

# Centrometal

## HEATING TECHNIQUE

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### Technical instructions

#### Description and using of boiler control unit



THE FIRST START-UP MUST BE DONE BY AUTHORIZED PERSON  
OTHERWISE PRODUCT WARRANTY IS NOT VALID

## BioTec-L

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Description

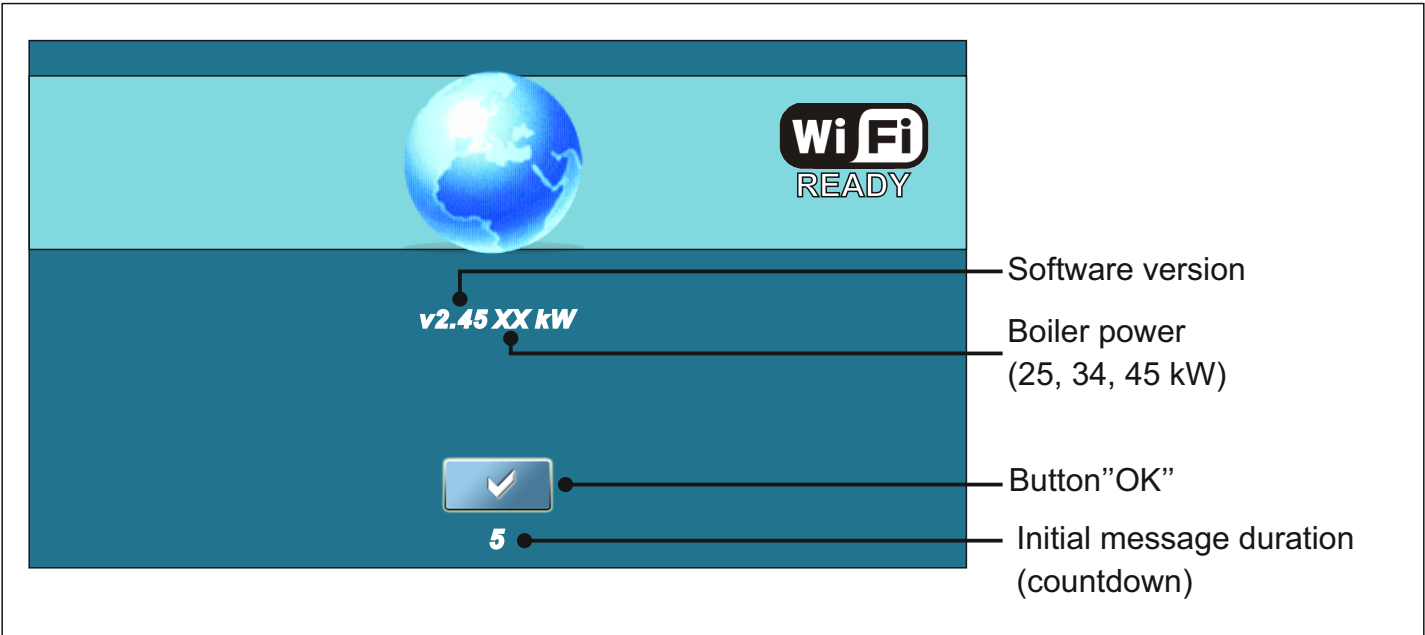
1.0. DESCRIPTION

1.1. SWITCHING ON

After turning on the main switch, screen will display language selection menu and software version. To select the language, press the flag of language you want.



If the language selection is "disabled" (display > language sel > disabled), initial message wil appear in the screen as long as the set in the menu "Welcome time" (display > welcome time).



When turning the main switch the screen should not be pressed (by finger...). If the screen when you turn the main switch is pressed (on the screen labeled "Firmware update") regulation is in "software update" that can be used by authorized personnel only. If this happens, it is necessary to turn off the main switch and restarted without any pressure on the display.

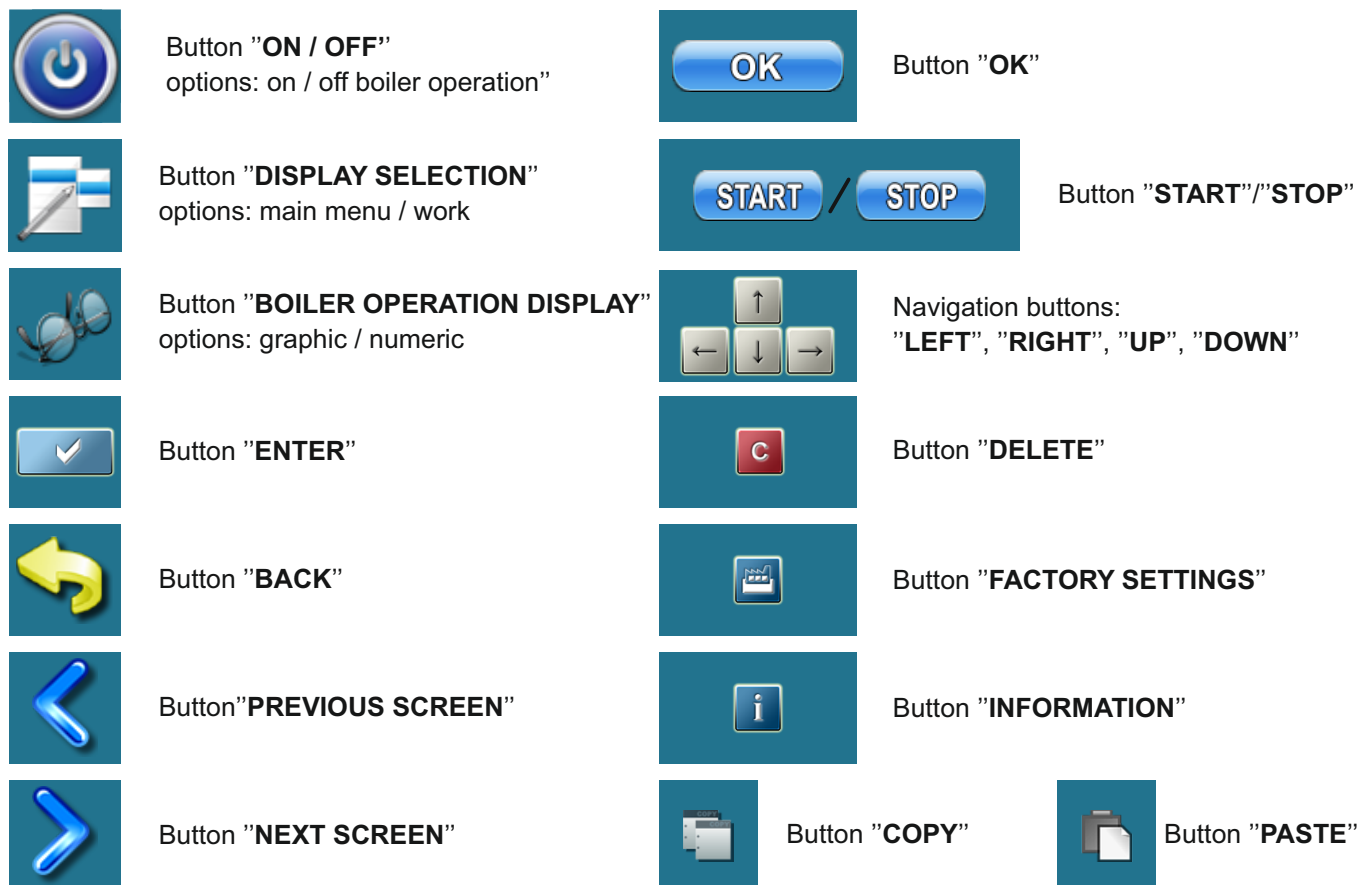


## 1.2 MAIN MENU

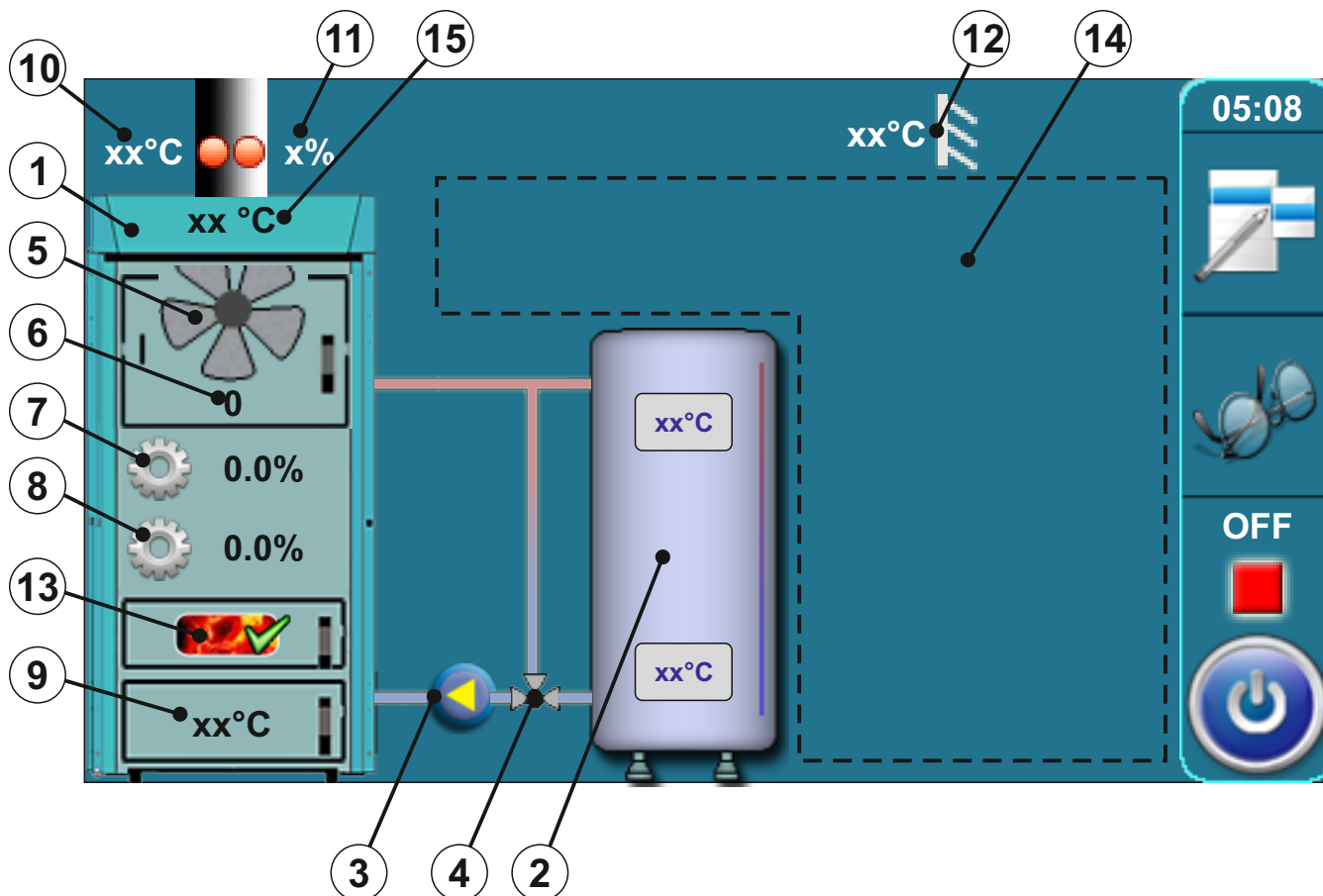
The main menu is used to select the desired submenu. To select a specific menu you must press the appropriate icon on the screen. To switch between the "Main menu" and "Boiler working display" press the button "Display selection". To switch between graphic and numeric display of the boiler using press "Boiler operation display".



## 1.3 BUTTONS



## 1.4 SYMBOLS

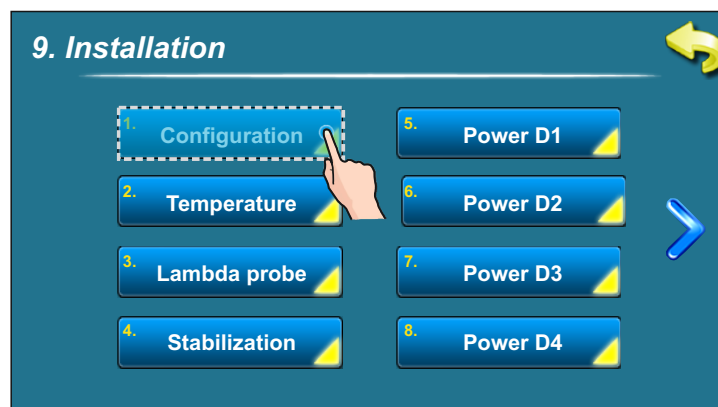


- |   |  |
|---|--|
| 1 - Boiler BioTec-L   | 9 - Combustion chamber temperature                                       |
| 2 - Buffer tank   | 10 - Flue gas temperature sensor   |
| 3 - Boiler pump P1  | 11 - The percentage of oxygen in the flue gases                          |
| 4 - 3-way thermic valve or<br>3-way mixing valve with<br>motor drive (protection valve) | 12 - Outer temperature sensor  |
| 5 - Symbol of fan operation<br>(when working, symbol is turning)                        | 13 - Glow indicator (if enabled)   |
| 6 - Fan speed (rpm)   | 14 - The symbol in this section depend ont the<br>selected configuration |
| 7 - Curent position of primary air<br>actuator  | 15 - Boiler temperature  |
| 8 - Current position of secondary air<br>actuator                                       |  |

## 2.0 CONFIGURATION (authorized persons only)



For entry into Configuration menu press "Installation" button. When you press "Installation" button control unit ask for PIN. Enter PIN and confirm it by pressing "Enter" button.



In installation menu press "Configuration" button to enter into "Configuration" menu.

Configuration menu:

9.1.1. Configuration

Radiator h.

Floor h.

Corrector

Room thermo.

9.1.1. Configuration

Motor drive

DHW

Protection valve

2.Heating Cir.

9.1.1. Configuration

Protection valve

2.Heating Cir.

2.Circ. Room t.

BUF-CRO

Configure the system by selecting installed components! Some components exclude others (eg. you can choose radiator heating or floor heating, not both of them), some components can be selected only with another component (eg. room thermostat can be selected only if you select radiator h. or floor h., if you don't select this component room thermostat can't be selected).



When the configuration contains motor drive, you need to enter VALVE TIME. This parameter defines how many seconds is required for mixing valve opening/closing.

THIS NUMBER MUST CORRESPOND EXACTLY TO THE TIME IT TAKES THE MOTOR DRIVE TO OPEN THE VALVE (DEPENDS ON THE TYPE OF MOTOR)

9.1.1. Configuration

Radiator h.

Corrector

Choosing this configuration, you should set 3-way valve time!

OK

Valve time

120

120 sec

7

8

9

±

4

5

6

,

1

2

3

0

C

✓

i

↑

↓

←

→

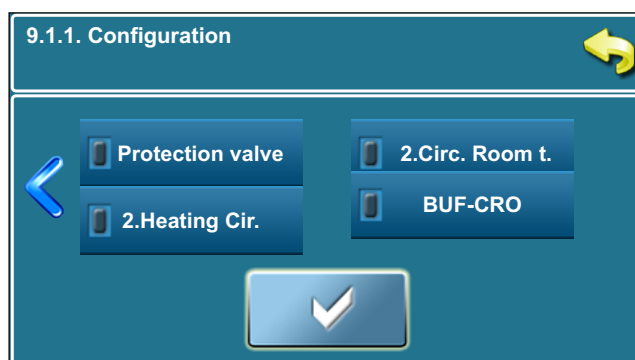
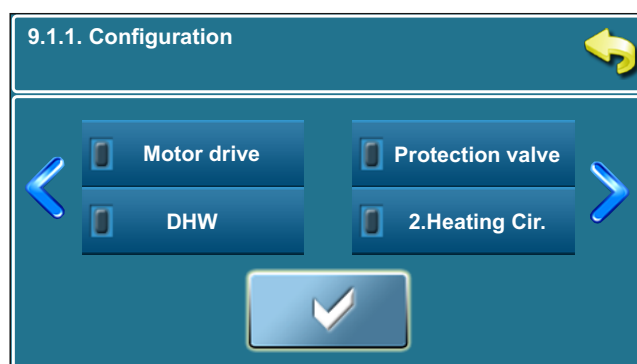
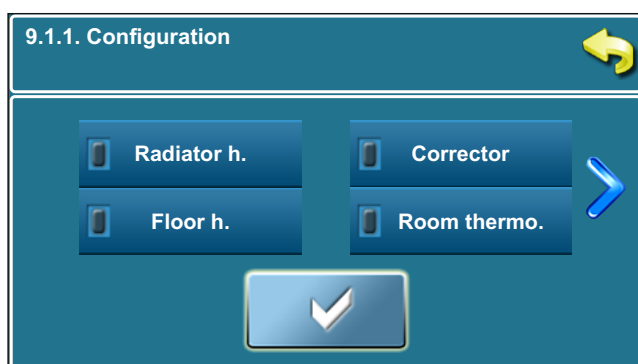
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## 2.1 GENERAL CONNECTION SCHEMES CONFIGURATION

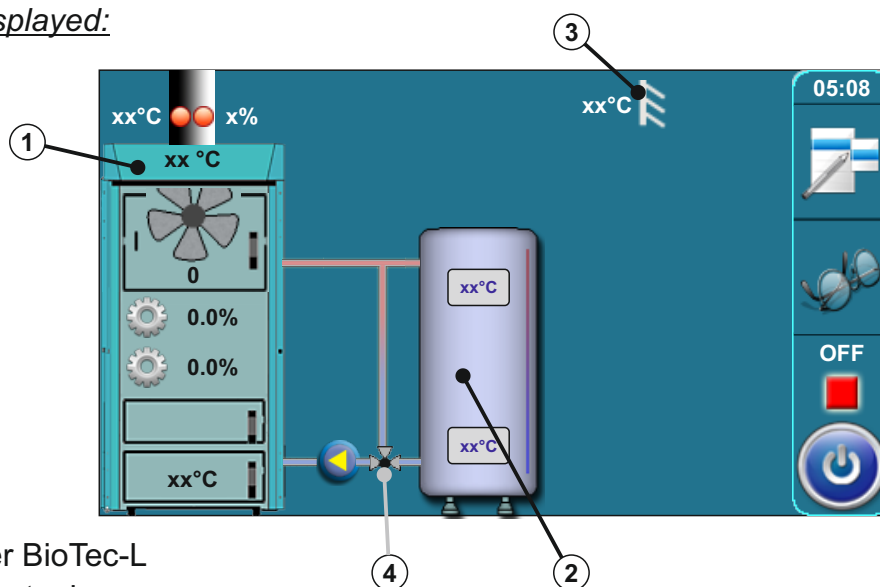
In "Technical instructions for installation of hot water boiler BioTec-L" are showned general connection schemes.

### Configuration 1: (Basic configuration)

On this configuration all components are unselected.



On display is displayed:



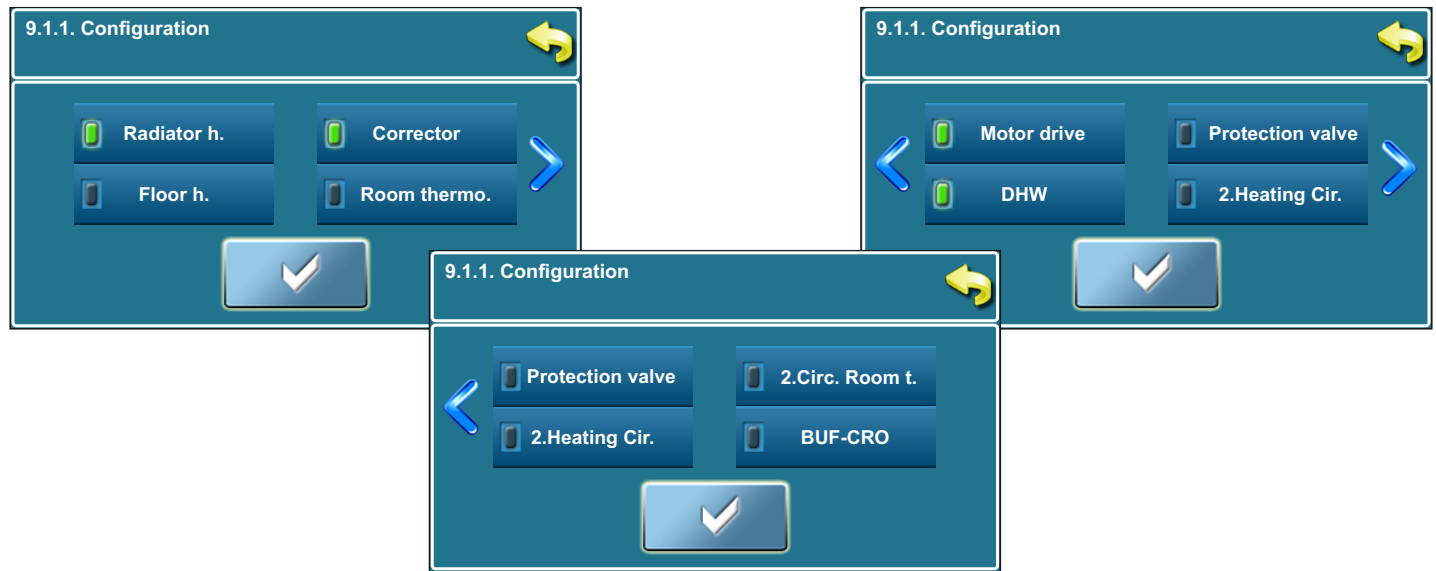
- 1 - Boiler BioTec-L
- 2 - Buffer tank
- 3 - Outer temperature sensor
- 4 - Return flow protection by 3-way thermostatic valve (60°C)  
VTC 531 (60°C), LTC 141 (60°C) or laddomat 21 (63°C)

## Configuration 2

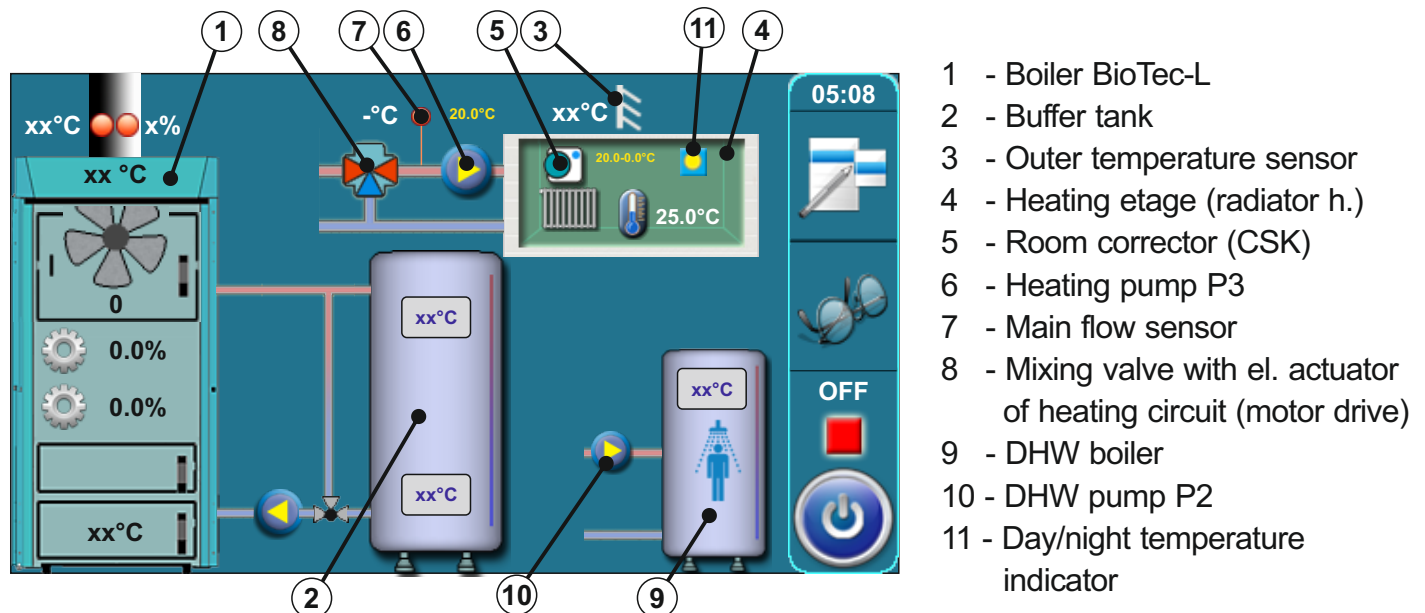
**Configuration 2 is from scheme 4 and scheme 5 from "Technical instructions for installation of hot water boiler BioTec-L"**

In this configuration the following components are selected:

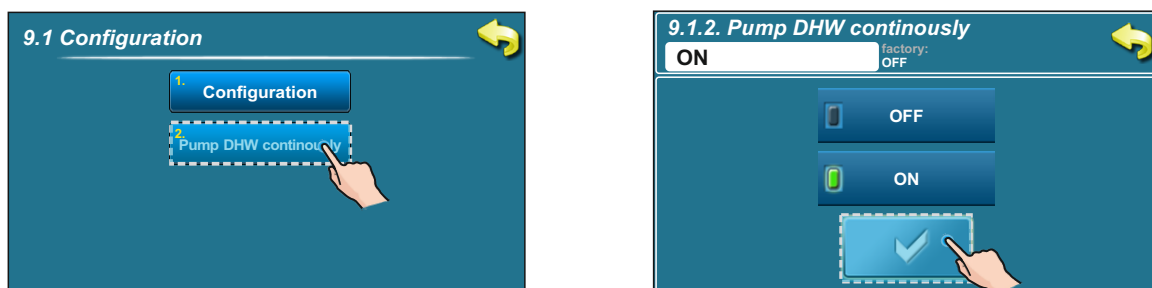
- radiator heating, corrector, motor drive (heating circuit), DHW (domestic hot water)



On display is displayed:



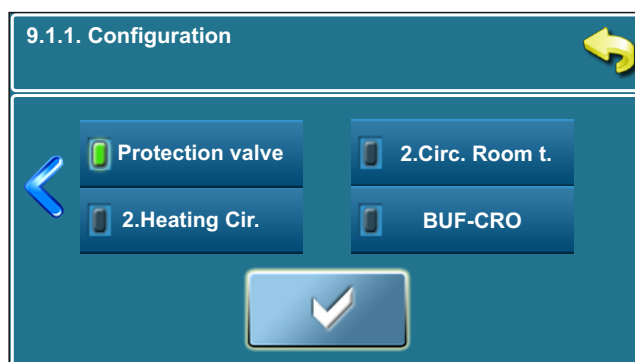
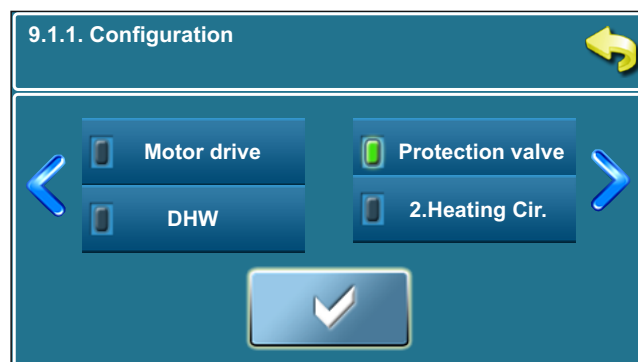
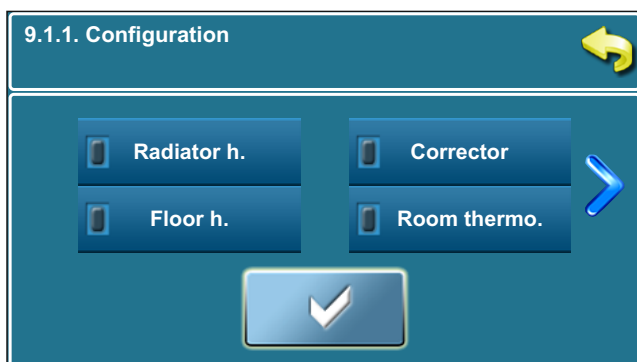
In this configuration, on the previous screen, a new button is displayed (Pump DHW continuously)



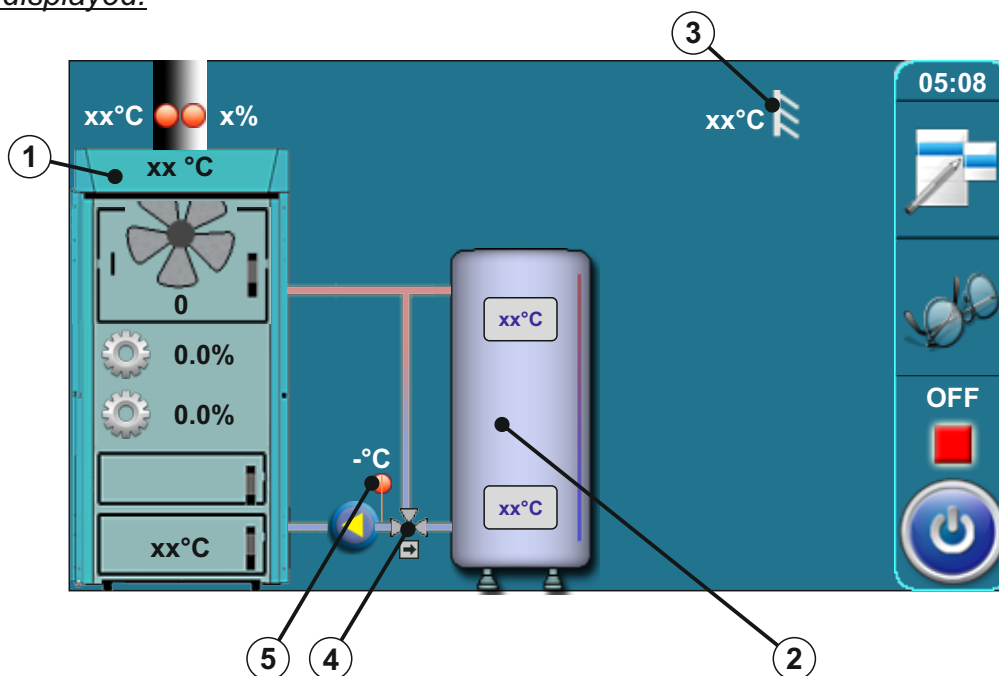
When DHW sensor (ERROR 1) occurs, regulation cannot automatically turn "ON/OFF" DHW pump. For intervention work serviceman can turn "ON"/"OFF" DHW pump manually. In this case, the pump DHW work all the time until serviceman manually turn it "OFF".

## Configuration 3 is from scheme 6 from "Technical instructions for installation of hot water boiler BioTec-L"

In this configuration the following components are selected: - protection valve (return flow protection)



On display is displayed:

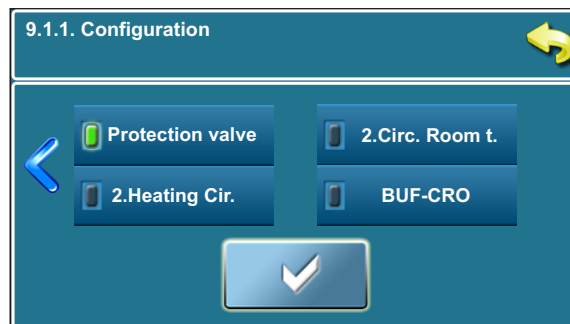
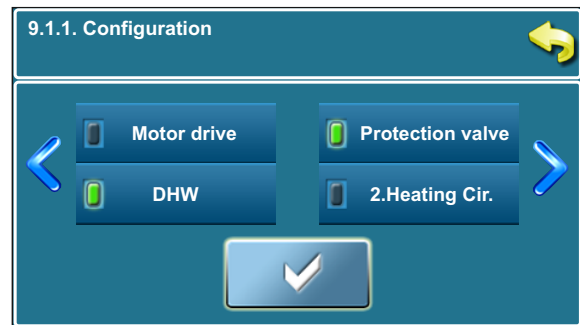
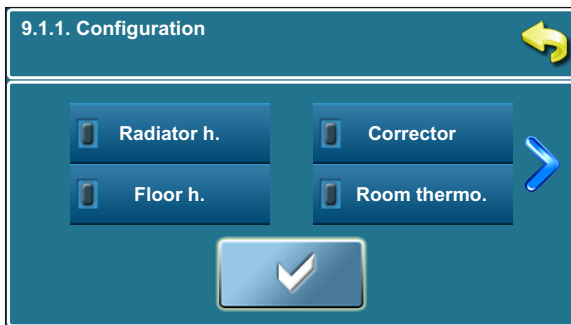


- |                              |  |
|------------------------------|--|
| 1 - Boiler BioTec-L          | 4 - Mixing valve with el. actuator (return flow protection) (protection valve) |
| 2 - Buffer tank              | 5 - Return flow sensor   |
| 3 - Outer temperature sensor |  |

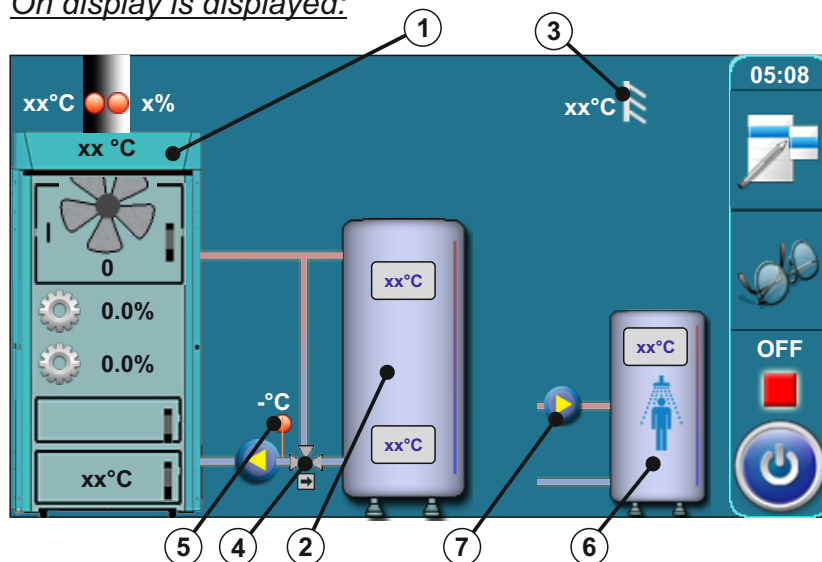
## Configuration 4

**Configuration 4 is from scheme 7 from "Technical instructions for installation of hot water boiler BioTec-L".**

In this configuration the following components are selected: - protection valve (return flow protection)  
- DHW (domestic hot water)

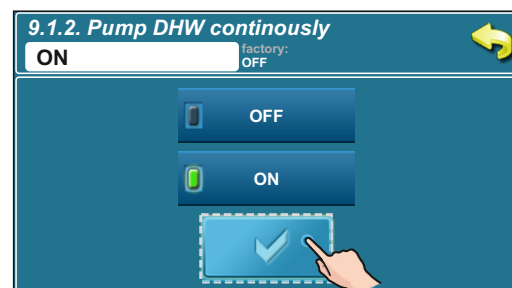
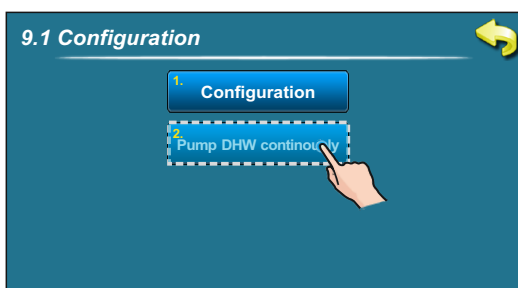


On display is displayed:



- 1 - Boiler BioTec-L
- 2 - Buffer tank
- 3 - Outer temperature sensor
- 4 - Mixing valve with el. actuator (return flow protection) (protection valve)
- 5 - Return flow sensor
- 6 - DHW tank
- 7 - DHW pump

In this configuration, on the previous screen, a new button is displayed (Pump DHW continuously)

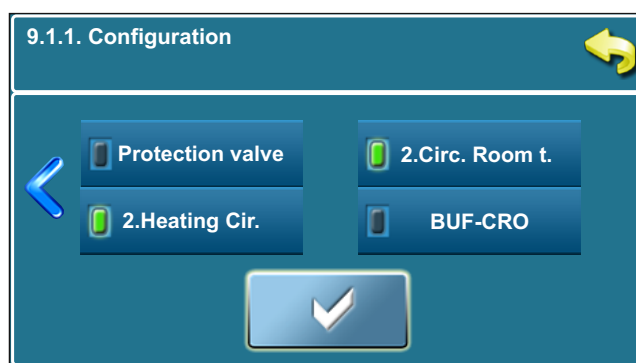
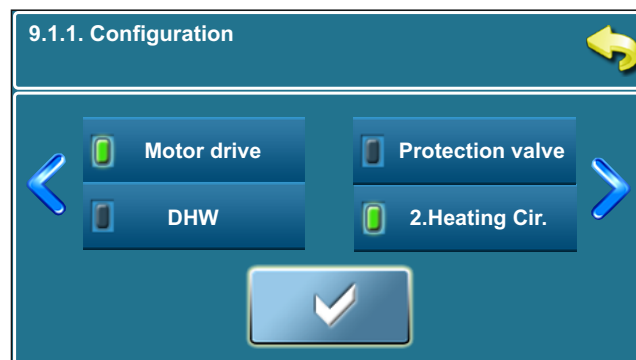
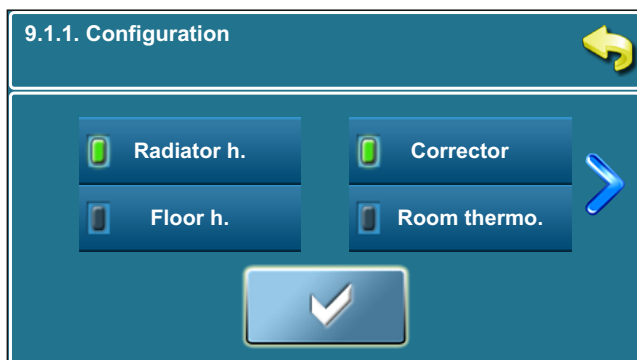


When DHW sensor (ERROR 1) occurs, regulation cannot automatically turn "ON/OFF" DHW pump. For intervention work serviceman can turn "ON"/"OFF" DHW pump manually. In this case, the pump DHW work all the time until serviceman manually turn it "OFF".

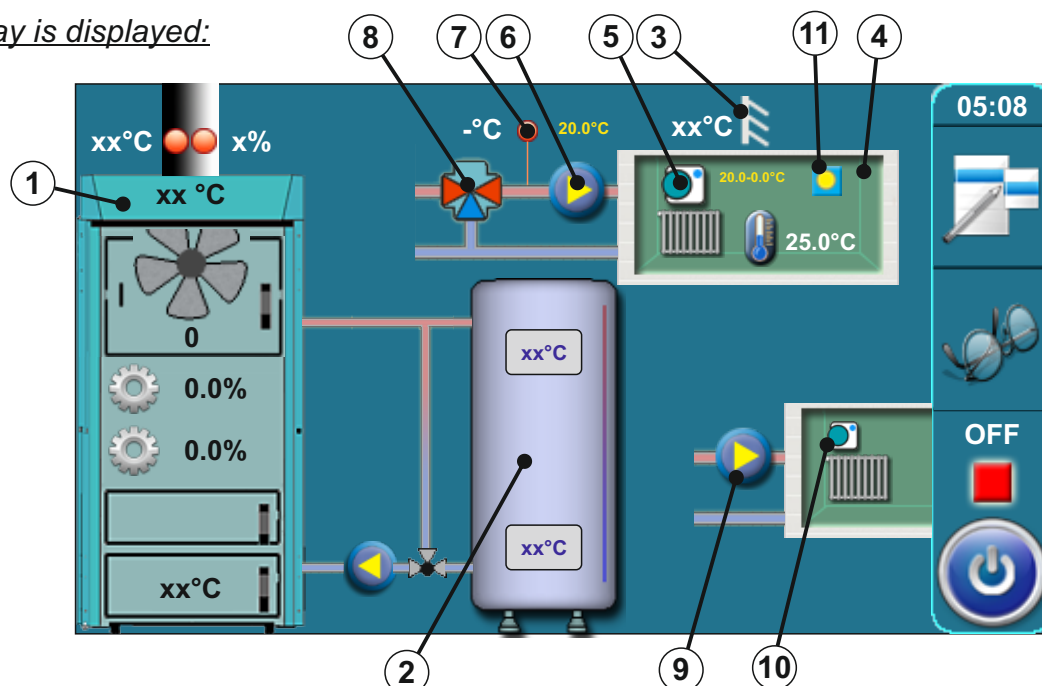


**Configuration 5 is from scheme 8 and 9 from "Technical instructions for installation of hot water boiler BioTec-L".**

In this configuration the following components are selected: radiator heating, corrector motor drive (heating circuit), 2.Heating Circuit, 2.Circuit room thermostat



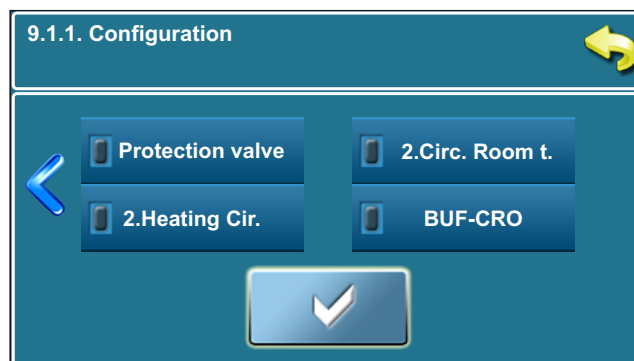
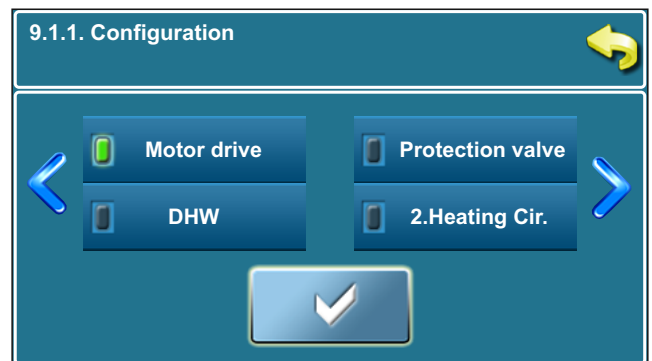
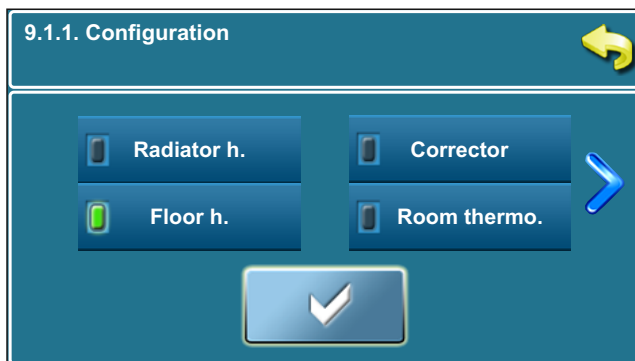
On display is displayed:



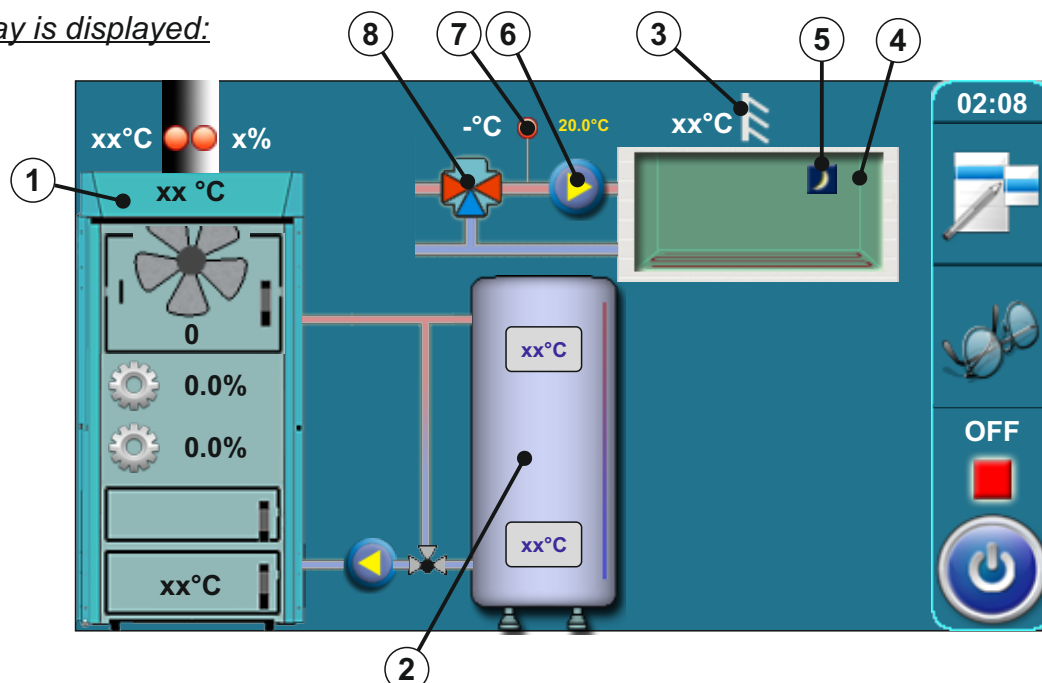
- |                                 |   |                                      |
|---------------------------------|---|--------------------------------------|
| 1 - Boiler BioTec-L             | 6 - Heating pump P3 (circuit 1)                                     | 9 - Heating pump (circuit 2)         |
| 2 - Buffer tank                 | 7 - Main flow sensor  | 10 - Room thermostat (circuit 2)     |
| 3 - Outer temperature sensor    | 8 - Mixing valve with el. actuator of heating circuit (motor drive) | 11 - Day/night temperature indicator |
| 4 - Heating etage (radiator h.) |   |                                      |
| 5 - Room corrector (CSK)        |   |                                      |

## Configuration 6

In this configuration the following components are selected: - floor heating  
- motor drive (heating circuit)



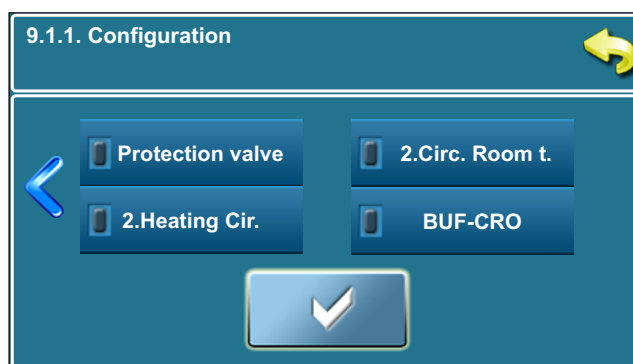
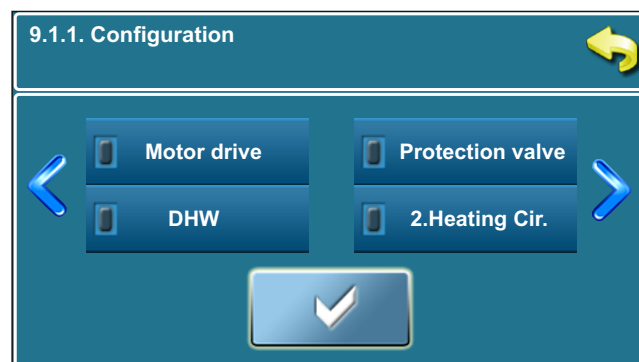
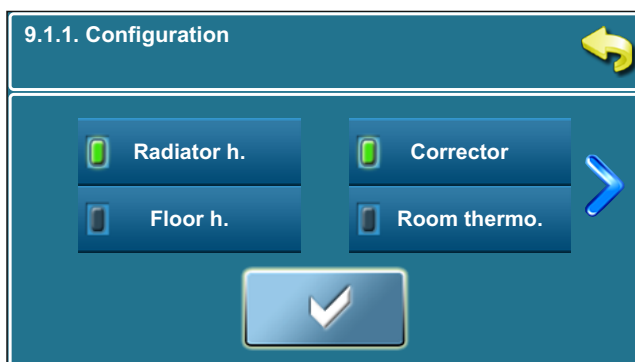
On display is displayed:



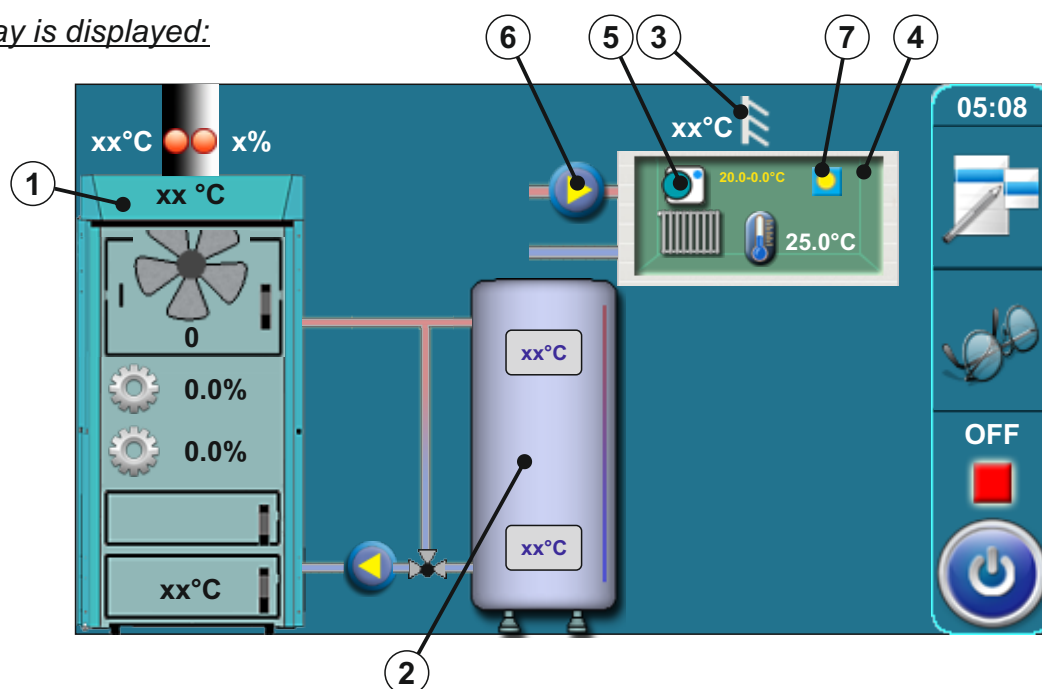
- |                                     |   |
|-------------------------------------|---|
| 1 - Boiler BioTec-L                 | 6 - Heating pump P3   |
| 2 - Buffer tank                     | 7 - Main flow temperature sensor                                    |
| 3 - Outer temperature sensor        | 8 - Mixing valve with el. actuator of heating circuit (motor drive) |
| 4 - Heating etage (floor h.)        |   |
| 5 - Day/night temperature indicator |   |

In this configuration the following components are selected:

- radiator heating
- room corrector



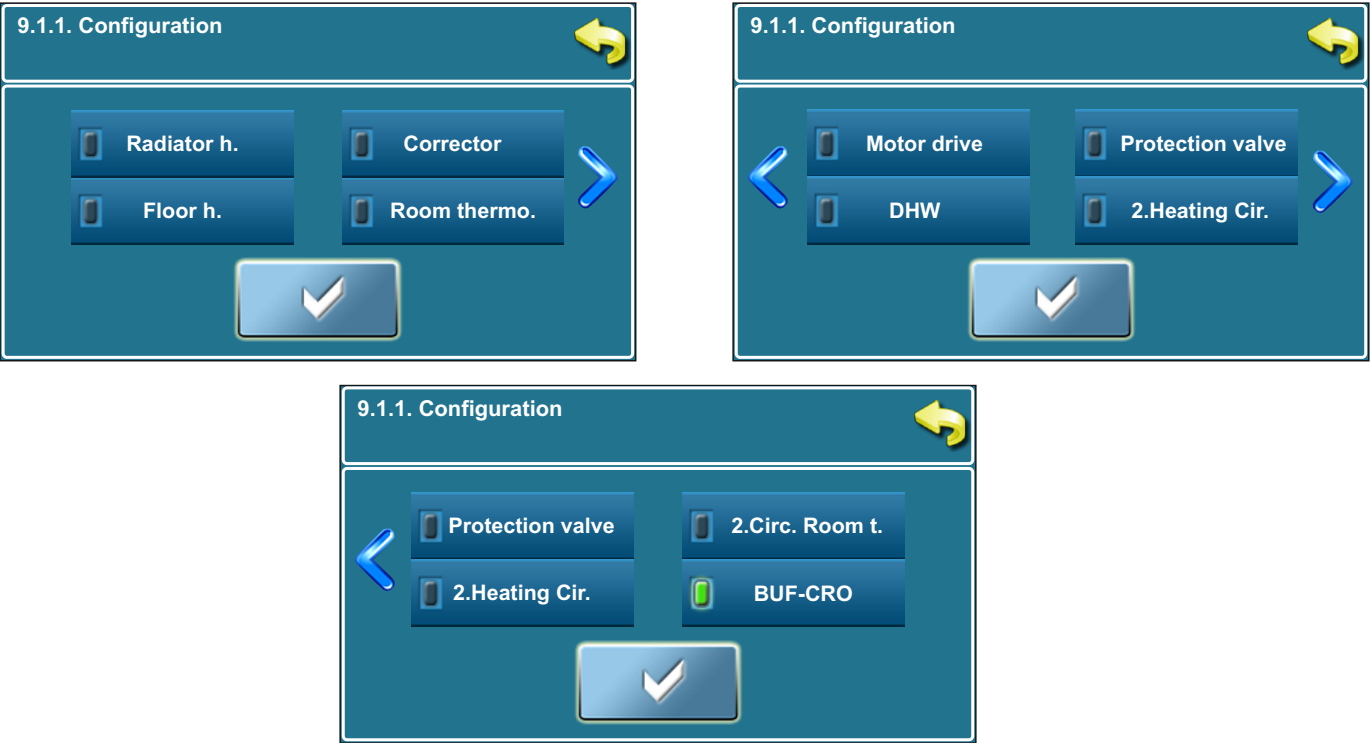
On display is displayed:



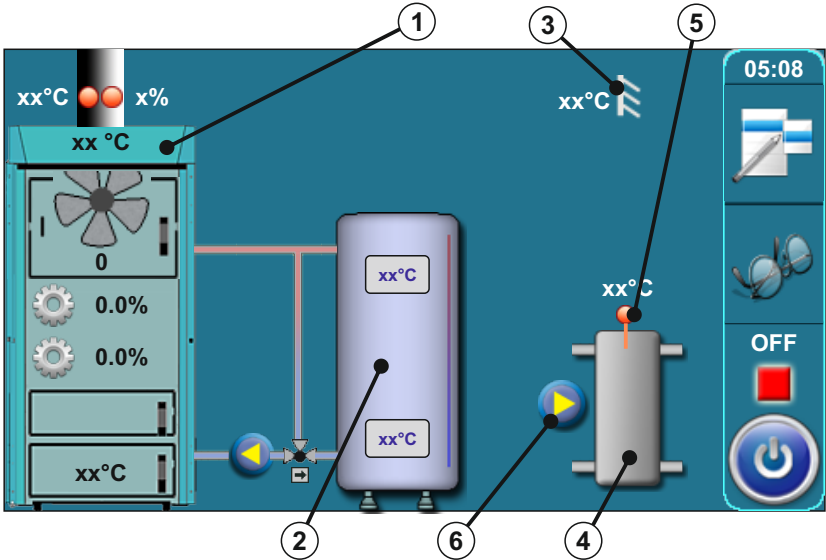
- |                                 |                                     |
|---------------------------------|-------------------------------------|
| 1 - Boiler BioTec-L             | 6 - Heating pump P3                 |
| 2 - Buffer tank                 | 7 - Day/night temperature indicator |
| 3 - Outer temperature sensor    |                                     |
| 4 - Heating etage (radiator h.) |                                     |
| 5 - Room corrector (CSK)        |                                     |

Configuration 8

In this configuration the following components are selected: - AKU-HS

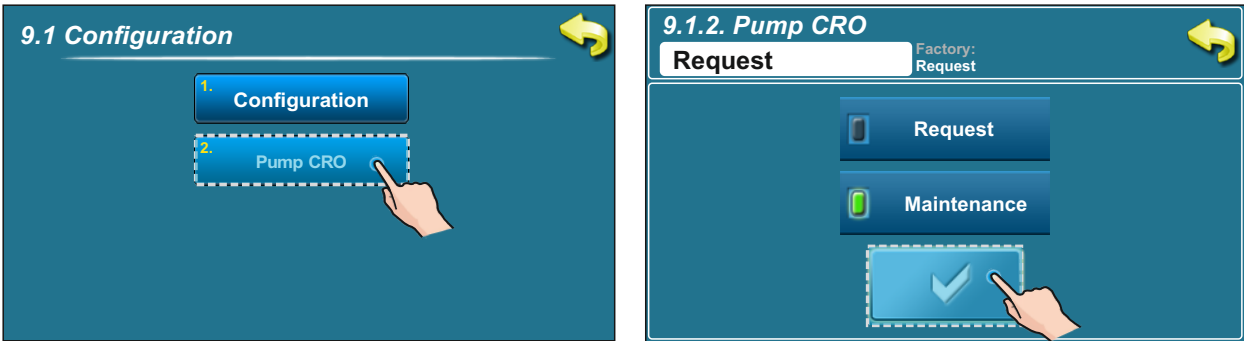


On display is displayed:



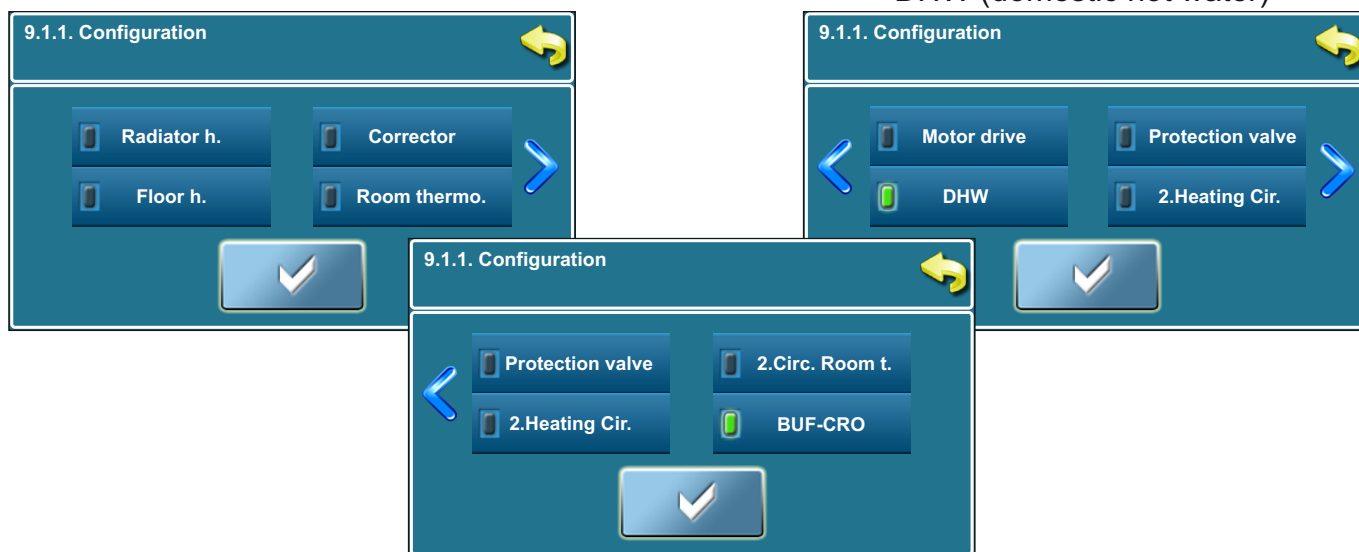
- 1 - Boiler BioTec-L
- 2 - Buffer tank
- 3 - Outer temperature sensor
- 4 - Hydraulic crossover
- 5 - Hydraulic crossover sensor
- 6 - Hydraulic crossover pump

In this configuration, on the previous screen, a new button is displayed (Pump CRO)

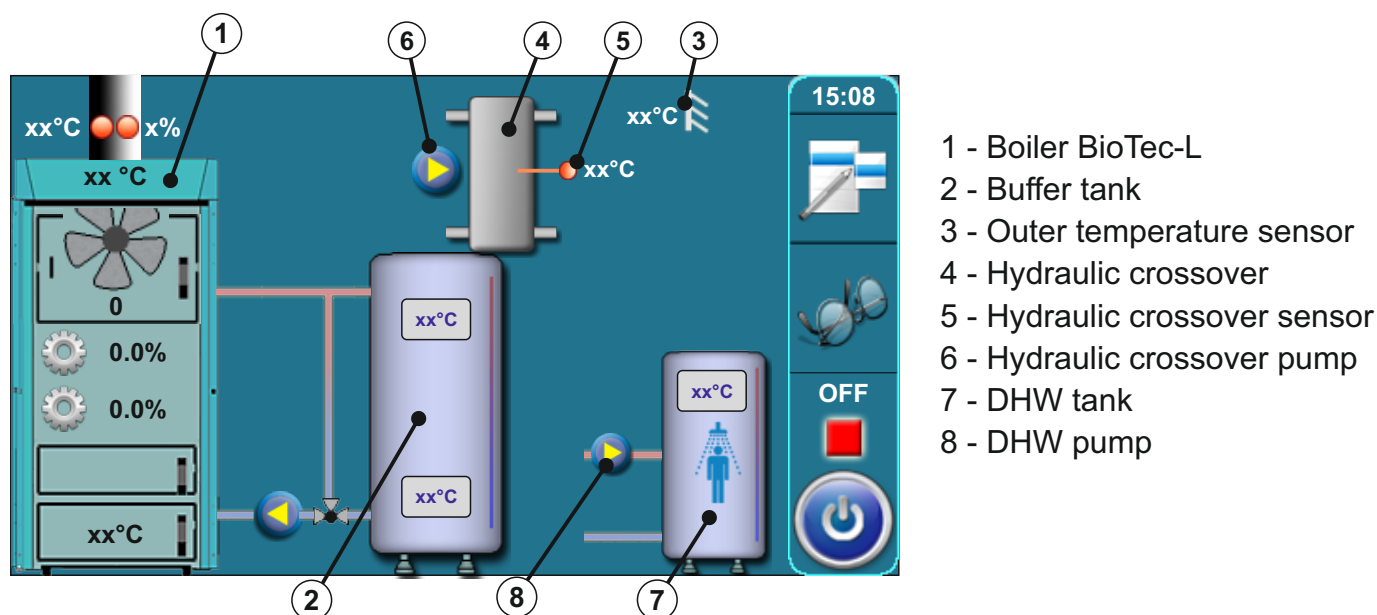


**Configuration 9 is from scheme 11 from "Technical instructions for installation of hot water boiler BioTec-L".**

In this configuration the following components are selected: - AKU-HS (hydraulic crossover)  
- DHW (domestic hot water)

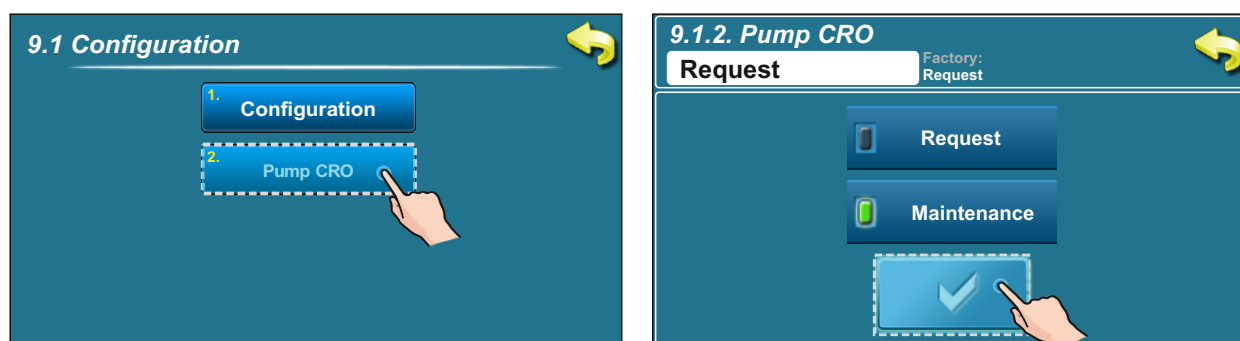


On display is displayed:



- 1 - Boiler BioTec-L
- 2 - Buffer tank
- 3 - Outer temperature sensor
- 4 - Hydraulic crossover
- 5 - Hydraulic crossover sensor
- 6 - Hydraulic crossover pump
- 7 - DHW tank
- 8 - DHW pump

In this configuration, on the previous screen, a new button is displayed (Pump CRO)

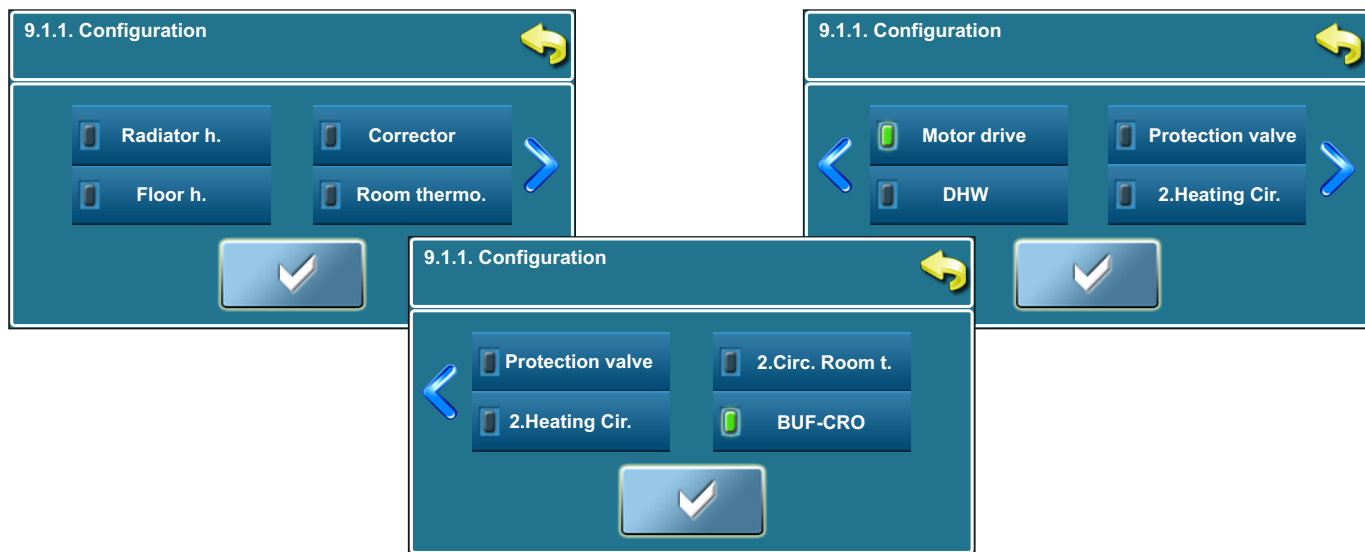


## Configuration 10

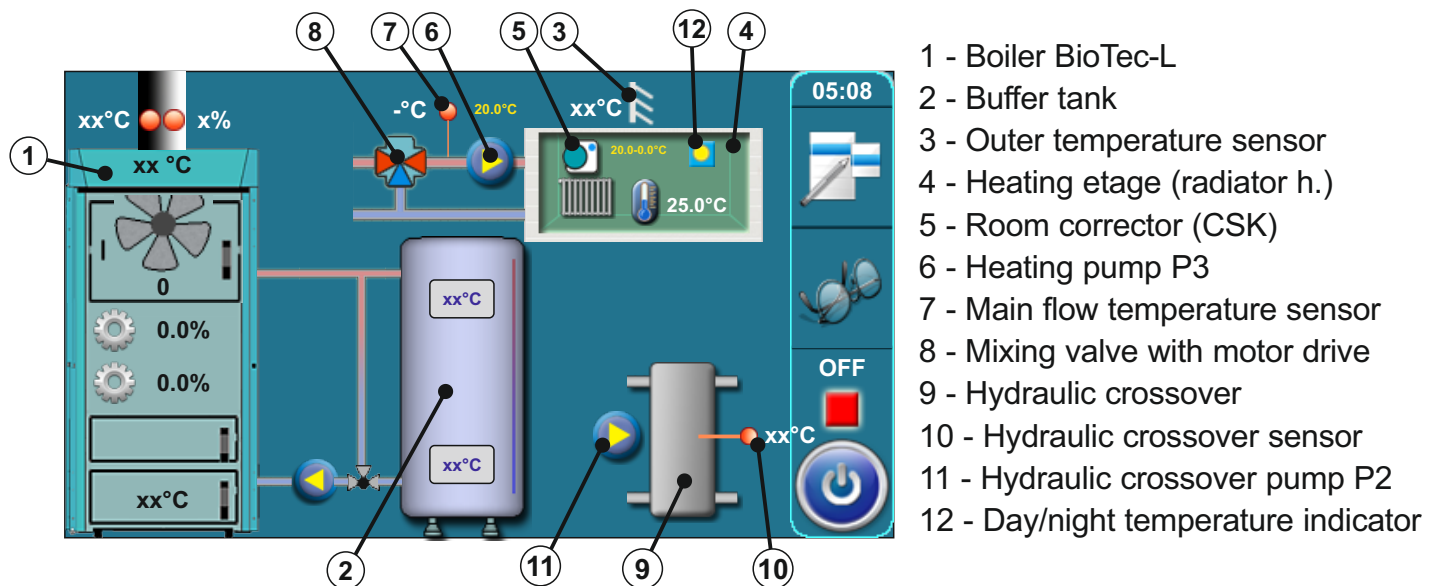
**Configuration 10 is from scheme 12 from "Technical instructions for installation of hot water boiler BioTec-L".**

In this configuration the following components are selected:

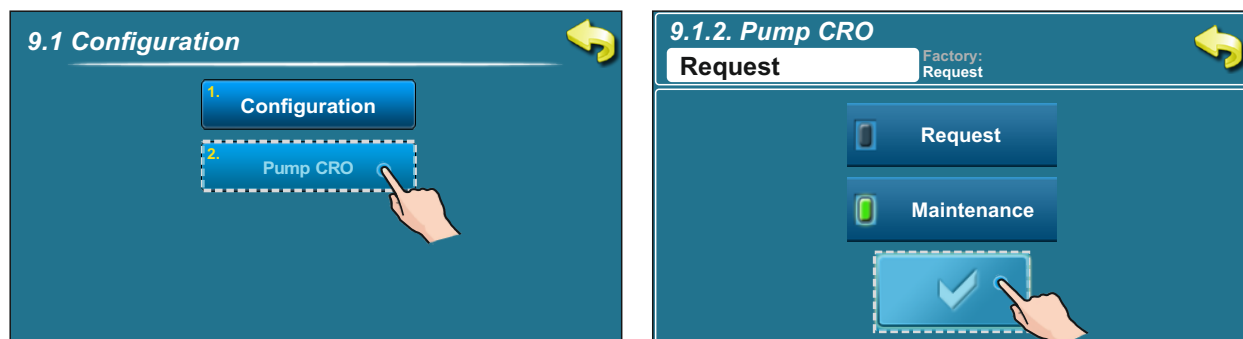
- AKU-HS (hydraulic crossover)
- Radiator heating
- Corrector
- Motor drive



On display is displayed:

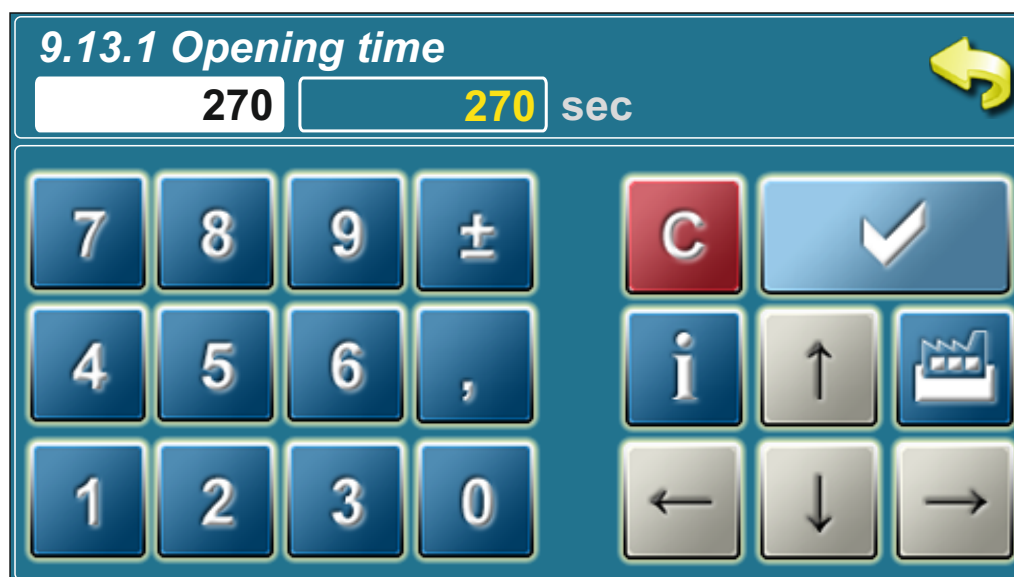
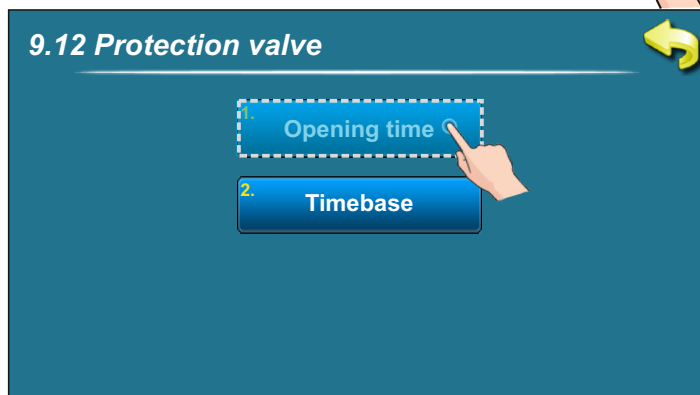
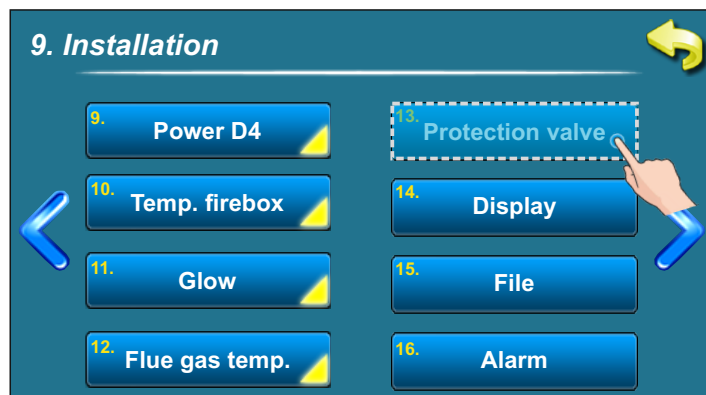
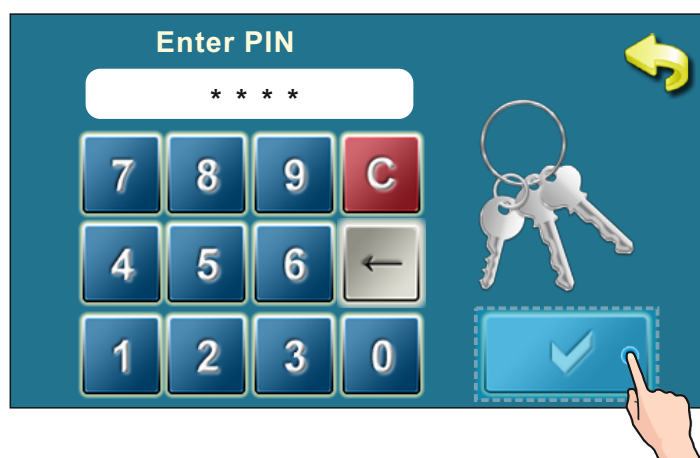


In this configuration, on the previous screen, a new button is displayed (Pump CRO)



### 2.1.1. MOTOR DRIVE OPENING TIME (only for authorized persons)

After selecting any option with motor drive (protection valve or motor drive) boiler control unit always automatically go to option for adjusting time for opening / closing of mixing valve. It's necessary to input opening time of mixing valve (protection valve or motor drive)(marked on motor drive from manufacturer). This step are crucial for properly work of mixing valve and motor drive. If you not sure in opening time of valve (protection valve or motor drive) then is necessary to go in manual test (see point 3.4.1. in this technical manuals) and measure how long is necessary to valve for open / close (for detailed description of protection valve see point 3.4.1.1. „Protection valve” in this technical manuals). Valve opening time (protection valve or motor drive) can be done and in „Installation” menu and only authorized serviceman can input that parameter. Description of opening time manual input of protection valve see in point 2.1.1.1, for motor drive see point 2.1.1.2. in this technical manuals.



2.1.1.1 OPENING TIME - Motor drive

9. Installation

13. Protection valve

14. Display

15. File

16. Alarm

17. Other

18. Heating circuit

19. RPM sensor

20. Regulator

9.18. Heating circuit

1. Valve time

2. Heating circuit M.D.

3. Heating curve

4. Correction coeff.

5. Min. temp. radiator

6. Max. temp. radiator

7. Min. temp. floor

8. Max. temp. floor

9.18.1 Valve time

120

120

sec

7

8

9

±

4

5

6

,

1

2

3

0

C

i

←

↕

→

✓

↑

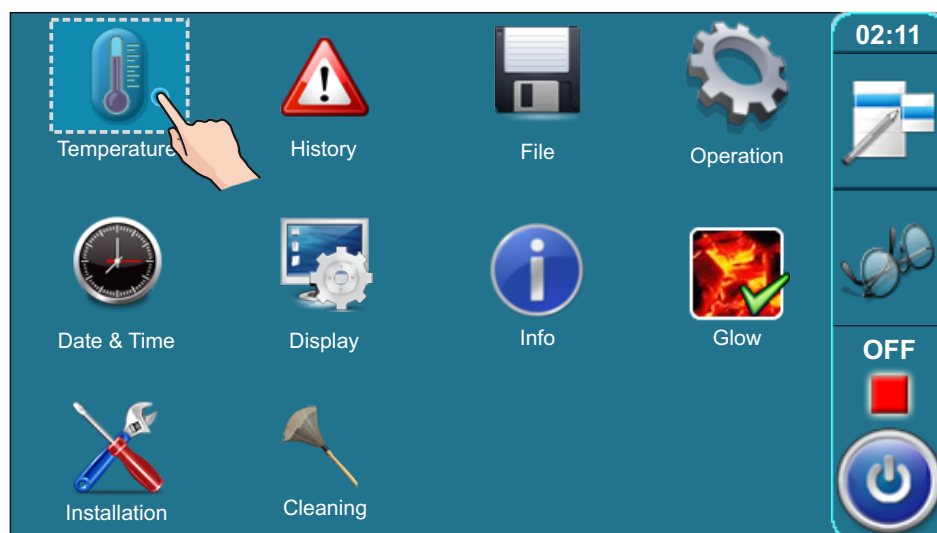
↓

⚙

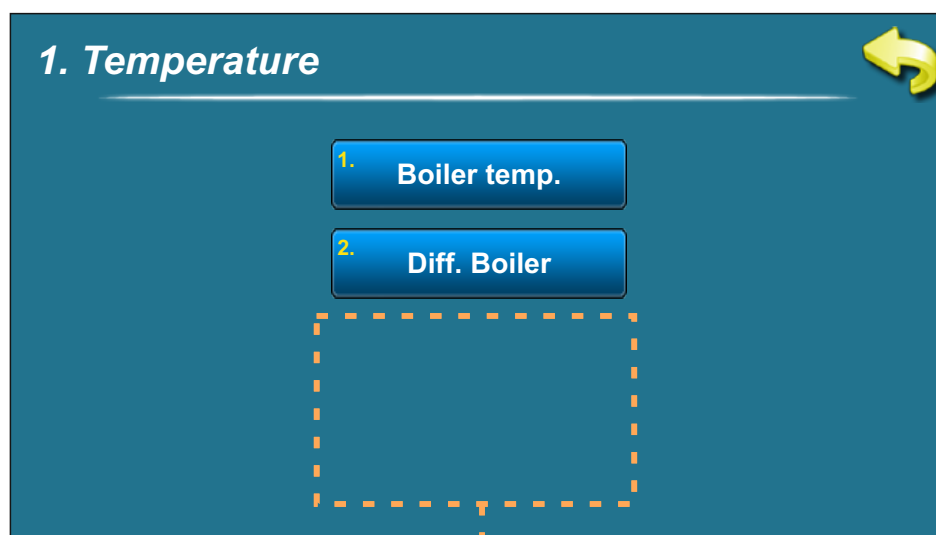


## 3.0. MAIN MENU DESCRIPTION

### 3.1. TEMPERATURES



To enter in **Temperature** menu press "Temperature" button. Content of this menu depends on selected configuration.



Items located within this framework depends on the selected configuration

## 3.1.1 BOILER TEMPERATURE

**1. Temperature**

1. Boiler temp.

2. Diff. Boiler

3. Min buf.tank temp.

4. DHW temp.

5. Differential of DHW

6. Heating circuit M.D

**1.1 Boiler temp.**

85

85 °C

7 8 9 ±

4 5 6 ,

1 2 3 0

C ✓

i ↑

← ↓ →

**Possible selection:** - factory: 85 °C  
 - Minimum: 75 °C  
 - Maximum: 90 °C

The possibility of setting boiler working temperature.

## 3.1.2 DIFFERENTIAL OF BOILER TEMPERATURE

**1. Temperature**

1. Boiler temp.

2. Diff. Boiler

3. Min buf.tank temp.

4. DHW temp.

5. Differential of DHW

6. Heating circuit M.D

**1.2 Diff. Boiler**

5

5 °C

7 8 9 ±

4 5 6 ,

1 2 3 0

C ✓

i ↑

← ↓ →

**Possible selection:** - factory: 5 °C  
 - Minimum: 5 °C  
 - Maximum: 7 °C

The possibility of setting differential of boiler temperature.

## 3.1.3 MINIMUM BUFFER TANK TEMPERATURE

**1. Temperature**

1. Boiler temp.

2. Diff. Boiler

3. Min buf.tank temp.

4. DHW temp.

5. Differential of DHW

6. Heating circuit M.D

**1.3. Min buf.tank temp.**

20

20 °C

7 8 9 ±

4 5 6 ,

1 2 3 0

C ✓

i ↑

← ↓ →

**Possible selection:** - factory: 20 °C  
 - Minimum: 5 °C  
 - Maximum: 64 °C

The possibility of setting minimum buffer tank temperature


### 3.1.4 DOMESTIC HOT WATER TEMPERATURE

**1. Temperature**


1. Boiler temp.

2. Diff. Boiler

3. Min buf.tank temp.

4. DHW temp. 

5. Differential of DHW

6. Heating circuit M.D. 

**1.4 DHW temp.**

50


50 °C

7 8 9 ±

4 5 6 ,

1 2 3 0

C ✓

i ↑ 

← ↓ →

**Possible selection:**

- factory: 50 °C
- Minimum: 40 °C
- Maximum: 80 °C

The possibility of setting domestic hot water temperature.

### 3.1.5 DOMESTIC HOT WATER DIFFERENCE


**1. Temperature**


1. Boiler temp.

2. Diff. Boiler

3. Min buf.tank temp.

4. DHW temp.

5. Differential of DHW 

6. Heating circuit M.D. 

**1.5 Differential of DHW**

5


5 °C

7 8 9 ±

4 5 6 ,

1 2 3 0

C ✓

i ↑ 

← ↓ →

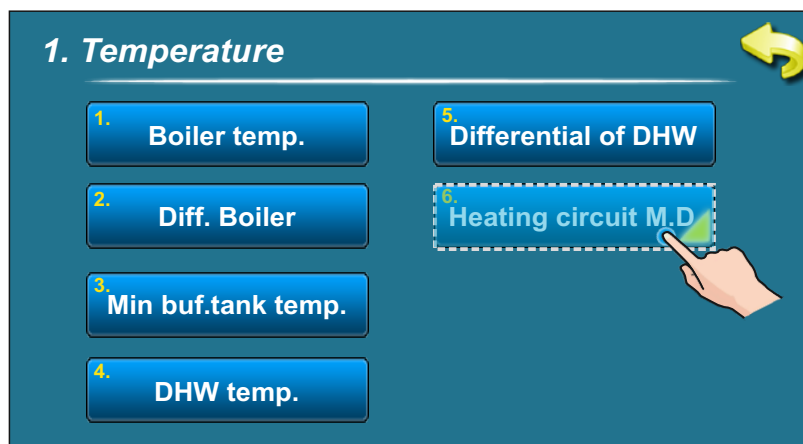
**Possible selection:**

- factory: 5 °C
- Minimum: 4 °C
- Maximum: 40 °C

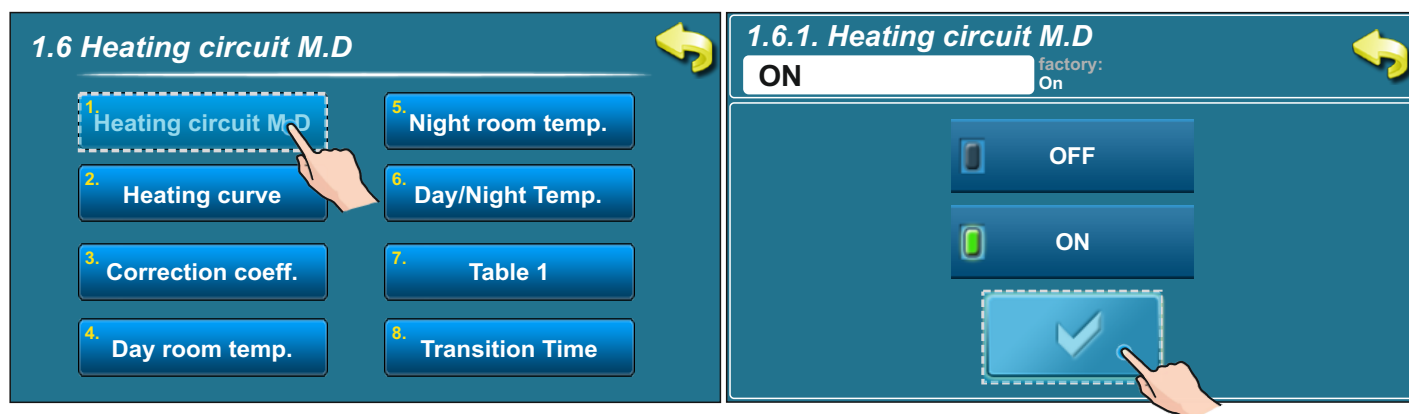
The possibility of setting domestic hot water difference.

### 3.1.6 TEMPERATURES IN HEATING CIRCUIT MOTOR DRIVE

This option is only available when configuration contains motor drive.



#### 3.1.6.1 HEATING CIRCUIT MOTOR DRIVE



**Possible selection:**

- factory: ON
- OFF, ON

By using this option "heating circuit M.D" can be turned off/on.

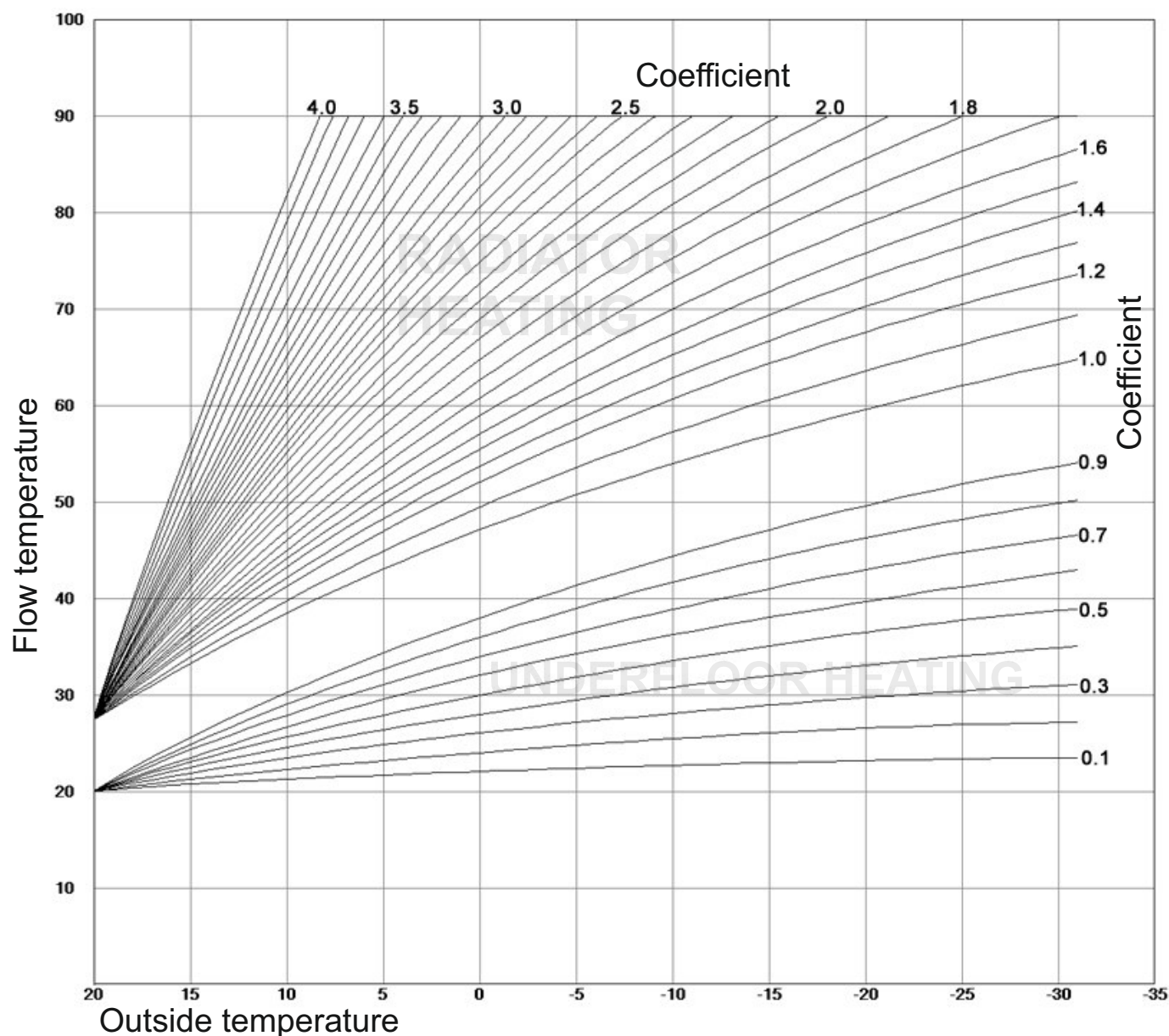
#### 3.1.6.2 HEATING CURVE



**Possible selection**

- Factory: 1,0
- Minimum: 0,1
- Maximum: 4,0

This parameter determine the coefficient of the heating curve. The regulation calculate required flow temperature according to the heating curve and outside temperature to achieve the desired room tempearature.



### 3.1.6.3 CORRECTION COEFFICIENT

**1.6 Heating circuit M.D**

1. Heating circuit M.D

2. Heating curve

3. Correction coeff.

4. Day room temp.

5. Night room temp.

6. Day/Night Temp.

7. Table 1

8. Transition Time

**1.6.3 Correction coeff.**

7

8

9

±

C

✓

4

5

6

,

i

↑

⚙️

1

2

3

0

←

↓

→

**Possible selection:** - Factory: 1.0  
 - Minimum: 0,1  
 - Maximum: 5,0

This parameter determines coefficient of room corrector influence. Room corrector will have more impact on the calculated required flow temperature when this parameter is bigger.

## 3.1.6.4 VALUE OF DAY ROOM TEMPERATURE

**1.6 Heating circuit M.D**

1. Heating circuit M.D	5. Night room temp.
2. Heating curve	6. Day/Night Temp.
3. Correction coeff.	7. Table 1
4. Day room temp.	8. Transition Time

**1.6.4 Day room temp.**

20.0 20.0 °C

7	8	9	±	C	✓
4	5	6	,	i	↑
1	2	3	0	←	↓
				→	

**Possible selection:** - factory: 20,0°C  
 - Minimum: 5°C  
 - Maximum: 30,0°C

This parameter determines the value of day room temperature.

## 3.1.6.5 VALUE OF NIGHT ROOM TEMPERATURE

**1.6 Heating circuit M.D**

1. Heating circuit M.D	5. Night room temp.
2. Heating curve	6. Day/Night Temp.
3. Correction coeff.	7. Table 1
4. Day room temp.	8. Transition Time

**1.6.5 Night room temp.**

20.0 20.0 °C

7	8	9	±	C	✓
4	5	6	,	i	↑
1	2	3	0	←	↓
				→	

**Possible selection:** - factory: 20,0°C  
 - Minimum: 5°C  
 - Maximum: 30,0°C

This parameter determines the value of night room temperature.

## 3.1.6.6 DAY/NIGHT TEMPERATURE CHOICE

**1.6 Heating circuit M.D**

1. Heating circuit M.D	5. Night room temp.
2. Heating curve	6. Day/Night Temp.
3. Correction coeff.	7. Table 1
4. Day room temp.	8. Transition Time

**1.6.6 Day/Night Temp.**

Day Temp. Factory: Day Temp.

Day Temp.	Table
Night Temp.	

✓

**Possible selection:** - factory: Day temperature  
 Day temperature, Night temperature, Table

This option enables you to choose type of desired temperature (day, night or table.) In next page you can see how to fill a table.



### 3.1.6.7 DAY/NIGHT TEMPERATURE TABLE

**1.6 Heating circuit M.D**

1. Heating circuit M.D

5. Night room temp.

2. Heating curve

6. Day/Night Temp.

3. Correction coeff.

7. Table 1

4. Day room temp.

8. Transition Time

1. circuit - Table 1

	MON	TUE	WED	THU	FRI	SAT	SUN
☀	06:00	06:00	06:00	06:00	06:00	05:00	06:00
🌙	22:00	22:00	22:00	22:00	22:00	10:00	22:00
☀							
🌙							
☀						14:00	
🌙						23:00	

☀ Day temperature
🌙 Night temperature

Each cell marks the beginning of some type (day/night) of selected room temperature. According to this table every day from monday at 06:00 am is activated day room temperature, until 22:00 pm when is activated night room temperature until tuesday, when at 06:00 am is again activated day room temperature. On saturday, the day temperature is activated at 05:00 am and works until 10:00 am when is switched to night temperature. At 14:00 pm is again activated day room temperature up to 23:00 pm when is again switched to night temperature. When passed one cycle (week) circle starts again from the beginning. The values of a day/night room temperature can be selected as is described in previous pages.

### 3.1.6.8 TRANSITION TIME (is used only when the configuration doesn't contain room corrector)

**1.6 Heating circuit M.D**

1. Heating circuit M.D

5. Night room temp.

2. Heating curve

6. Day/Night Temp.

3. Correction coeff.

7. Table 1

4. Day room temp.

8. Transition Time

**1.6.8 Transition Time.**

sec

7

8

9

±

C

✓

4

5

6

,

i

↑

🏭

1

2

3

0

←

↓

→

**Possible selection:** - factory: **3600sec**  
 - Minimum: 0 sec  
 - Maximum: 18000 sec

This parameter is used only when configuration doesn't contain room corrector, because regulation doesn't have information of room temperature.

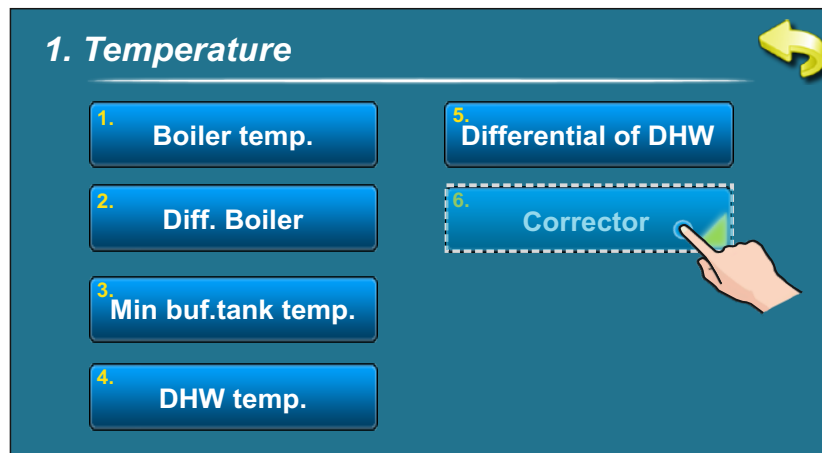
This parameter is time which is presumed that the system will achieve a given room temperature in a transition from day to night mode, and vice versa. So, this is time in which will "flow temperature" be optimally adjusted to achieve quick transition.

Technical instructions REGULATION BioTec-L

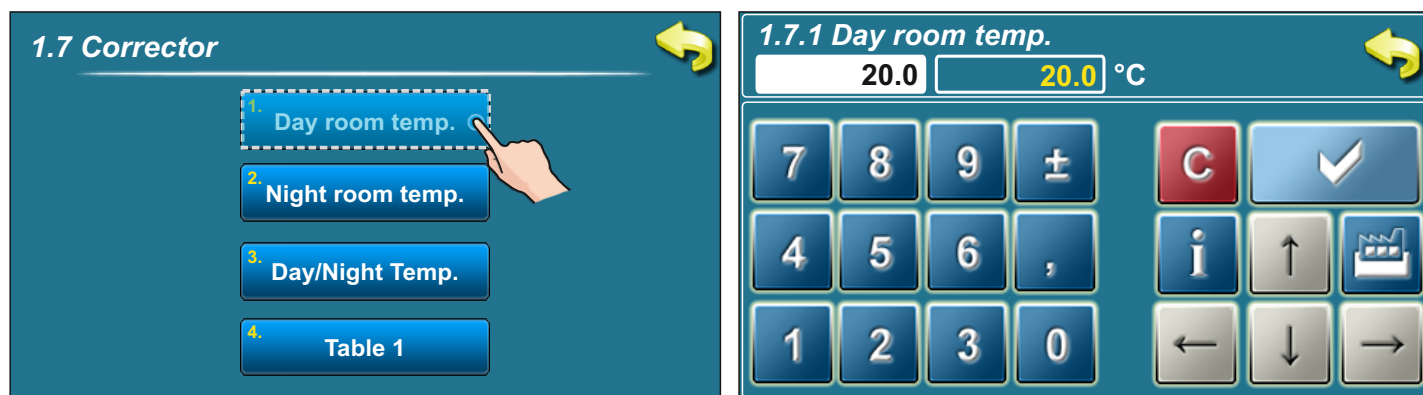
27

## 3.1.7 CORRECTOR

This option is only available when the selected components are from configuration 7 (selected corrector, floor or radiator heating, motor drive is **not** selected).



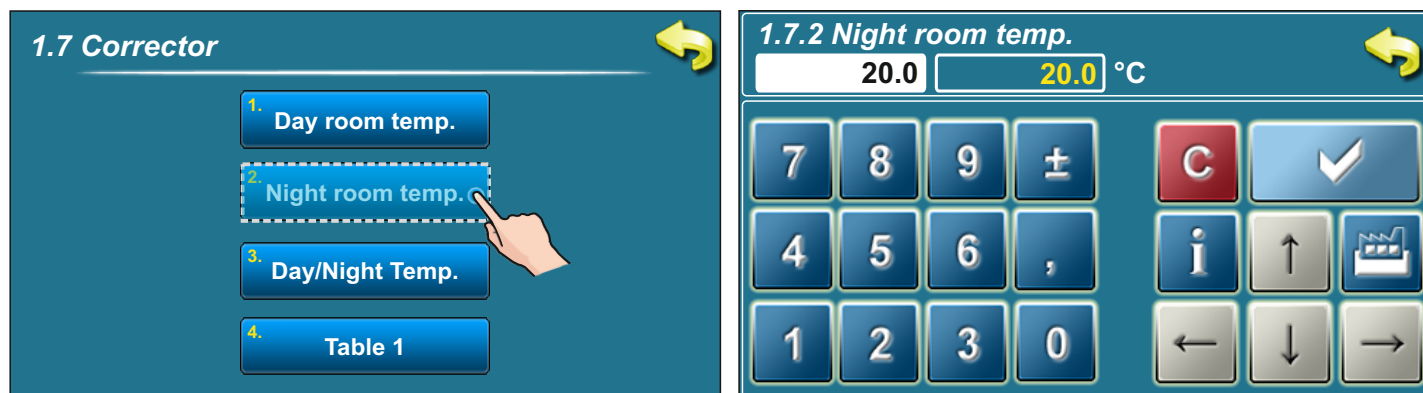
### 3.1.7.1 VALUE OF DAY ROOM TEMPERATURE



**Possible selection:** - factory: 20,0°C  
- Minimum: 5°C  
- Maximum: 30,0°C

This parameter determines the value of day room temperature.

### 3.1.7.2 VALUE OF NIGHT ROOM TEMPERATURE

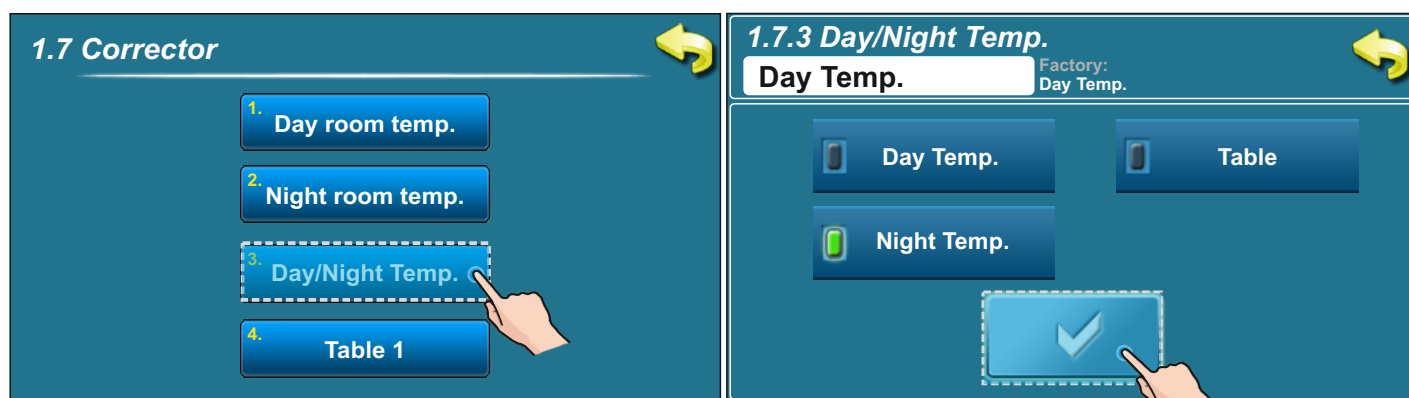


**Possible selection:** - factory: 20,0°C  
- Minimum: 5°C  
- Maximum: 30,0°C

This parameter determines the value of night room temperature.



### 3.1.7.3 DAY/NIGHT TEMPERATURE CHOICE

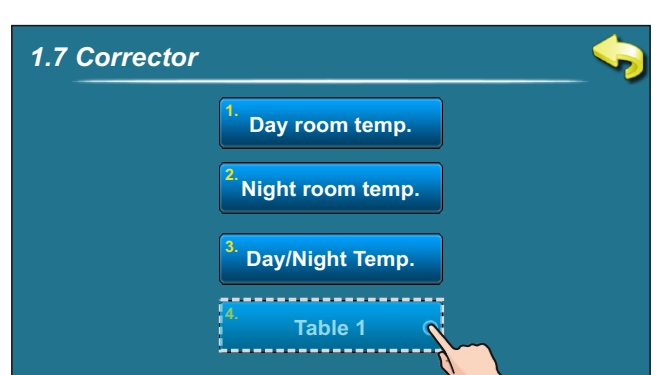


**Possible selection: - factory: Day temperature**

Day temperature, Night temperature, Table

This option enables you to choose type of desired temperature (day, night or table.)

### 3.1.7.4 DAY/NIGHT TEMPERATURE TABLE



	MON	TUE	WED	THU	FRI	SAT	SUN
☀	06:00	06:00	06:00	06:00	06:00	05:00	06:00
🌙	22:00	22:00	22:00	22:00	22:00	10:00	22:00
☀							
🌙							
☀						14:00	
🌙						23:00	

☀ Day temperature      🌙 Night temperature

Each cell marks the beginning of some type (day/night) of selected room temperature.

According to this table every day from monday at 06:00 am is activated day room temperature, until 22:00 pm when is activated night room temperature until tuesday, when at 06:00 am is again activated day room temperature.

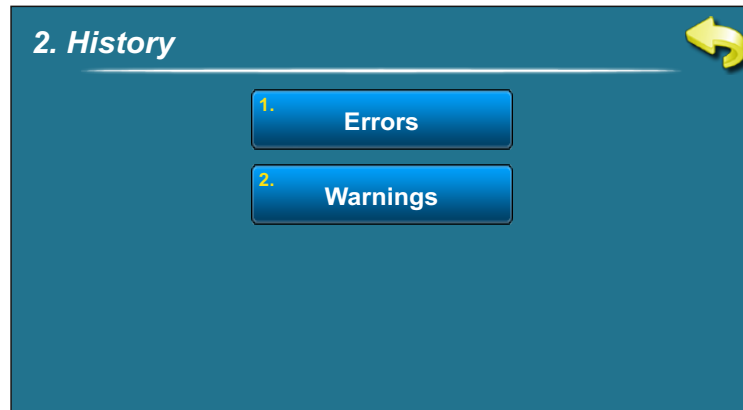
On saturday, the day temperature is activated at 05:00 am and works until 10:00 am when is switched to night temperature. At 14:00 pm is again activated day room temperature up to 23:00 pm when is again switched to night temperature.

When passed one cycle (week) circle starts again from the beginning. The values of a day/night room temperature can be selected as is described in previous pages.

## 3.2. HISTORY



By pressing on „History” button will be opened menu for choosing history list. It can be chosen between error list and warning list. Informations history are placed with error list.

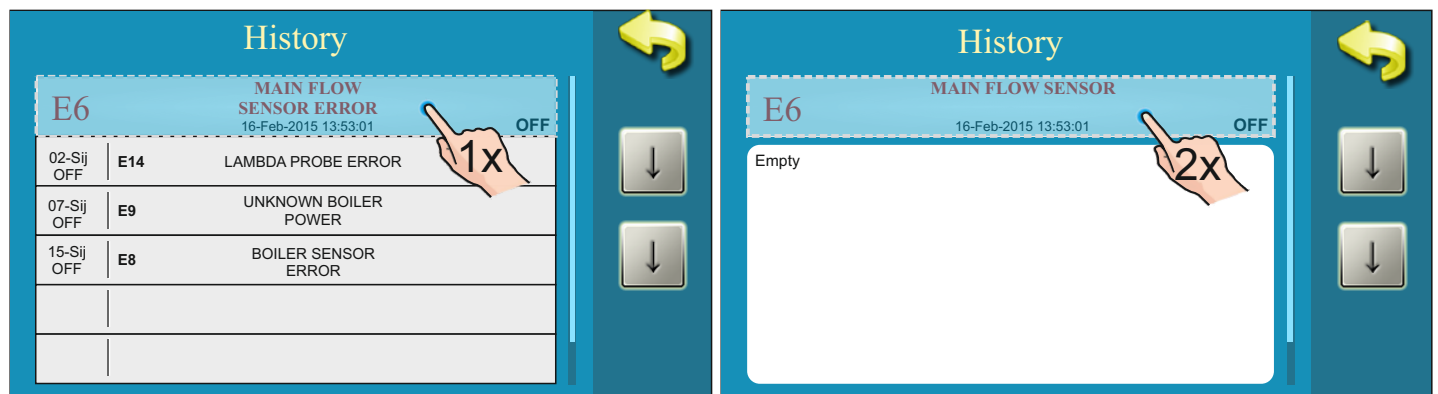


**Written is:**

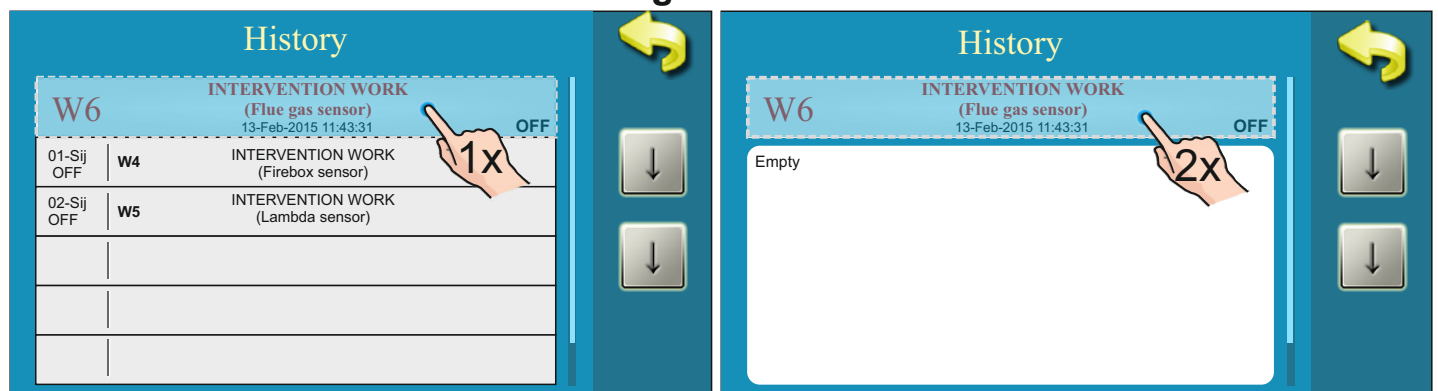
- time of occurrence errors/ warnings/ informations
- error/warning/information code
- description of the error/warning/information.

The first press on the field error/warning/information field is indicated, in addition to see and date generated errors/warnings/information. The second press on the selected error/warning/information, prints a detailed description of the error/warnings/information and corrective action errors/warnings/information. If for some error/warning/information there is no description on current software version, on the screen will be displayed "empty".

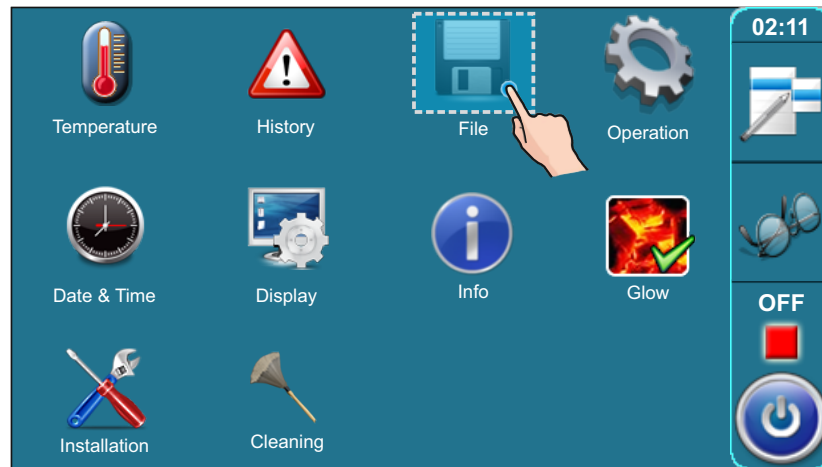
### Error list



### Warning list



### 3.3 FILE



By pressing this option on the main screen you will see menu with:

- 3.1. LOAD FACTORY
- 3.2. SAVE
- 3.3. LOAD

#### 3.3.1. LOAD FACTORY

After pressing "LOAD FACTORY" you will see a message "LOAD FACTORY SETTINGS?". Pressing button "OK" will load the default settings of regulation. Pressing the "BACK" will return to the previous menu.

#### 3.3.2. SAVE

After pressing "SAVE" you will see a 3 slots to save data (Memory 1, 2, 3). Pressing to one of this three buttons you will see message "SAVE CURRENT SETTINGS?". Pressing button "OK" the current setting of regulation will be saved in memory. Pressing the "BACK" will return to the previous menu.


#### 3.3.3. LOAD

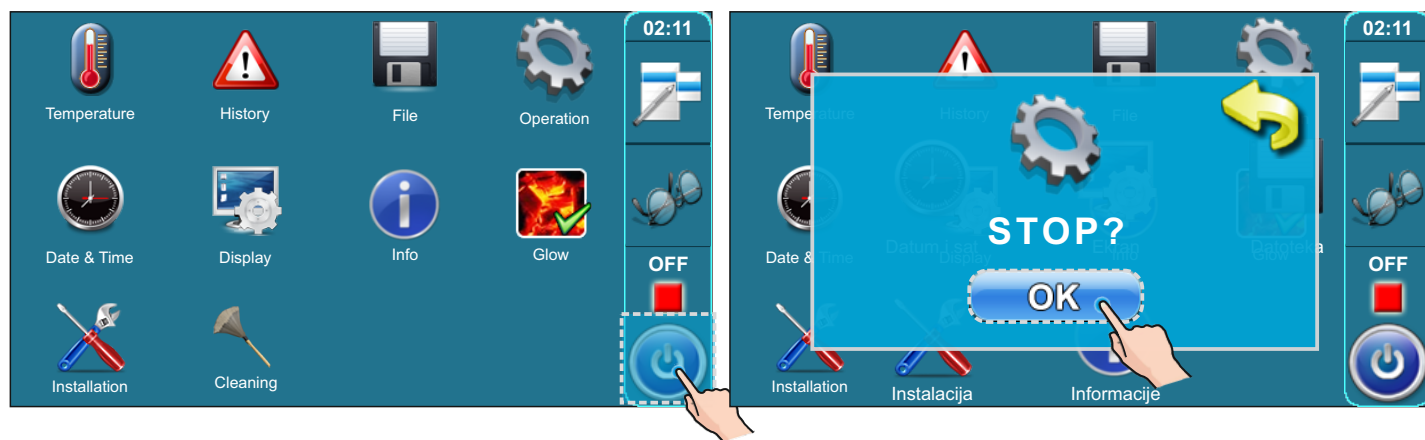
After pressing "LOAD" you will see "LOAD SAVED SETTINGS?". Pressing button "OK" saved settings (saved in option SAVE) will be loaded. Pressing the "BACK" will return to the previous menu.

### 3.4. OPERATION

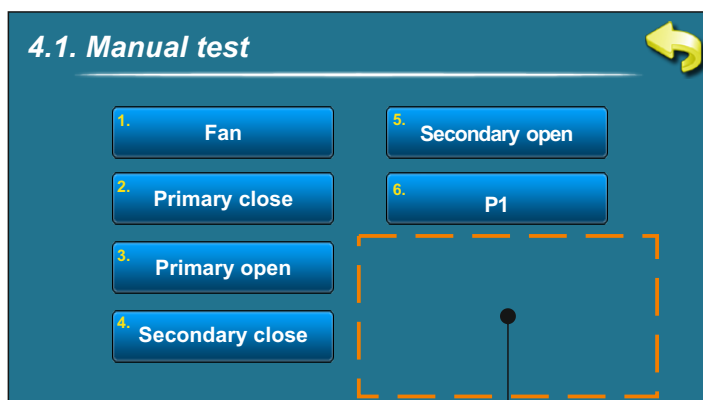
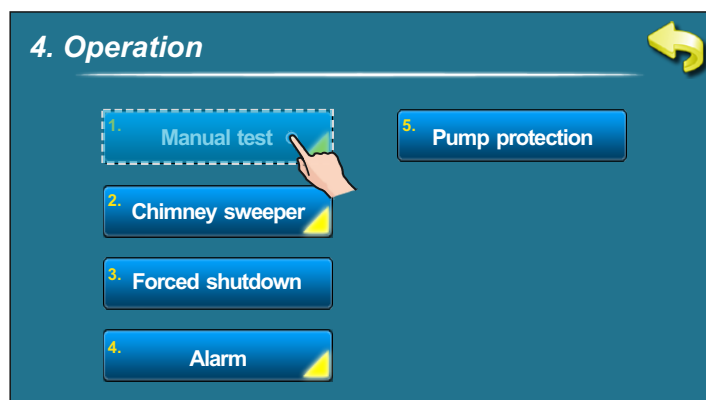
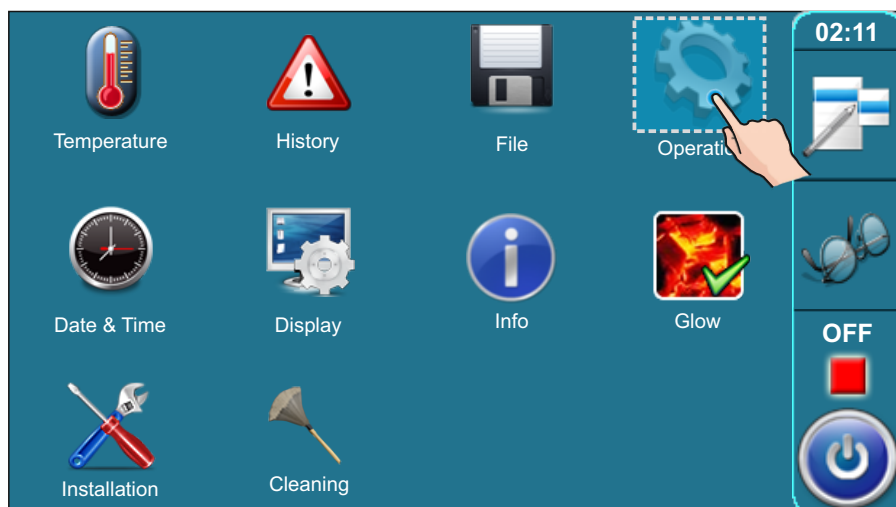
#### 3.4.1 MANUAL TEST

Manual test is option which provide testing all parts of boiler and central heating system how could be checked it functionality.

To be able to use manual test, you must first turn "OFF" the boiler in the usual way by pressing  button (if is not switched off) and then „STOP“:



To enter in **Operation** menu press "Operation" button.



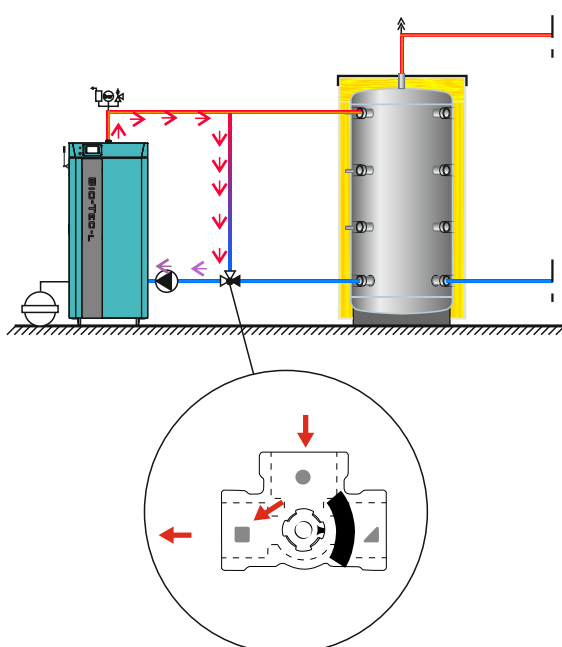
Parts in this section depend about heating configuration

### 3.4.1.1. PROTECTION VALVE(if is selected in configuration menu)

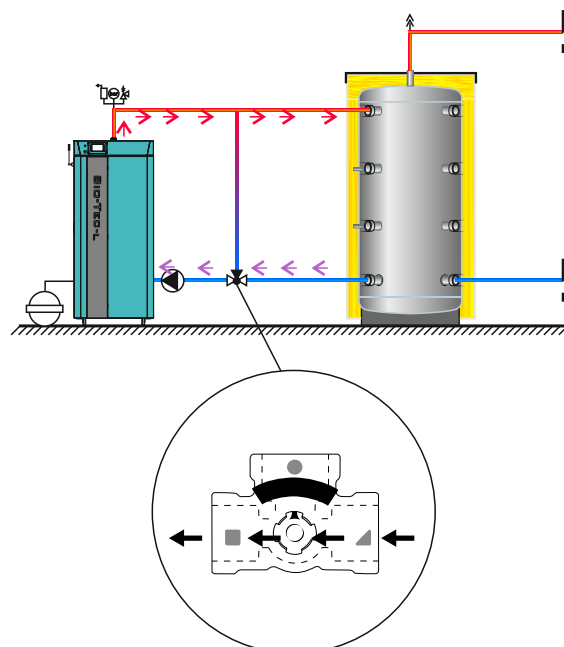
If, in menu „Configuration“, is selected protection valve is necessary, with manual test, check if is protected valve properly installed and if is functional.

Protection valve must be installed according to the next steps::

- when is presed button "Valve closing" in manual test valve must closed entry from accumulation tank (see Case 1)
  - when is pressed button "Valve opening" in manual test valve must open entry from accumulation tank and close bypass (see Case 2)
  - depend on el. actuator type is neccessary to input valve opening time on installation menu
- In below of this technical instruction see how to make manual test of protection valve



**Case 1. Valve is 100% closed**

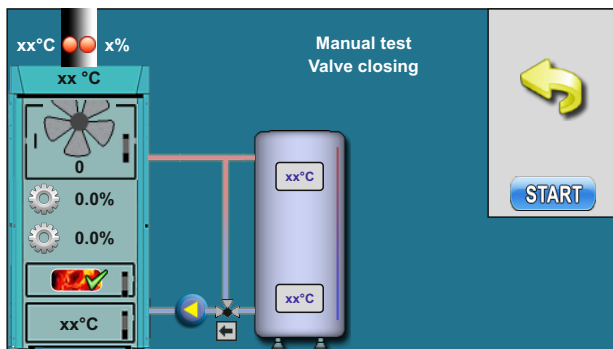
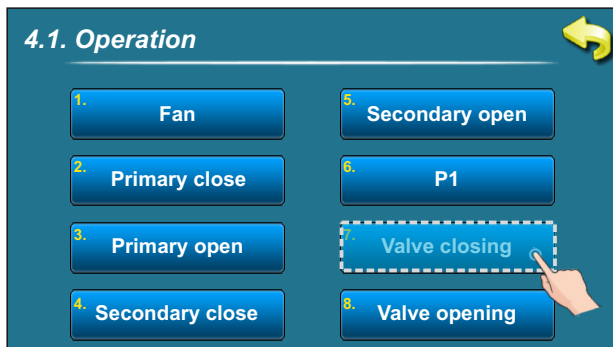


**Case 2. Valve is 100% opened**

## Manual test

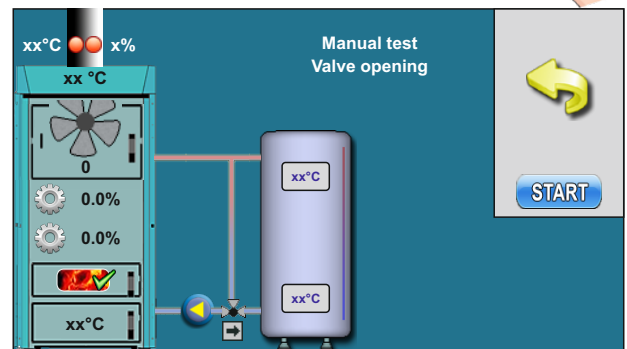
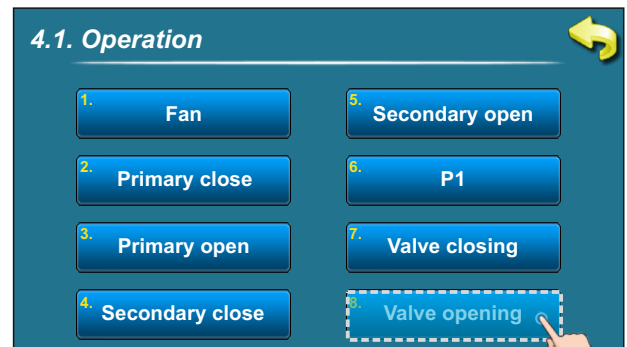
For manual test of protection valve is necessary to go in „Operation menu“ and press „Manual test“ button. After that we will see components which we have installed on boiler and central heating system.

### Protection valve closing



After test, valve must be completely closed (like as shown in Case 1).

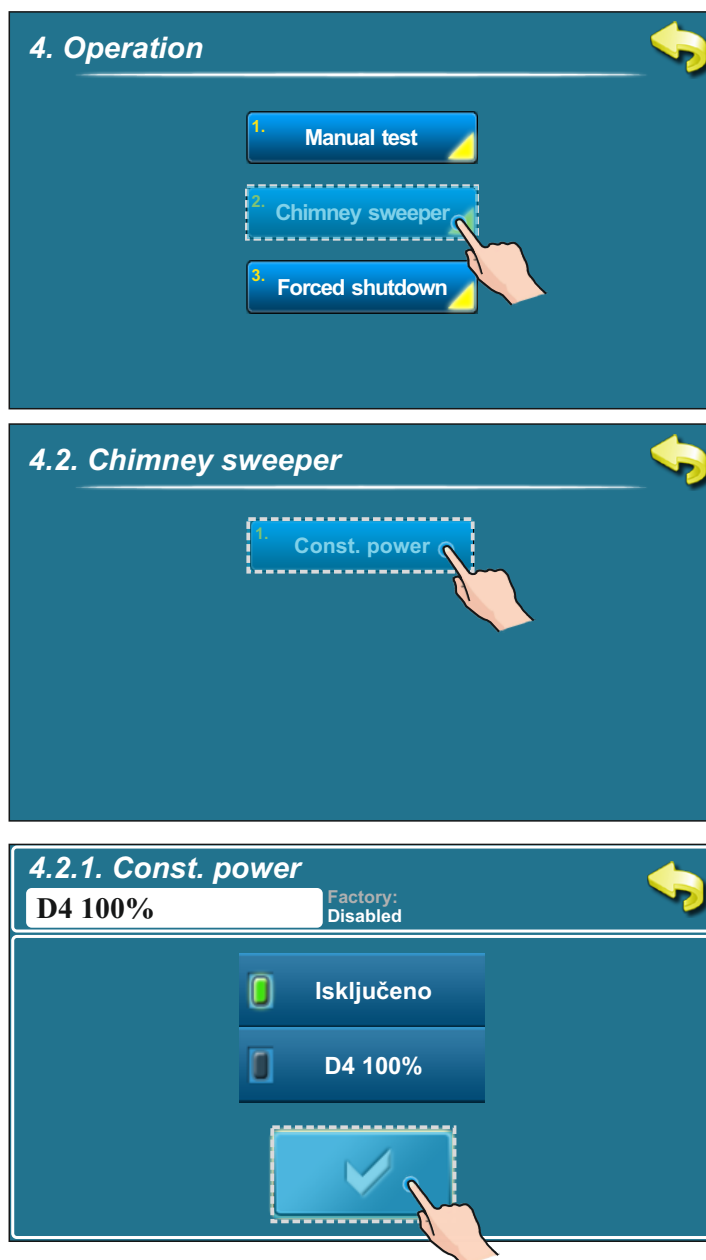
### Protection valve opening



After test, valve must be completely opened (like as shown in Case 2).

### 3.4.2 CHIMNEY SWEEPER

This option allows the flue gas measurement at boiler nominal power (D4).



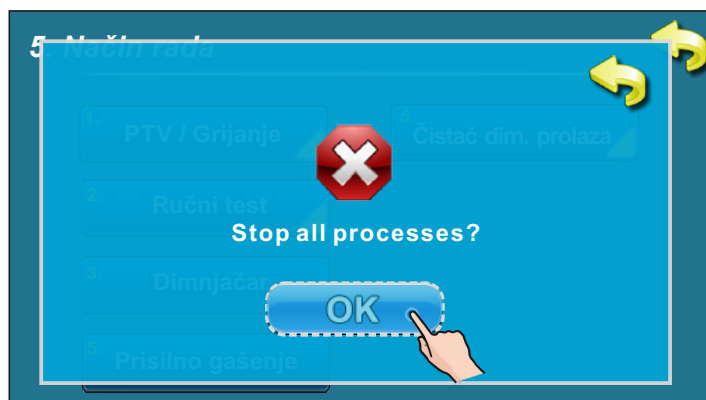
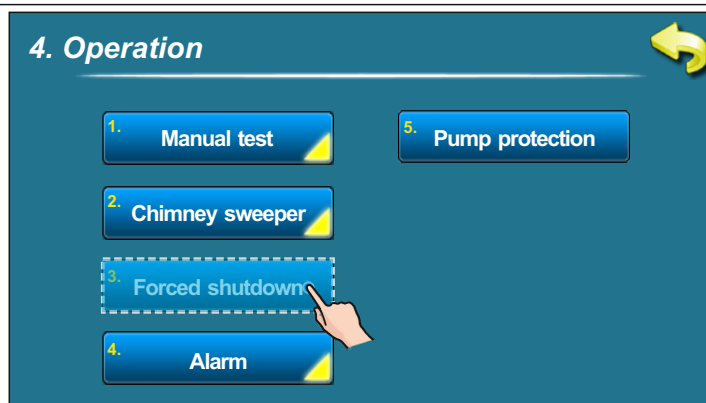
### 3.4.3 FORCED SHUTDOWN

This option is used to forced stop all processes.

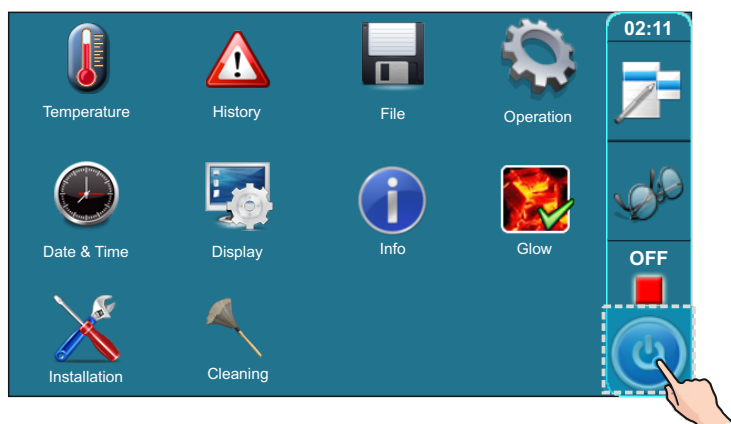
First must be pressed the ON/OFF button to put the boiler in shutdown procedure and then "forced shutdown" button. All processes are stopped.



**Option "FORCED SHUTDOWN" is not usual procedure for turning OFF the boiler**



**IMPORTANT!** To be able to stop all processes, you must first turn off the boiler in the usual way by pressing  and then STOP.

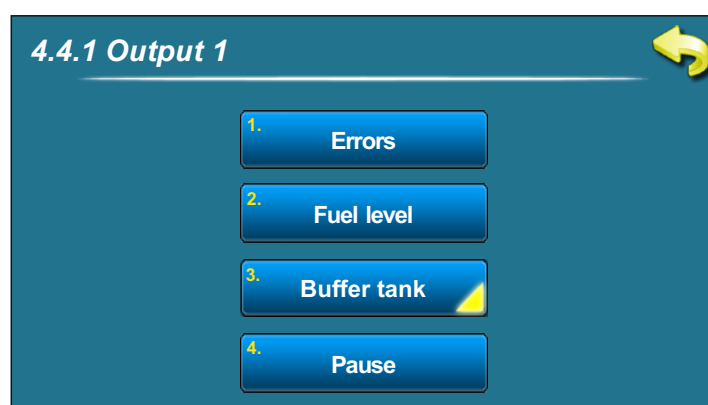
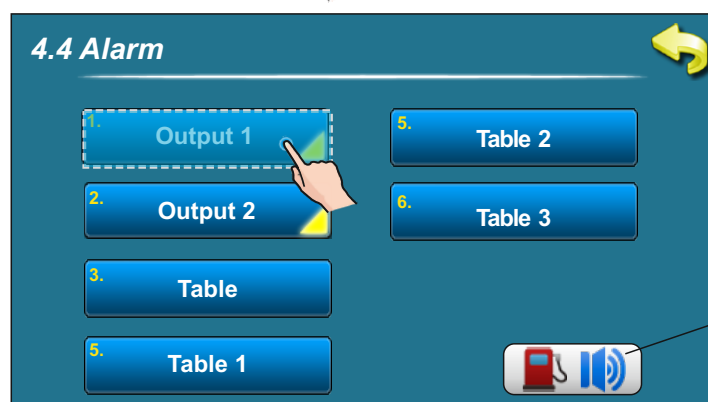
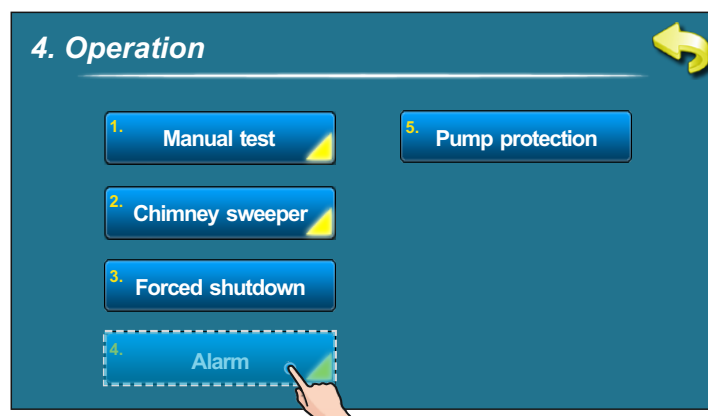




### 3.4.4 ALARM (CAL-additional equipment)

This option is used for error report by speaker or lamp to living area. It's necessary to buy light or sound alarm „CAL” which can be installed only by authorized person (before using of alarm is necessary to configure it in „Installation” menu whose access have only authorized persons by entering PIN).

It's possible to choose in which way will be control unit alert user about error or low fuel level. Pause is time which will be pass before control unit again send signal about error / warning.

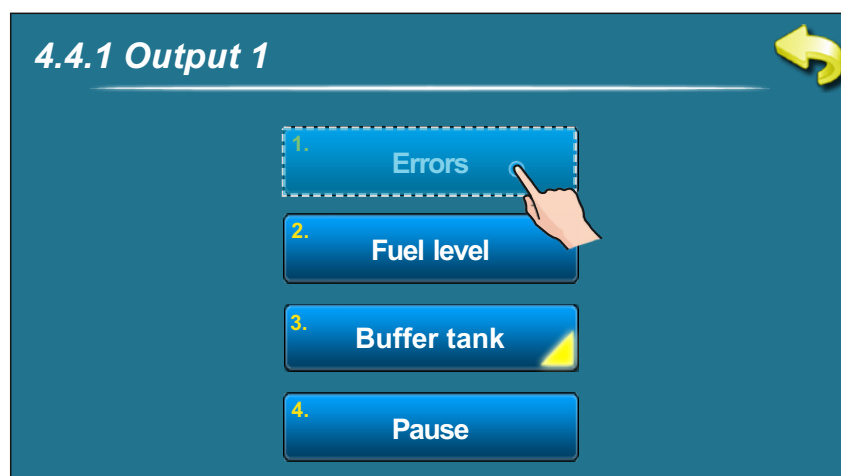


\*

By pressing this button user can disable/enable the fuel level warning sound from the speaker. (It refers only to warning about the low fuel level in the tank when speaker is selected as connected device). If only lamp is connected and selected as connected device, this shortcut is not displayed.

When speaker is disabled, this symbol becomes

### 3.4.4.1 ERRORS



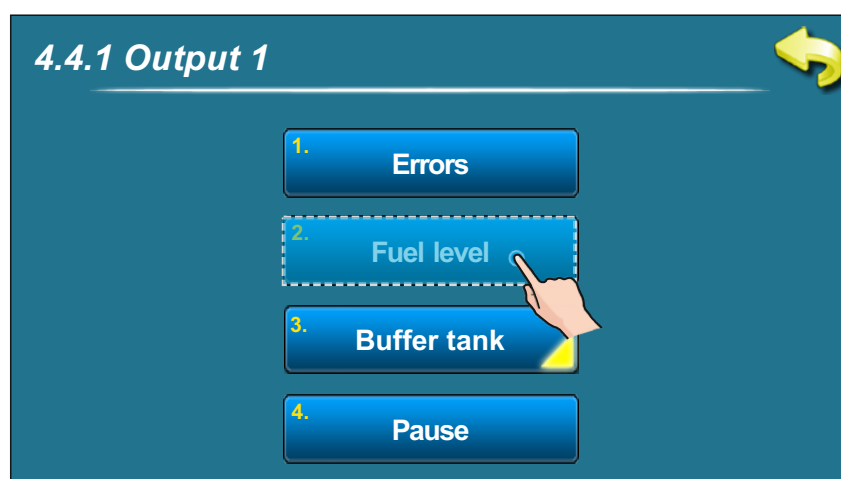
**Possible selection:**

**Factory: OFF**

Off, Continous, Fast 1 time, Fast 3 times, Slow 1 time, Slow 3 time, Table

This parameter determines whether the output 1 errors occur. By selecting certain types of signals will be activated in the selected signal format.

### 3.4.4.2 FUEL LEVEL



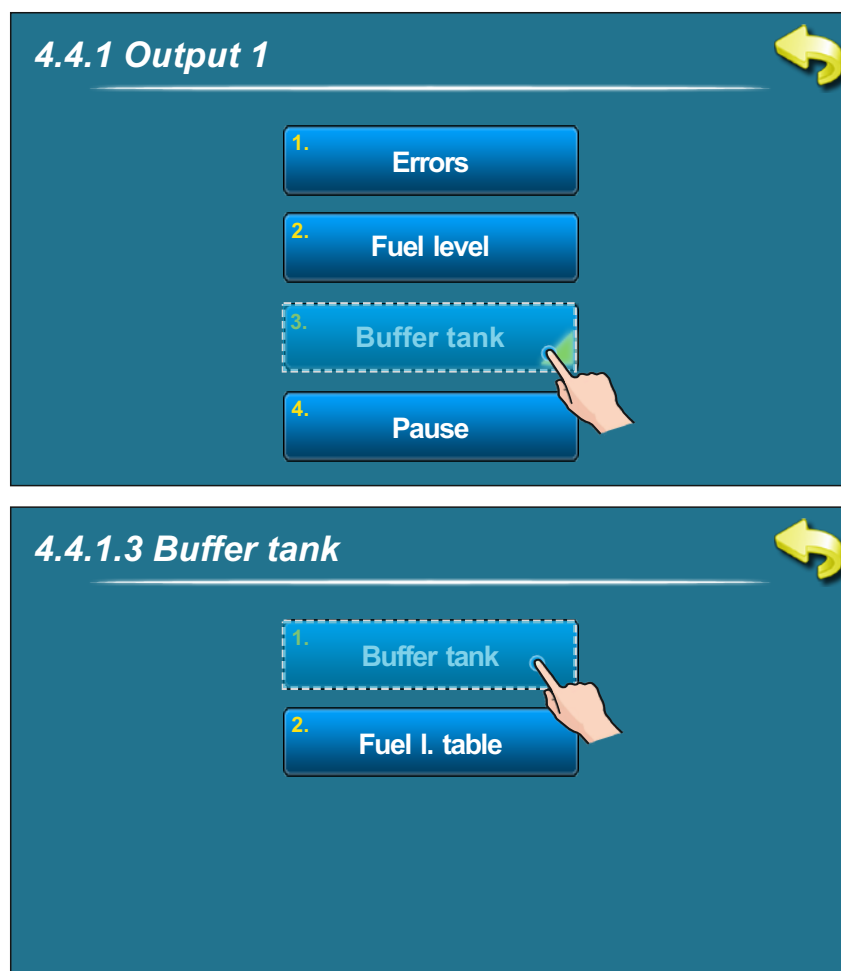
**Possible selection:**

**Factory: OFF**

Off, Continous, Fast 1 time, Fast 3 times, Slow 1 time, Slow 3 time, Table

This parameter determines whether the output 1 fuel level warning occur. By selecting certain types of signals will be activated in the selected signal format.

### 3.4.4.3 BUFFER TANK (buffer tank low temperature)

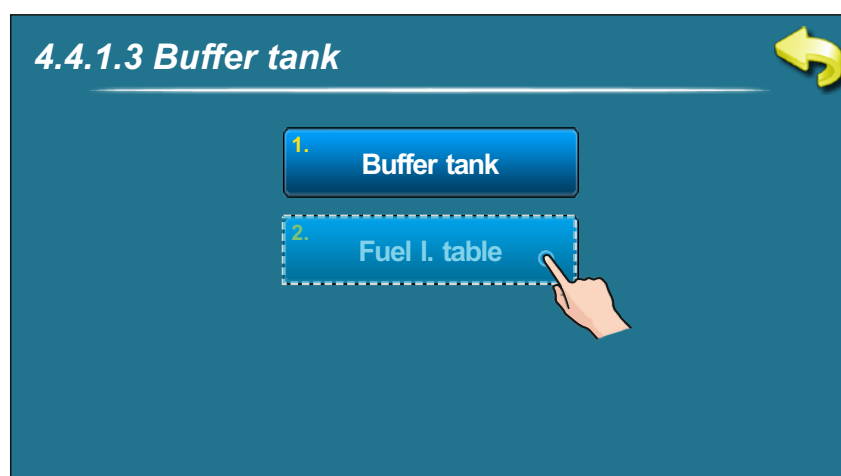


**Possible selection:**

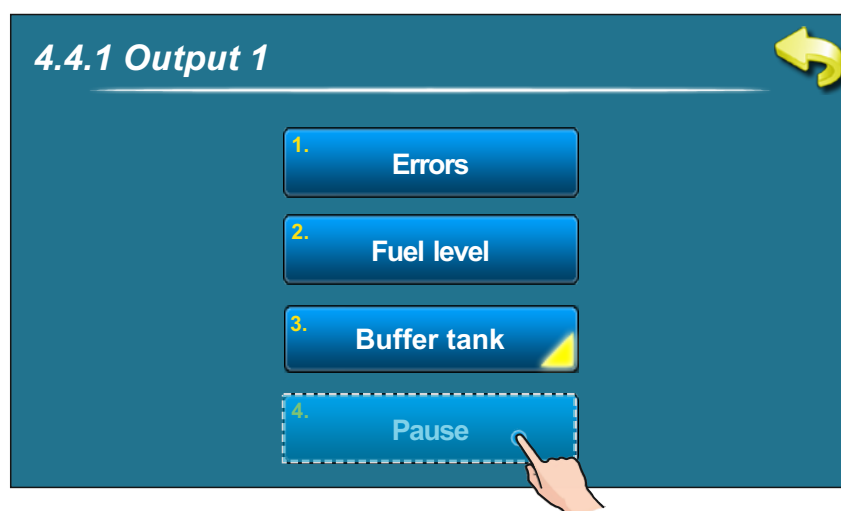
**Factory: OFF**

Off, Continous, Fast 1 time, Fast 3 times, Slow 1 time, Slow 3 time, Table

This parameter define whether will it output 1 report warning for low temperature in buffer tank. This option don't allow setting of his own table for signal type in different time of day, but adjusted table for fuel level warning can be used. For using table for low temperature in buffer tank is neccessary to activate table for fuel level (see Figure below).



### 3.4.4.4 PAUSE



**Possible selection:**

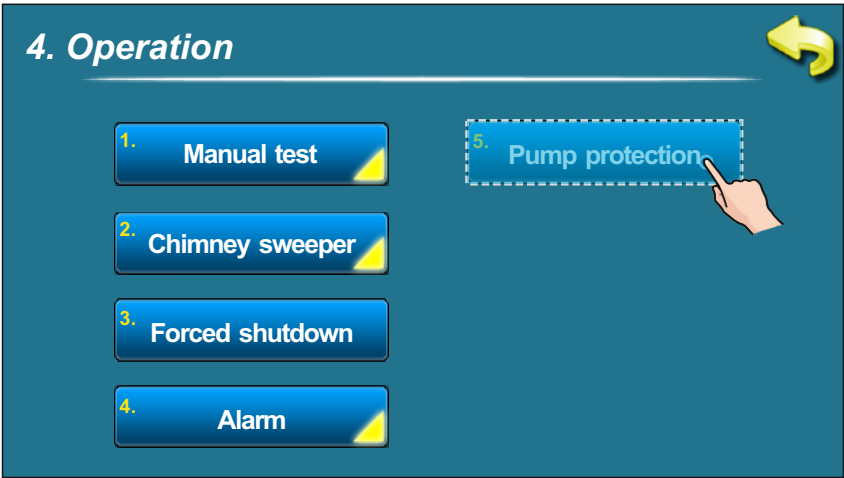
**Factory: 20 sec**

Min.: 5 sec

Max.: 3600 sec

This parameter define after how long will be again activate error / warning of fuel level / low temperature of buffer tank (**this parameter doesn't work if is selected continous signal**).

3.4.5 PUMP PROTECTION



### 3.4.6 INTERNET SUPERVISION - available only from firmware version "v2.45"

#### IMPORTANT NOTES



CM WiFi-box requires active DHCP server of Access Point (e.g. router) because manual setting of network parameters is not possible. For more informations contact administrator of your home network.

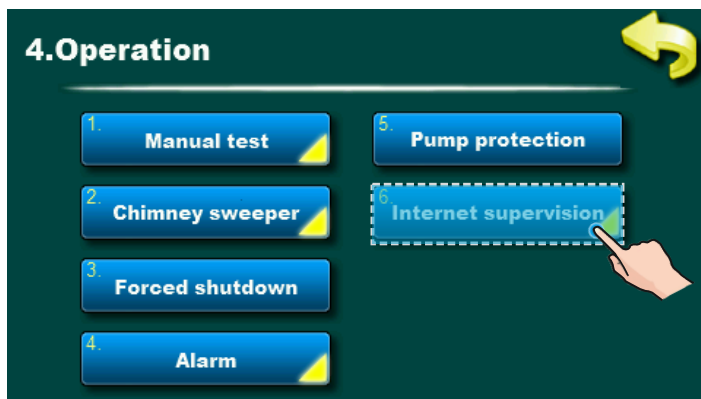


To be able to use Cm WiFi box on PelTec/PelTec Lambda boiler, minimum required firmware versions of the boiler regulation must be: v2.45.  
Boiler version is displayed in the "INFO" menu.  
If there is older firmware version, it must be updated to be able to use Cm WiFi box.  
For firmware update please contact authorized serviceman.

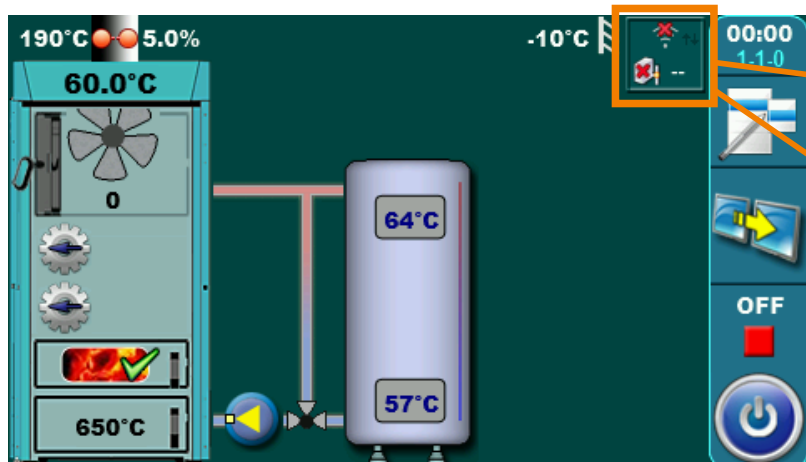


For detailed configuration of the Cm WiFi box please refer to the Cm WiFi box manual received with the Cm WiFi box.

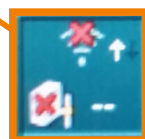
This option is used to set the regulation to connect boiler to the internet through local Wi-Fi network.  
This option is used to change internet supervision settings.  
This option is only visible if "Cm WiFi box" is connected to the boiler regulation by UTP cable.



When "Cm WiFi box" is connected to the boiler and internet supervision is enabled, a new icon appears on the main screen showing the status of internet supervision.

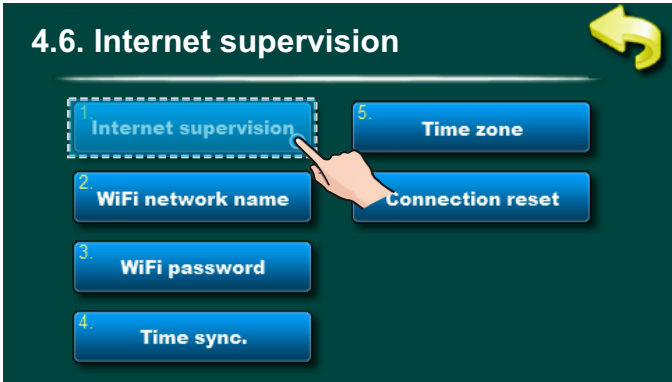


Regulation is connected with web portal (internet supervision is possible)



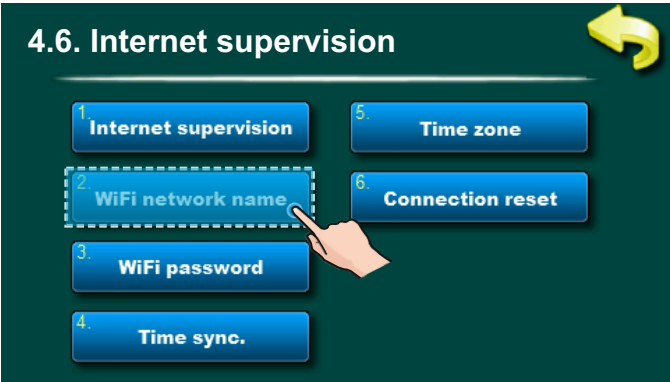
Regulation is not connected with web portal (internet supervision is not possible)

3.4.6 INTERNET SUPERVISION

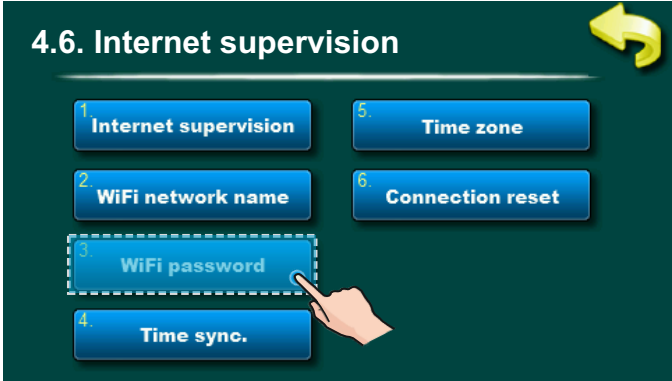


**Factory: Supervision + control**  
OFF, Supervision, Supervision + control

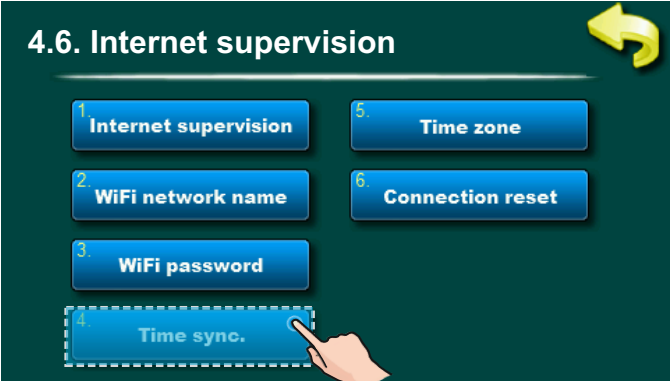
This option is used to set and enable/disable internet supervision.



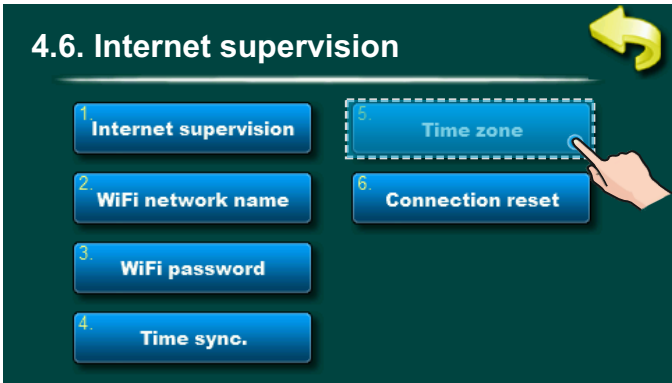
This option allows you to enter the name of WiFi home network to which you want to connect the "Cm WiFi box" and the boiler. You must enter exact WiFi network name or else boiler will not be able to connect to the WiFi network.



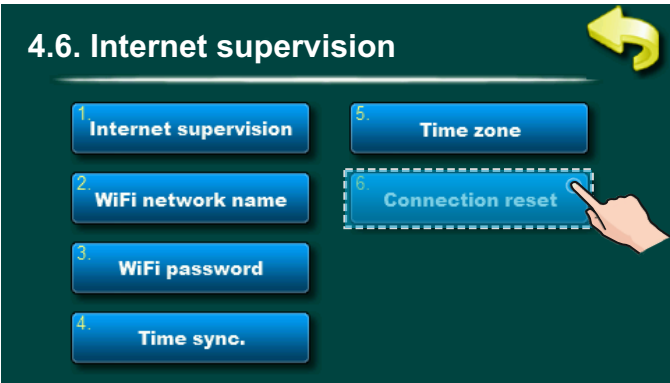
This option allows you to enter a password for your home Wi-Fi network. You must enter exact password or else boiler will not be able to connect to the WiFi network.



This option allows boiler time synchronization with web server time (internet time).

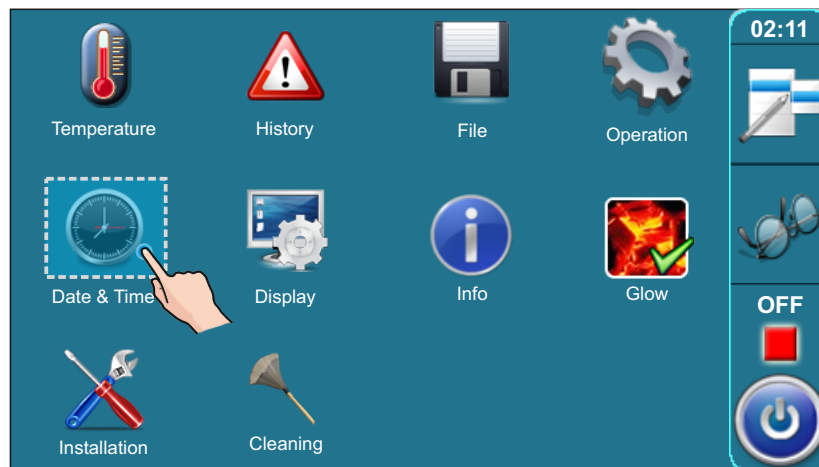


This option allows you to set the time zone if the boiler is in a different time zone than the web portal server. (this option must be set if you enable "Time synchronisation option")



This option allows you to reset connection with home network.

### 3.5. DATE AND TIME

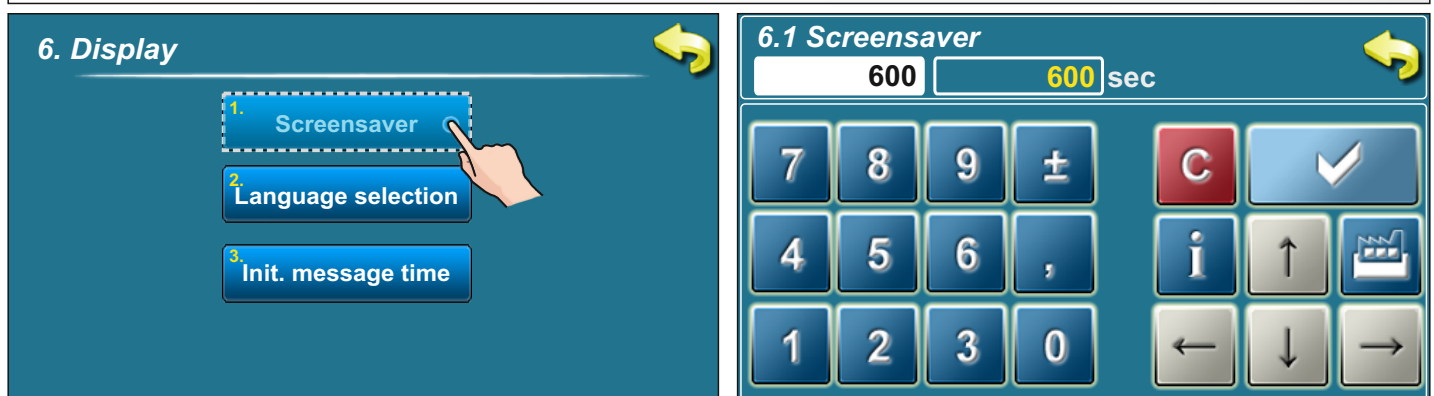


By pressing this option on the main screen you can set the date and time. This option is used to set the date and time. It is necessary for starting times, and the recording of errors/warnings/informations (for the occurrence of errors / warnings, remembers the date and time of occurrence). After setting the date and time it is necessary to press the "CONFIRM" for saving date and time.

### 3.6. DISPLAY



#### 3.6.1 SCREENSAVER



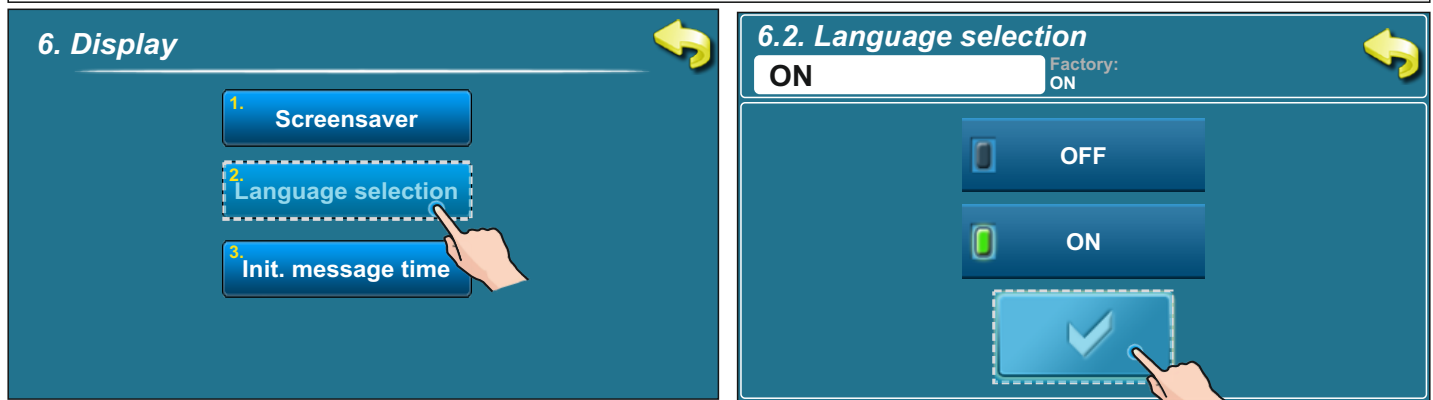
**Possible selection:**

- default: 600 sec
- Minimum: 10 sec
- Maximum: 3600 sec

If at some time nothing was pressed on the screen, the screensaver will turn on, to prevent damage on the screen. Once you touch the screen, the screensaver will turn of.



### 3.6.2 LANGUAGE SELECTION



**Possible selection:** - factory: **ON**  
ON, OFF

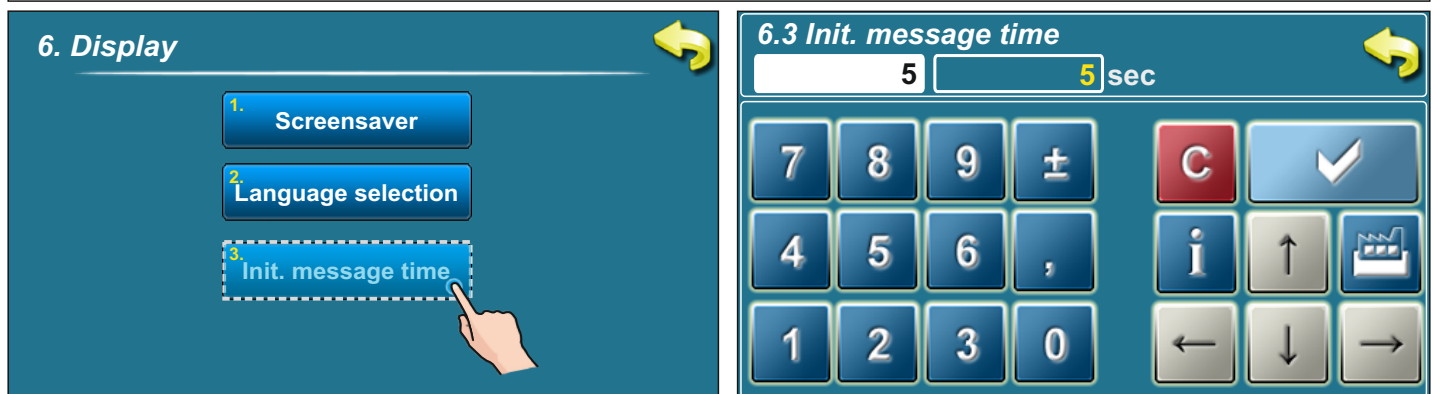
This option enables or disables screen with the choice of language regulation when you turn-on main switch. If is marked "OFF", after turning-on the main switch, it will be set on before selected language and after some time, display will show the work display of the boiler.



#### IMPORTANT!

**Automatically resume boiler operation after the disappearance of electric power (PF phases) is not possible if language selection option is turned on.**

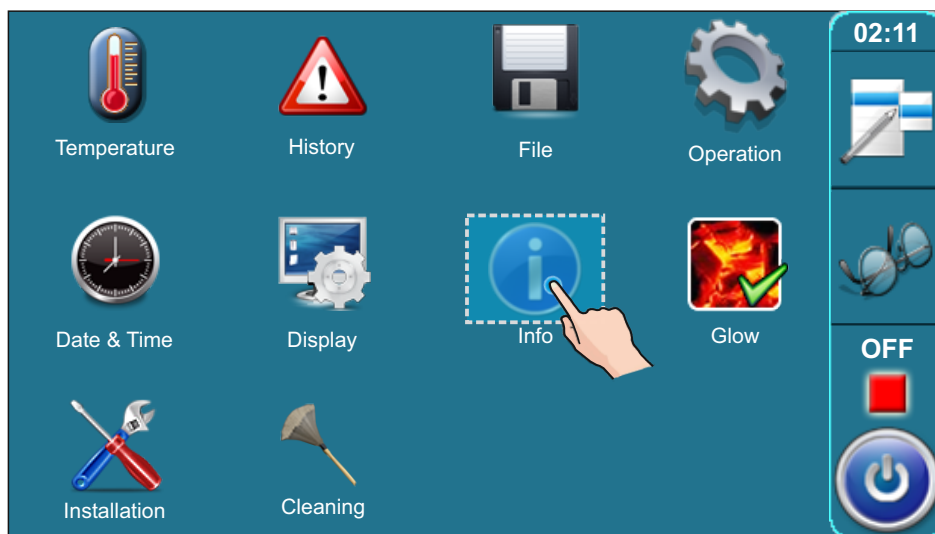
### 3.6.3 INITIAL MESSAGE TIME



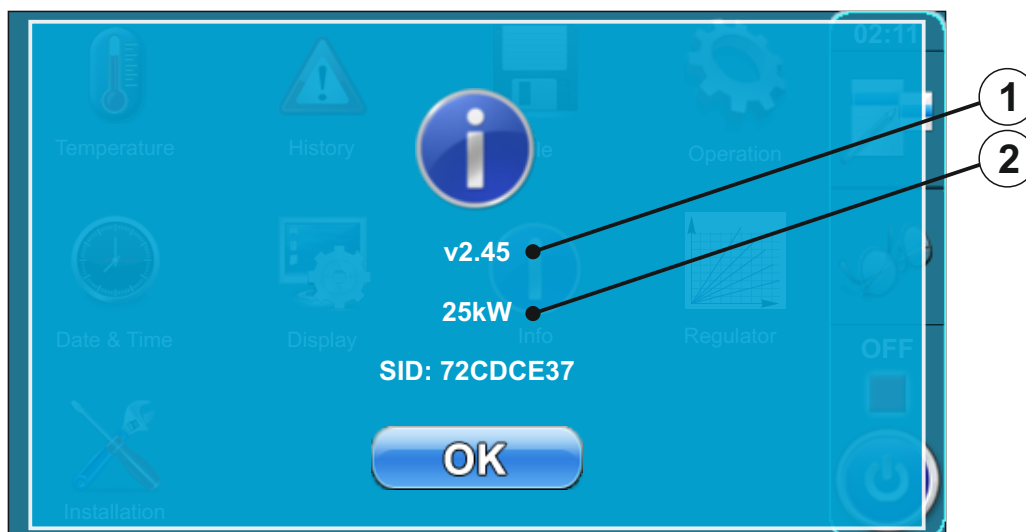
**Possible selection:** - factory: **5 sec**  
- Minimum: 0 sec  
- Maximum: 20 sec

This option is used to set the desired duration of the initial message after turning on the main switch. This option is only available if the option "LANGUAGE SELECTION" (point 6.2.) is set to "OFF".

### 3.7. INFO

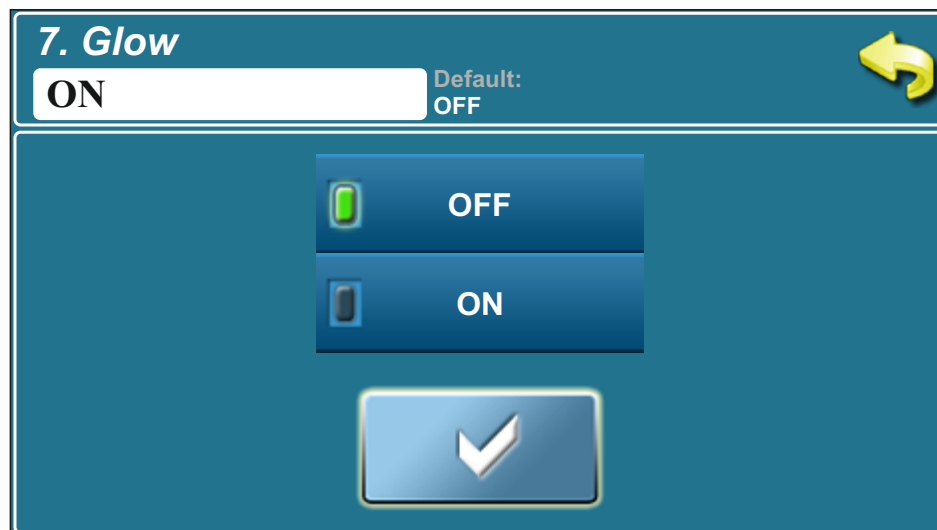
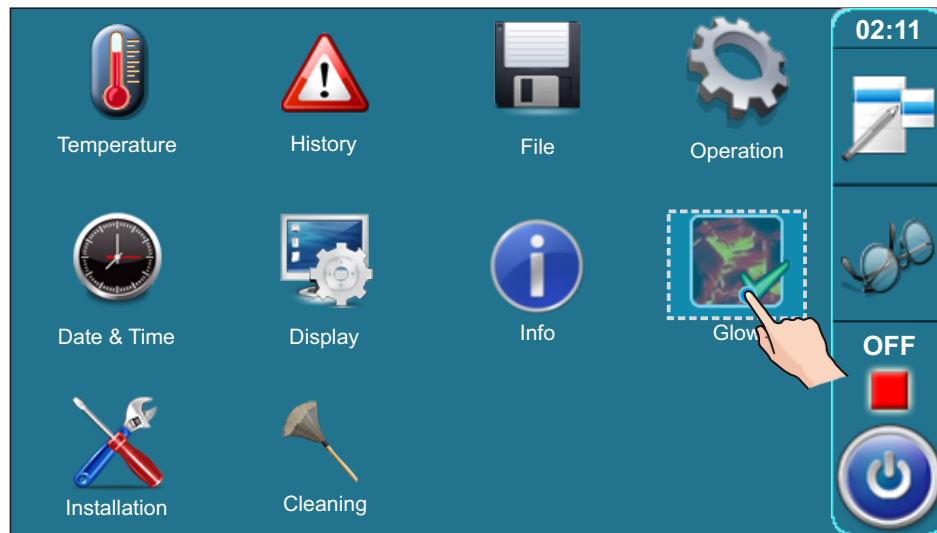


To view informations about boiler and software press **Info** button.



- ① - Software version
- ② - Boiler power

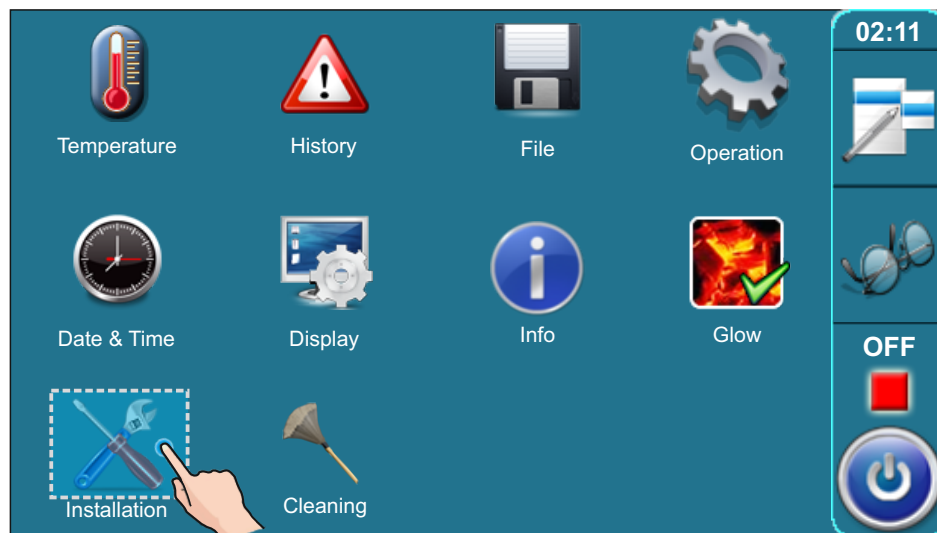
### 3.8. GLOW



In menu "Glow" option for glow maintenance can be turned on or of.

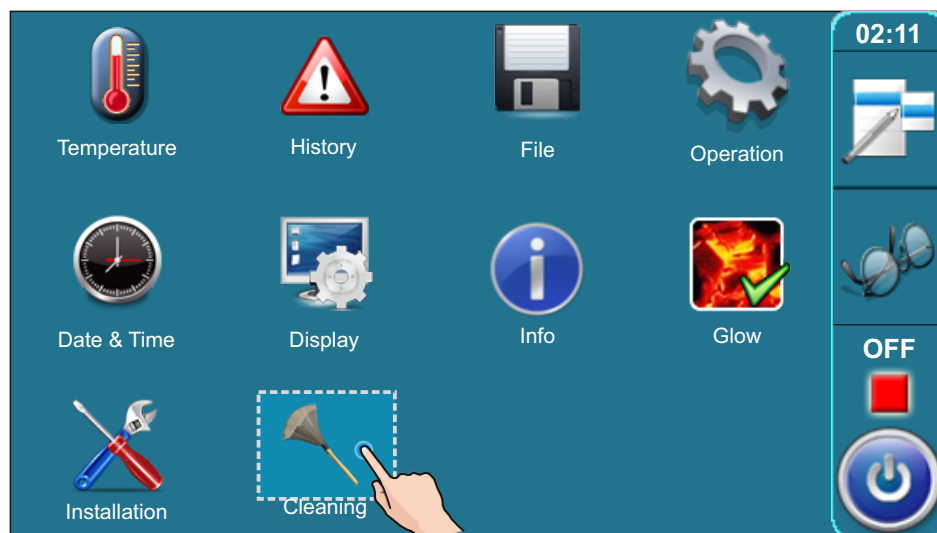
ENABLED OPTION GLOW: when, on fuel load storage, remain only glow, boiler can maintain remain glow for max 12h, depend about heating requirement

### 3.9. INSTALLATION

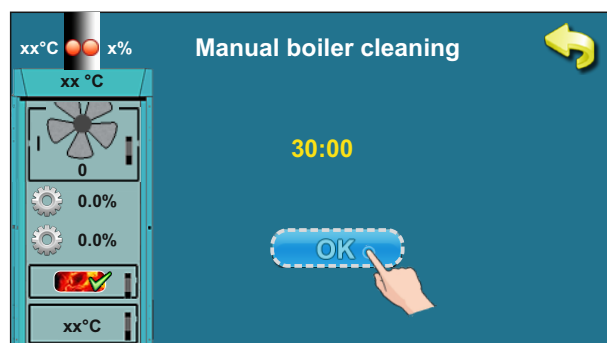


This menu can use only authorized persons. For entry in „Installation“ menu is necessary to input pin.

### 3.10. CLEANING



Using of „Cleaning“ option are detailed described in „Technical instructions for installation of hot water boiler and additional equipment“, point 9 „Cleaning and maintenance of boiler“ (Cleaning interval / Before every ingition).



## 4.0. USING

### 4.1. PUMP P1 WORKING CONDITIONS (PUMP BETWEEN BOILER AND ACCUMULATION TANK)

#### Pump P1 work:

- when is boiler on ignition phase, work phase, extinction phase or accumulation tank sensor (lower) is in error (E3) with boiler temperature higher than 65°C.
- when boiler is not in ignition phase, working phase or extinction phase but boiler temperature is higher than (Taku\_dolje+3)°C or boiler temperature is higher than 90°C.

## 4.2 IGNITION

Boiler must not be used in flammable and explosive environment. It must not be used by children or disabled persons (either physically or mentally), as well as by person without knowledge or experience, unless they are under control or trained by a person responsible for their safety. Children must be supervised in the vicinity of the product. Protective gloves must be used!

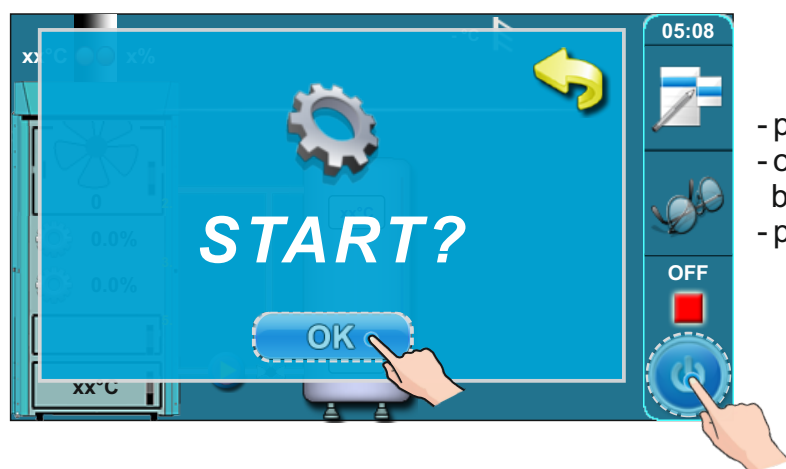


**Protective gloves must be used!**

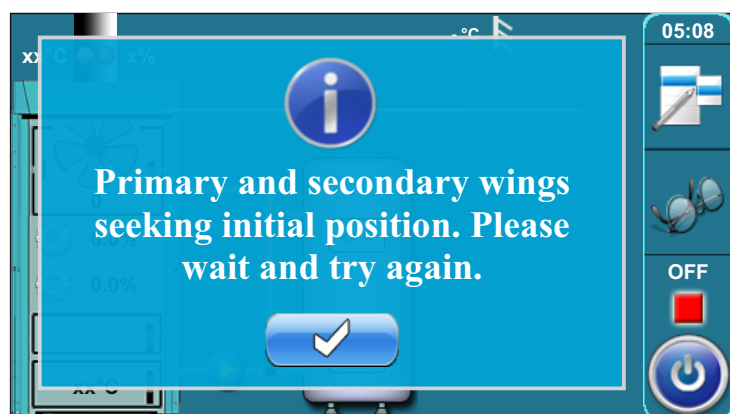
#### IGNITION PHASE:

- Open upper and middle boiler doors (see pages 4 i 5 in "Technical instructions for installation of hot water boiler BioTec-L")

#### Follow these steps for successful ignition phase:

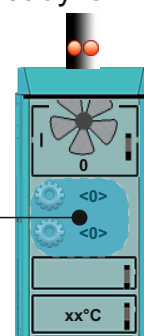


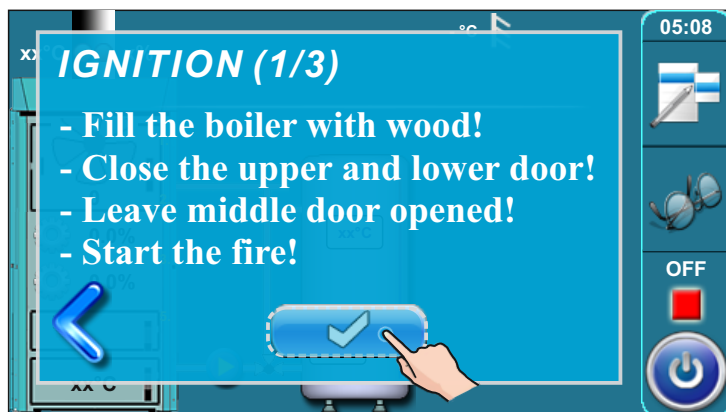
- press button for boiler start
- on display will be displayed window for boiler start
- press "OK" button



- if this message is shown on display than wait for primary and secondary air actuators
- primary and secondary air is ready for work when indicator stop blinking

Primary and secondary air indicators.





- on display is displayed message "IGNITION 1/3"

- cover the refractory stone with one row of wood logs (be careful to not plug hole on refractory stone (detail A))

- cover the wood logs with fine chopped wood (use enough fine chopped wood to cover wood logs below)

- height of fine chopped wood layer must conform a approx. height of first row of wood logs

- cover the fine chopped wood with crumpled paper (use enough crumpled paper to cover fine chopped wood) (detail B)

- place the wood logs on crumpled paper

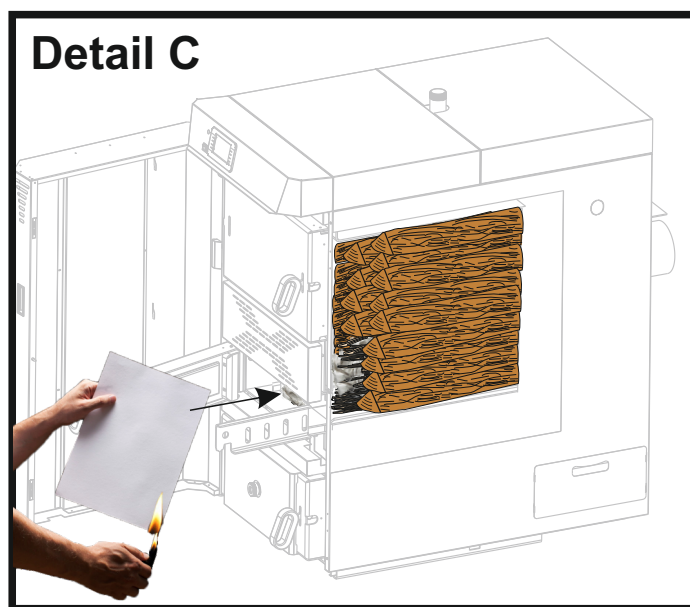
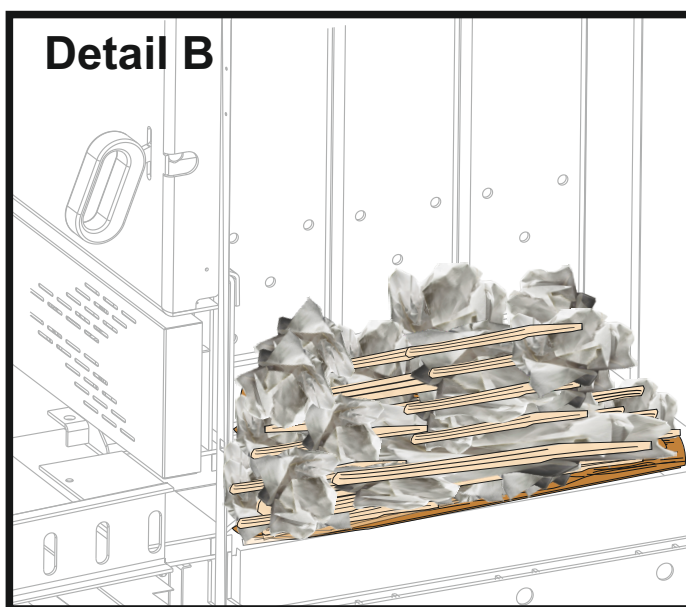
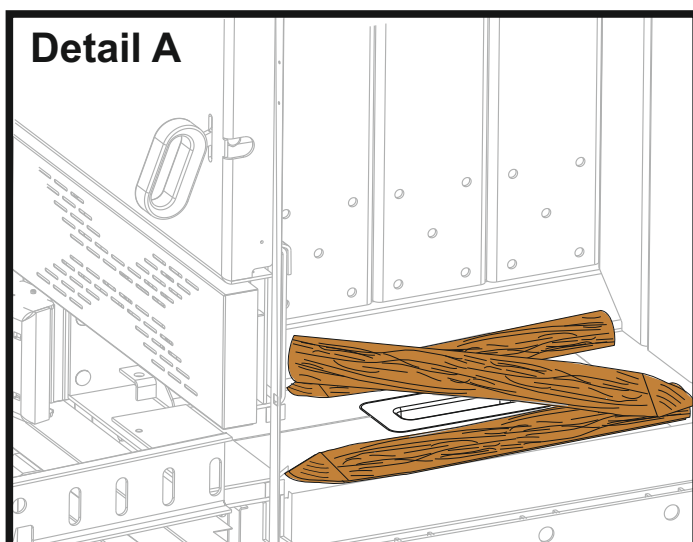
- fill the fuel loading chamber with wood logs (detail C)

- close upper and lower doors

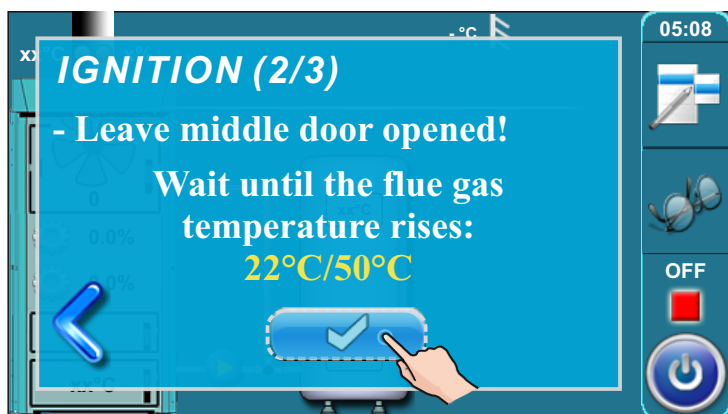
- leave middle door opened

- ignite the fire throuh middle boiler door (detail C)

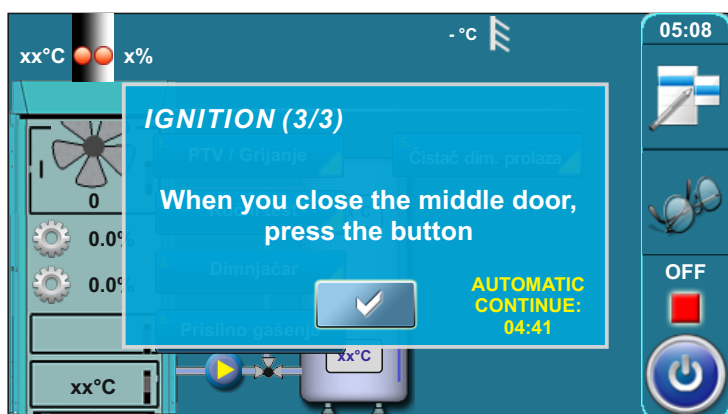
- press "enter" button









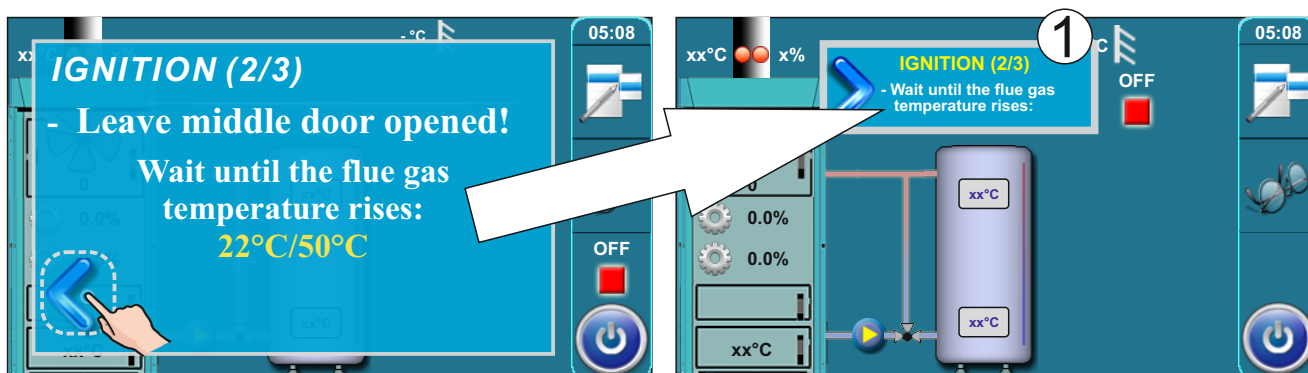
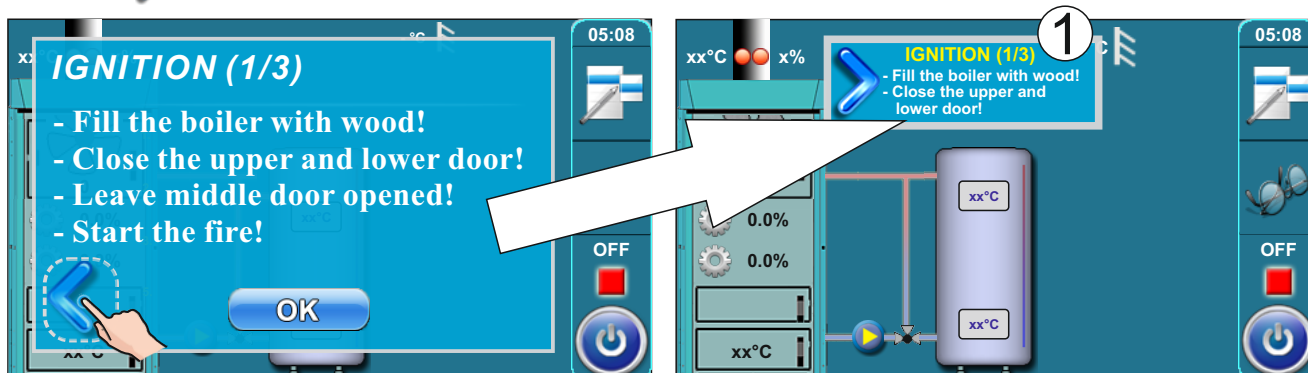
- on display is displayed message "IGNITION 2/3"
- on this step is necessary to wait until flue gas temperature raise 50°C
- middle boiler door must be opened all time
- when is flue gas temperature higher than 50°C press "enter" button



- on display is displayed message "IGNITION 3/3"
- close middle boiler door
- press "enter" button
- if you don't press "enter" button boiler will be automatic continue when counter count to zero (automatic continue)

### Additional:

During ignition phase is possible to see main display. It is necessary to press  button. Because ignition phase is on proces, display will be displayed current ignition step to (1). By pressing  button we return to full preview of ignition phase.



### 4.3. REFILLING

Boiler must not be used in flammable and explosive environment. It must not be used by children or disabled persons (either physically or mentally), as well as by person without knowledge or experience, unless they are under control or trained by a person responsible for their safety. Children must be supervised in the vicinity of the product. Protective gloves must be used!

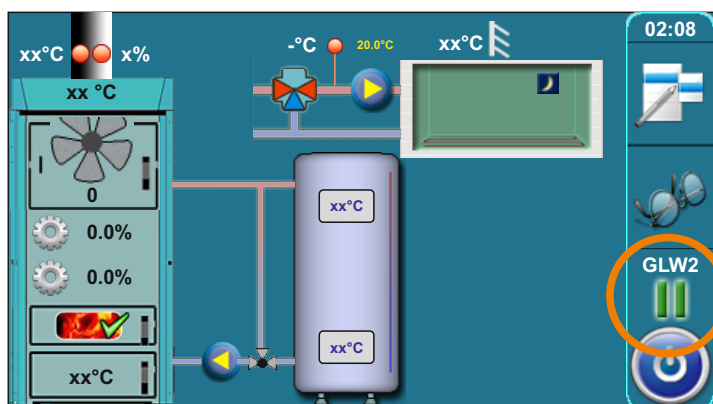


**Protective gloves must be used!**

#### PHASE OF REFILLING FUEL LOADING CHAMBER:

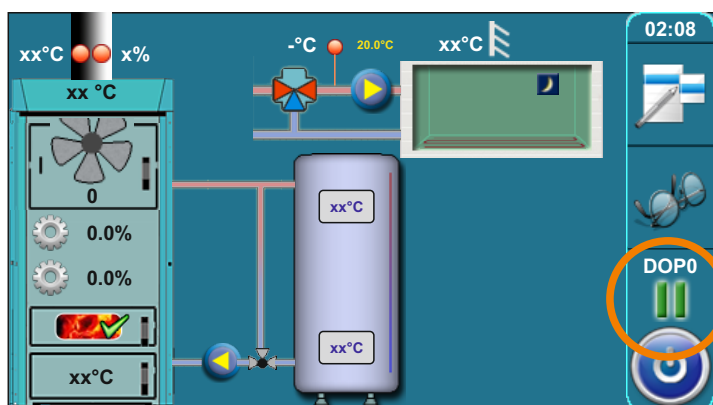
For successful refilling of the fuel loading chamber follow the next steps:

1.



When on display is displaying boiler operating phase „GLW2“ that means the boiler has spent all the fuel and it's remaining only glow in the fuel loading chamber.

In this step it is necessary to open upper boiler door and check if the glow quality is good enough for firing. Continue and refilling wood loading chamber or it is necessary to go on ignition phase again.

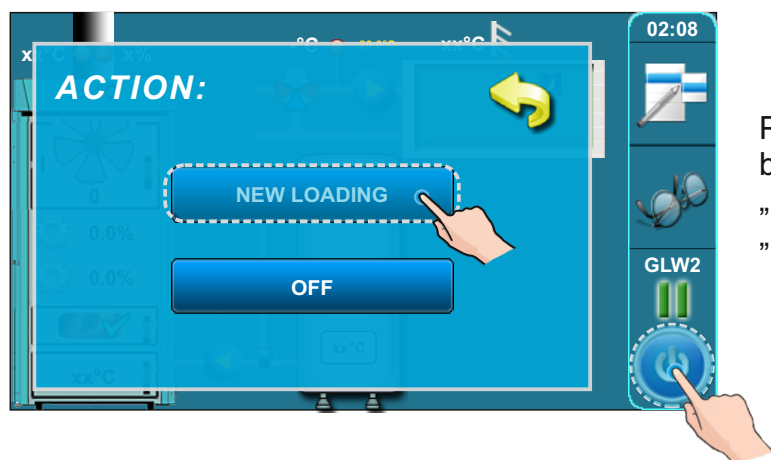


When you open upper boiler door (see pages 4 i 5 in "Technical instructions for installation of hot water boiler BioTec-L") then is displayed boiler operation phase „DOP0“.

If you estimate that the glow is good enough for refilling wood load chamber with fuel it's necessary to follow next steps. If you estimate that the glow is not good enough for refilling wood load chamber follow steps in point „Procedure if glow is not enough good“. After glow checking it is necessary to close upper boiler door.

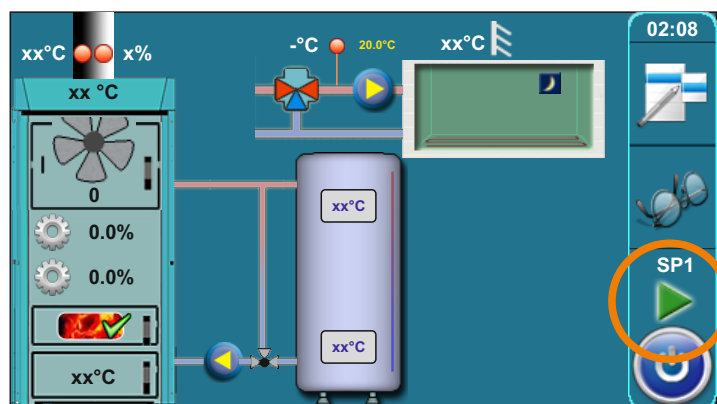


2.



Press button „START / STOP“, on display will be displayed window with offered options „NEW LOADING“ and „OFF“. Press button „NEW LOADING“.

3.



On display is displaying boiler operating phase „SP1“.

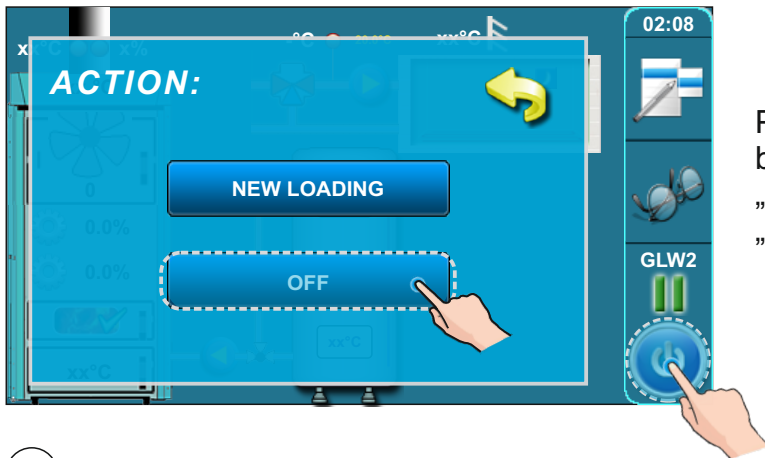
### Description of the refilling wood loading chamber:

- open upper boiler door (see pages 4 i 5 in “Technical instructions for installation of hot water boiler BioTec-L”)
- align the glow with scraper
- based on estimates of glow quality and amount of glow put more or less dry thin wood (depend about estimate) and after that fill the wood loading chamber with wood
- close upper boiler door (see pages 4 i 5 in “Technical instructions for installation of hot water boiler BioTec-L”)

### PROCEDURE IF GLOW IS NOT ENOUGH GOOD

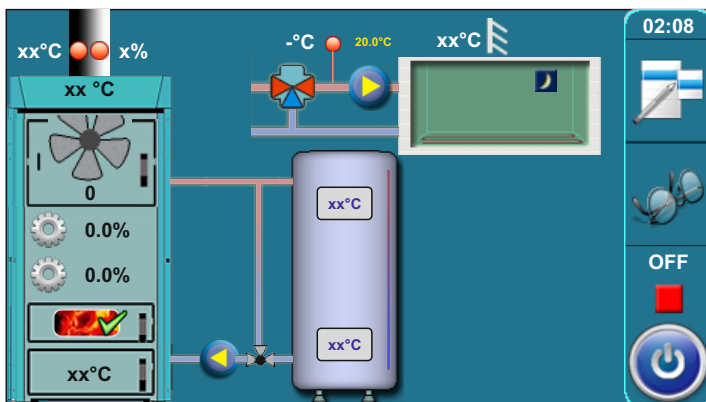
If glow is not enough good for fuel refilling folow the next steps:

1.



Press button „START / STOP“, on display will be displayed window with offered options „NEW LOADING“ and „OFF“. Press button „OFF“.

2.

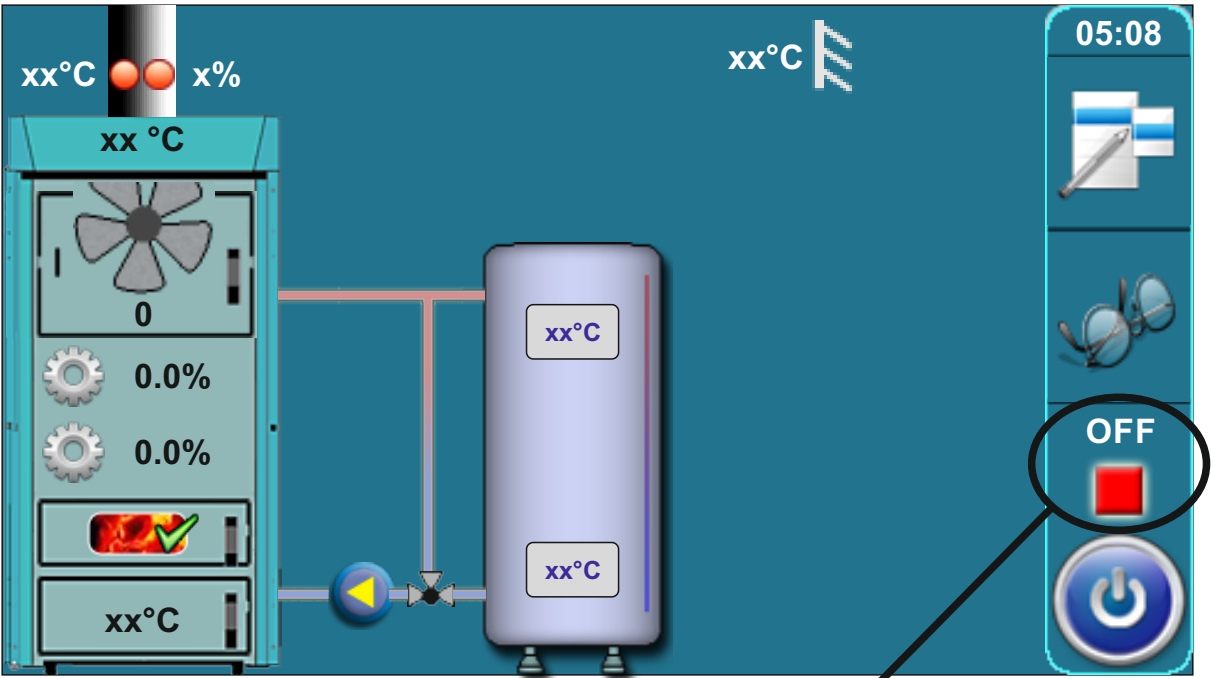


Wait until on display is displayed boiler operating phase „OFF“.

3.

Go to the ignition phase like is described in point „IGNITION“ in this technical instructions.

5.0 OPERATION PHASES (SHOWN ON THE SCREEN)



Operation phases

Operation phase	Description
OFF	The boiler is switched off (standby boiler until the next start).
S0	<ul style="list-style-type: none"> <li>- The message on the screen: "IGNITION 1/3".</li> <li>- Fan works on max. speed</li> <li>- Primary / secondary is positioning themselves.</li> <li>- The process continues to the next phase "S1" after the user confirms the message or automatically if the Tdp (flue gas temperature) is higher than 50 ° C. If Tdp is higher then 50 ° C at the time of starting the operation of the boiler phase "S0" does not appear on the screen (automatically skipped).</li> </ul>

Operation phase	Description
<b>S1</b>	<ul style="list-style-type: none"> <li>- The message on the screen: "IGNITION 2/3".</li> <li>- Fan works on max. speed</li> <li>- Primary / secondary is positioning themselves.</li> <li>- Waiting for the Tdp &gt; 50°C.</li> </ul> <p><b>When Tdp &gt; 50°C:</b></p> <p>a) The user can confirm the message "IGNITION 2/3" then screen will show the message "IGNITION 3/3" which user also can confirm which exceeds the boiler in the next phase "SP1" or "SP2".</p> <p>b) If the user didn't confirm the message "IGNITION 2/3" or didn't confirm message "IGNITION 3/3" boiler will after 5 minutes automatically switch to the next phase "SP1" and on the screen remains message "IGNITION 3/3" with the inscription "automatic continuation". This message remains on the screen until the confirmation by the user but has no effect on the operation of the boiler.</p> <p><b>Exceptions:</b></p> <ol style="list-style-type: none"> <li>1. If upper boiler door is opened, there is no possibility of manual confirmation of the message "IGNITION 2/3" either is not possible to automatically move to the next message "IGNITION 3/3". Closing the upper boiler door, boiler moves to above described (normal) procedure phase "S1".</li> <li>2. If upper boiler door is opened when on the screen is displayed message "IGNITION 3/3" move to the next stage ("SP1") or "SP2" is only possible by using manual message confirmation while automatically is not possible.</li> </ol>
<b>SP1</b>	<ul style="list-style-type: none"> <li>- Setting the start position primary / secondary is necessary for the next phase "SP2".</li> <li>- When the primary / secondary are adjusted boiler goes into a phase "SP2".</li> <li>- If the required position of primary / secondary had been set earlier, this phase "SP1" doesn't appear on the screen).</li> </ul>
<b>SP2</b>	<ul style="list-style-type: none"> <li>- The time of duration this stage "SP2" is factory defined.</li> <li>- Before the end of this stage regulation based on the measured parameters of the boiler operation allows the transition to the next phase "SD4" ("DX") or otherwise records information in history and extends this state "SP2" for factory defined time period after which repeats the comparison of the measured and the required parameters and allow you to move to the next stage "SD4" ("DX") or if the conditions are not satisfy writes an error and stops the operation of the boiler.</li> </ul>

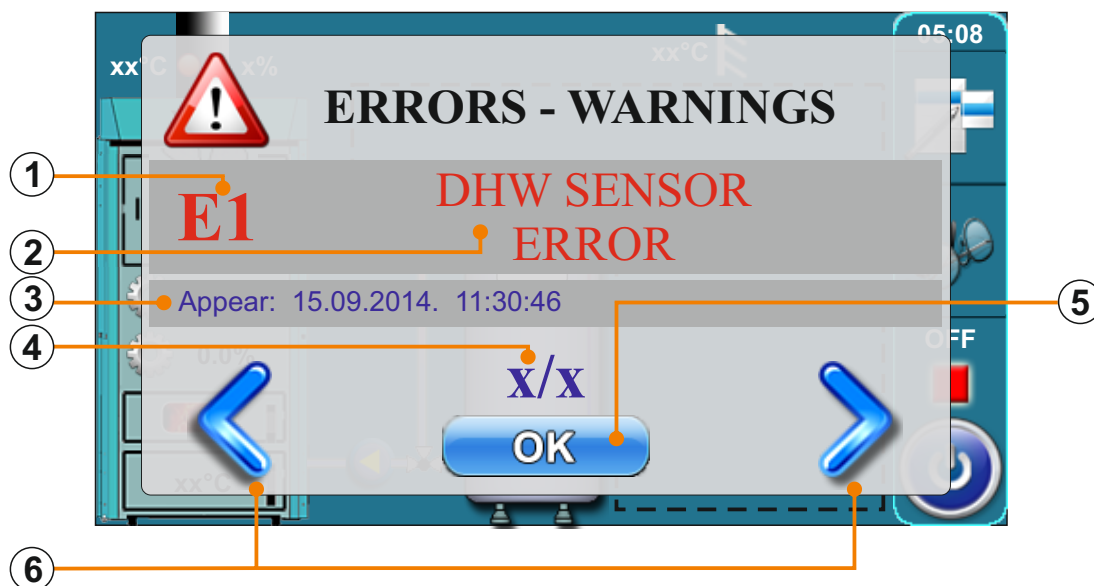
Operation phase	Description
<b>SD4</b>	<ul style="list-style-type: none"> <li>- Set the power blades D4</li> <li>- If the required position primary / secondary had been earlier set this state "SD4" does not appear on the screen.</li> </ul>
<b>Dx</b>	<ul style="list-style-type: none"> <li>- Stage "DX" is the common name for operation phases of the boiler on "D4", "D3", "D2", "D1".</li> <li>- phase "DX" doesn't appear displayed on the screen but is displayed one of the operation of the boiler "D4", "D3", "D2", "D1" which depends about boiler modulation phase.</li> <li>- These conditions are becoming current when the following conditions are met:: <ul style="list-style-type: none"> <li><math>T_{boiler} \leq (T_{boiler\_set} - 4) \Rightarrow D4</math></li> <li><math>T_{boiler} = (T_{boiler\_set} - 3) \Rightarrow D3</math></li> <li><math>T_{boiler} = (T_{boiler\_set} - 2) \Rightarrow D2</math></li> <li><math>T_{boiler} = (T_{boiler\_set} - 1) \Rightarrow D1</math></li> <li><math>T_{boiler} \geq (T_{boiler\_set} - 0) \Rightarrow \text{extinction}</math></li> </ul> </li> </ul>
<b>DOP0</b> (understage)	<ul style="list-style-type: none"> <li>- Indicate that the upper boiler door is opened.</li> </ul>
<b>DIF1</b>	<ul style="list-style-type: none"> <li>- Turning off the boiler either due to reaching the set temperature of the boiler, too low combustion chamber temperature or too high flue gas temperature (<math>T_{dp} &gt; 300 \text{ }^{\circ}\text{C}</math>).</li> </ul>
<b>DIF2</b>	<ul style="list-style-type: none"> <li>- The boiler wait that the temperature in boiler drops to the set temperature of the boiler reduced by set differential.</li> </ul>
<b>DIF3</b>	<ul style="list-style-type: none"> <li>- Blowout while boiler is waiting that temperature in boiler drops to the set temperature of the boiler reduced by set differential.</li> </ul>
<b>DIF4</b>	<ul style="list-style-type: none"> <li>- Start boiler-setting primary / secondary, after the boiler temperature dropped to the set temperature of the boiler reduced by set differential.</li> </ul>
<b>GLW1</b>	<ul style="list-style-type: none"> <li>- Shutting down the boiler for keeping the glow.</li> </ul>
<b>GLW2</b>	<ul style="list-style-type: none"> <li>- Phase of keeping the glow.</li> </ul>
<b>GLW3</b>	<ul style="list-style-type: none"> <li>- Glow blowout in phase of keeping the glow.</li> </ul>
<b>GLW4</b>	<ul style="list-style-type: none"> <li>- Start a new filling, set the primary / secondary.</li> </ul>
<b>OFF1</b>	<ul style="list-style-type: none"> <li>- Shutting down after which the boiler goes into phase „OFF“.</li> </ul>
<b>PF-xxxx</b>	<ul style="list-style-type: none"> <li>- xxxx: Is any phase described above (for example PF-GLW2)</li> <li>- Appears after a power off/power in if there was a power failure.</li> <li>- The prefix "PF" disappears with new start of the boiler or by using option "forced shut down"</li> </ul>
<b>PF-ON</b>	<ul style="list-style-type: none"> <li>- This stage is printed during zeroing primary / secondary and after a power switch off / switch on. It indicates that after zeroing primary / secondary boiler automatically start again.</li> </ul>



### IMPORTANT!

**Automatically resume boiler operation after the disappearance of electric power (PF phases) is not possible if language selection option is turned on. For disabling option „Language selection“ see point 3.6.2. „Language selection“.**

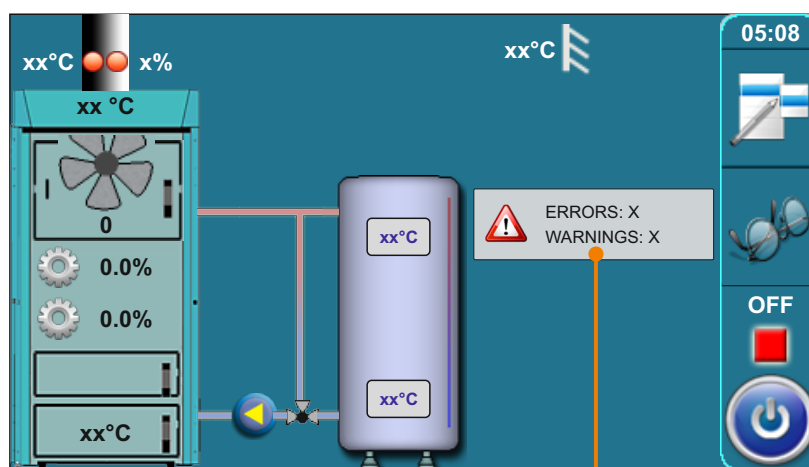
## 6.0 ERROR/WARNING ON THE MAIN SCREEN



When the error/warning still present, error/warning name and code is painted red, and when error/warning is resolved, text turns green

- ① Error / Warning / Information code
- ② Error / Warning / Information name
- ③ Date and time of error / warning / information occurrence
- ④ Number of errors / warnings / informations
- ⑤ „OK” button
- ⑥ Buttons for scrolling through errors / warning / informations

By pressing „OK” button error window will be minimized and shown on main display.



Minimized window on main display



All errors/warnings are recorded in history (see point 2.History)

## 6.1 LIST AND ELIMINATION OF ERRORS / WARNINGS / INFORMATIONS

### ERROR E1


Error	Boiler status
DHW SENSOR	DHW pump (P2) doesn't work.
<b>Possible causes</b> Interruption on el. connections between sensor and boiler, connection to the boiler or DHW sensor is invalid.	
<b>What to do?</b> Check if the sensor is properly installed, check possible damages on sensor or cables, check contacts on connectors. Press "OK" button to confirm that you see error. Boiler work normally, DHW pump (P2) doesn't work, on display will be displayed notification about error. Instead DHW temperature on display will be displayed "-". Call authorized service man. Service man can, temporarily until he solve the problem, turn on DHW pump manually (see page 9, point "9.1.2. DHW Pump continuously"). In that case DHW pump will be work continuously until you turn off it. This options is intended only like a help for case when, because of unknown DHW boiler temperature, control unit can't automatically lead DHW pump.	

### ERROR E2

Error	Boiler status
BUFFER TANK SENSOR ERROR (UP)	Boiler work normally
<b>Possible causes</b> Error in buffer tank sensor (up).	
<b>What to do?</b> Check sensor position, check damages of sensor and cables, check contacts on connectors. Press „OK" button to confirm error. Boiler will continue with work but on main screen will be showned information about error. Error should be removed but boiler works. Instead temperature, on buffer tank (up) will be shown „-°C" and the request for AKU-tank temperature will not working.	

### ERROR E3

Error	Boiler status
BUFFER TANK SENSOR ERROR (DOWN)	Intervention mode
<b>Intervention mode:</b> Boiler work in a way that fulfill need for heating but possibilities are significant smaller.	
<b>Possible causes</b> Error in buffer tank sensor (down).	
<b>What to do?</b> Check sensor position, check damages of sensor and cables, check contacts on connectors. Press „OK" button to confirm error. Boiler will continue with work but on main screen will be showned information about error. Instead temperature, on buffer tank (down) will be shown „-°C" and pump P1 works whenever the temperature in the boiler exceeds 65°C.	

<b>ERROR E4</b>	
<b>Error</b>	<b>Boiler status</b>
FLUE GAS SENSOR ERROR	Intervention mode
<b>Intervention mode:</b> Boiler work to content heating demand but boiler has reduced possibilities.	
<b>Possible causes:</b> Error on flue gas sensor.	
<b>What to do?</b> Check sensor position, check damages of sensor and cables, check contacts on connectors. Press „OK” button to confirm error. Boiler will continue with work but on main screen will be showned information about error. Instead flue gas temperature will be showned „-°C”.	
	<p style="text-align: center; margin: 0;"><b>WARNING!!!</b></p> <p style="text-align: center; margin: 0;"><b>If is this error present it is necessary to hold open middle boiler door during ignition phase (as much is necessary for good ignition (no longer)).</b></p> <p style="text-align: center; margin: 0;"><b>DON'T OPEN MIDDLE BOILER DOOR DURING BOILER WORK!!</b></p>

<b>ERROR E5</b>	
<b>Error</b>	<b>Boiler status</b>
OUTSIDE TEMPERATURE SENSOR ERROR	Boiler work normally. Status of heating circuit depends on the configuration. (see below description of "case 1" and "Case 2")
<b>Case 1:</b> If is selected configuration of heating circuit with motor drive and / or exist additional heating circuit(s) 1+ and / or 2+, this heating circuits will not work! <b>Case 2:</b> In other configurations heating circuit(s) work normally, on display is, instead outer temperature, are displayed “-“.	
<b>Possible causes:</b> Interruption on el. connections between sensor and boiler, connection to the boiler or outside temperature sensor is invalid.	
<b>What to do?</b> Check sensor position, check damages of sensor and cables, check contacts on connectors. Press „OK” button to confirm error. Boiler will continue with work but on main screen will be showned information about error. Instead outer temperature will be showned „-°C”. If upper instructions didn't help <b>call service man.</b>	



**ERROR E6**

Error	Boiler status
MAIN FLOW SENSOR ERROR	Boiler work normally. Status of heating circuit depends on the configuration. (see below description of "case 1" and "Case 2")
<p><b>Case 1:</b> If is selected configuration of heating circuit with motor drive, this heating circuit will not work!</p> <p><b>Slučaj 2:</b> In other configurations heating circuit work normally, on display is, instead outer temperature, are displayed "-".</p>	
<p><b>Possible causes:</b> Error on main flow sensor.</p>	
<p><b>What to do?</b> Check sensor position, check damages of sensor and cables, check contacts on connectors. Press „OK“ button to confirm error. Boiler will continue with work but on main screen will be showned information about error. Instead main flow temperature will be showned „-°C“. If upper instructions didn't help <b>call service man.</b></p>	

**ERROR E7**

Error	Boiler status
RETURN FLOW SENSOR ERROR	Boiler goes to phase "OFF"
<p><b>Possible causes:</b> Error on return flow sensor.</p>	
<p><b>What to do?</b> Check sensor position, check damages of sensor and cables, check contacts on connectors. When boiler show this error boiler go to extinction phase and can't be started until error isn't resolved. If upper instructions didn't help <b>call service man.</b></p>	

**ERROR E8**

Error	Boiler status
BOILER SENSOR ERROR	Boiler goes to phase "OFF"
<p><b>Possible causes:</b> Error on boiler sensor.</p>	
<p><b>What to do?</b> Check sensor position, check damages of sensor and cables, check contacts on connectors. When boiler show this error boiler go to extinction phase and can't be started until error will not be resolved. If upper instructions didn't help <b>call service man.</b></p>	

### ERROR E9

Error	Boiler status
UNKNOWN BOILER POWER	Boiler can't be started
<b>Possible causes:</b> Key for power loading are not inserted or it is not recognized.	
<b>What to do?</b> CALL SERVICE MAN!	

### ERROR E10

Error	Boiler status
FAN ERROR	Boiler goes to phase "OFF"
<b>Possible causes:</b> Invalid fan or rpm counter (integrated in fan housing) or safety thermostat is interrupt el. supply to fan because of too high temperature in the boiler.	
<b>What to do?</b> Check if is rpm counter placed, check possible damages on rpm counter or on cables, check contacts on connectors. Check if the safety thermostat (STB) turn of fan (see point "7.0. Boiler interrupt"). When boiler show this error boiler go to extinction phase. Boiler can be started but if error shown again boiler go to extinction phase again. If upper instructions didn't help <b>call service man</b> . Authorized serviceman have possibility to enable boiler for „intervention work" if he figure problem in rpm counter. He can switch of rpm counter, in that case boiler will be work with fan max. rpm (see point 7.3).	

### ERROR E14

Error	Boiler status
LAMBDA PROBE ERROR	Intervention mode
<b>Intervention mode:</b> Boiler work to content heating demand but boiler has reduced possibilities.	
<b>Possible causes:</b> Interruption in el. connections between boiler and lambda probe or lambda probe is invalid.	
<b>What to do?</b> Press „OK" button to confirm error. Boiler will continue with work but on main screen will be showned information about error. <b>Call service man</b> .	

**ERROR E17****(May occur only when installation contain CM2K (additional equipment)).**

Error	Boiler status
SENSOR REG. 1+ CIRCUIT	Pump of 1+ heating circuit doesn't work. Boiler work normally.
<b>Possible causes:</b> Error on flow temperature sensor of 1+ heating circuit (on regulator CM2K)	
<b>What to do?</b> Check sensor position, check damages of sensor and cables, check contacts on connectors. If upper instructions didn't help <b>call service man.</b>	

**ERROR E18****(May occur only when installation contain CM2K (additional equipment)).**

Error	Boiler status
CORRECTOR REG. 1+ CIRCUIT	Pump of 1+ heating circuit work in intervention mode by heating curve. Boiler work normally.
<b>Possible causes:</b> Error on room corrector of 1+ heating circuit (CM2K regulator), bad corrector connection to the CM2K or room corrector failure.	
<b>What to do?</b> Check damages of corrector and cables, check contacts on connectors. Press "OK" for confirmation that you see error. Boiler will be work, on main screen will be displayed notification about error. Pump of 1+ heating curve work by heating curve. Pump of 1+ heating curve work in intervention mode that fulfill need for heating but error of room corrector on 1+ heating circuit must be solved. If upper instructions didn't help <b>call service man.</b>	

**ERROR E19****(May occur only when installation contain CM2K (additional equipment)).**

Error	Boiler status
SENSOR REG. 2+ CIRCUIT	Pump of 2+ heating circuit doesn't work. Boiler work normally.
<b>Possible causes:</b> Error on flow temperature sensor of 2+ heating circuit (on regulator CM2K)	
<b>What to do?</b> Check sensor position, check damages of sensor and cables, check contacts on connectors. If upper instructions didn't help <b>call service man.</b>	

### ERROR E20

(May occur only when installation contain CM2K (additional equipment)).

Error	Boiler status
CORRECTOR REG. 2+ CIRCUIT	Pump of 2+ heating circuit work in intervention mode by heating curve. Boiler work normally.
<b>Possible causes:</b> Error on room corrector of 1+ heating circuit (CM2K regulator), bad corrector connection to the CM2K or room corrector failure.	
<b>What to do?</b> Check damages of corrector and cables, check contacts on connectors. Press "OK" for confirmation that you see error. Boiler will be work, on main screen will be displayed notification about error. Pump of 2+ heating curve work by heating curve. Pump of 2+ heating curve work in intervention mode that fulfill need for heating but error of room corrector on 2+ heating circuit must be solved. If upper instructions didn't help <b>call service man.</b>	

### ERROR E21

Error	Boiler status
FIREBOX SENSOR	Intervention mode
<b>Intervention mode:</b> Boiler work to content heating demand but boiler has reduced possibilities.	
<b>Possible causes:</b> Interchanged wirings of sensor when is it connected to the boiler (case when with real increasing temperature in the firebox displayed temperature decreasing to the -50°C when is error showing) or sensor is invalid and it measure not logical temperature values.	
<b>What to do?</b> Press „OK" button to confirm error. Boiler will continue with work but on main screen will be showned information about error. <b>Call service man.</b>	

**ERROR E24**

Error	Boiler status
ROOM CORRECTOR ERROR	Boiler work normally. Status of heating circuit depend about configuration (below see description „Case 1“ and „Case 2“).

**Case 1. Heating circuit managed by control unit which contain motor drive (motor drive is selected in configuration menu).**

Leading of this heating circuit automatically go in work leading by outer temperature.

**Case 2. Heating circuit managed by control unit which not contain motor drive (motor drive is not selected in configuration menu).**

Pump (P3) in this heating circuits stops with work.

**Mogući uzrok greške**

Interruption on el. connections between room corrector and boiler, connection to the boiler or room corrector is invalid.

**What to do?**

Check el. connections between room corrector and boiler and connections to the boiler. If you can't eliminate error, call service man.

If, in Case 2, authorized service man for some reason is not able to solve a problem immediately he can temporarily (just as intervention measure for establish some kind of heating) in configuration disable room corrector and error will be disappear, heating pump P3 will be always work and only condition "minimal temperature of accumulation tank" can stop it. Press "OK" button to confirm that you see error, notification about error will be in minimized window.

**ERROR E26**

Error	Boiler status
FIREBOX SENSOR DISCONNECTED	Intervention mode

**Intervention mode:** Boiler work to content heating demand but boiler has reduced possibilities.

**Possible causes:**

Interruption on el. connections between firebox sensor and boiler or bad connection to the boiler

**What to do?**

Press „OK“ button to confirm error. Boiler will continue with work but on main screen will be showed information about error. **Call service man.**

ERROR E27	
Error	Boiler status
HYDRA. SWITCH SENSOR ERROR	Boiler work normally. Regulation of the boiler takes hydraulic crossover temperature lower than any measured temeperaure in the system.
<b>Possible causes:</b> Interruption on el. connections between room corrector and boiler, connection to the boiler or hydraulic crossover sensor is invalid.	
<b>Što učiniti?</b> Press „OK” button to confirm error. Boiler will continue with work but on main screen will be showned information about error. <b>Call service man.</b>	

### For errors below call service man!

<b>ERROR E12</b>	COMMUNICATION ERROR WITH MOTHERBOARD
<b>ERROR E13</b>	COMMUNICATION ERROR WITH SENSOR BOARD
<b>ERROR E16</b>	COMMUNICATION ERROR WITH CMREG

## Warnings

(displayed on the screen and recorded in history)

**W1 - Factory settings loaded**

**W2 - Flue gas temp. high, close the upper door!**

**W3 - Fan protection**

Appear always when fan decrease rotating speed or if turning "OFF" itself because of high flue gas temperature.

**W4 - Flue gas temp. high, close the upper door!**

The boiler operates without using the firebox sensor

**W5 - Intervention work (lambda probe)**

The boiler operates without using the lambda probe

**W6 - Intervention work (flue gas sensor)**

The boiler operates without using the flue gas sensor

**W7 - Intervention work (RPM sensor)**

The boiler operates without using the RPM (rotates per minute) sensor

**W8 - Ignition error, try again!**

Bad ignition, too damp wood, non-closed middle or lower door, non-closed side covers for cleaning or rear top cover for cleaning), impassable flue pipe from the fan to the chimney, blocked passes for the primary or secondary air between the upper and middle boiler door. Check and close the insufficiently sealed openings and if necessary fill and start the boiler again, if you don't help these actions, call an authorized service to check primary / secondary openings.

<p><b>W9 - Fan is off, flue gas temp. too high, Close the upper door!</b> Too high flue gas temperature with the open upper boiler door. Close the upper door and restart the boiler (load fuel if necessary).</p>
<p><b>W10 - Low return temperature</b> It can occur only if the configuration contains "Protection valve". The boiler will resume normal work (the cause should be removed because boiler condensation will occur and flue passages will clog up). The problem may be with 3-way mixing valve (protection valve) / motor drive / sensor of return flow temperature.</p>
<p><b>W11 - Out of fuel</b></p>
<p><b>W12 - Low buffer temperature</b> The temperature accumulation tank is lower than the desired which allows pump work.</p>

## Informations

(recorded in history)

<p><b>I1 - OFF during ignition</b> Recorded into history whenever the boiler goes into shutdown phase due to reaching the set temperature of the boiler or too high flue gas temperature during phase S1 (ignition phase).</p>
<p><b>I2 - ignition automatically proceeded</b> The boiler is after 5 minutes since the flue gas temperature reached 50 °C in operation phase S1 continued to work in stabilization phase (SP1, SP2).</p>
<p><b>I3 - bad ignition</b> Measured parameters of combustion in the boiler during ignition/stabilization were bad but still continued to work in conditions of work (DX) and the possible bad combustion of wood and the rest of unburned wood at the end of the operation (OFF).</p>
<p><b>I4 - OFF during stabilization</b> Recorded into history whenever the boiler goes into shutdown phase due to reaching the set temperature of the boiler or too high flue gas temperature during phases SP1, SP2 (stabilization phases)</p>
<p><b>I5 - power up (power down)</b> Return power (230 V) after electric failure during boiler operation.</p>
<p><b>I6 - glow after power up</b> End of the boiler operation with "turned on" option "glow" when in the process of work occurred electric failure (230 V).</p>
<p><b>I7 - "OFF" after power up</b> End of the boiler operation when in the process of work occurred electric failure (230 V).</p>

### 7.0. BOILER INTERRUPTION

#### 7.1. SAFETY THERMOSTAT

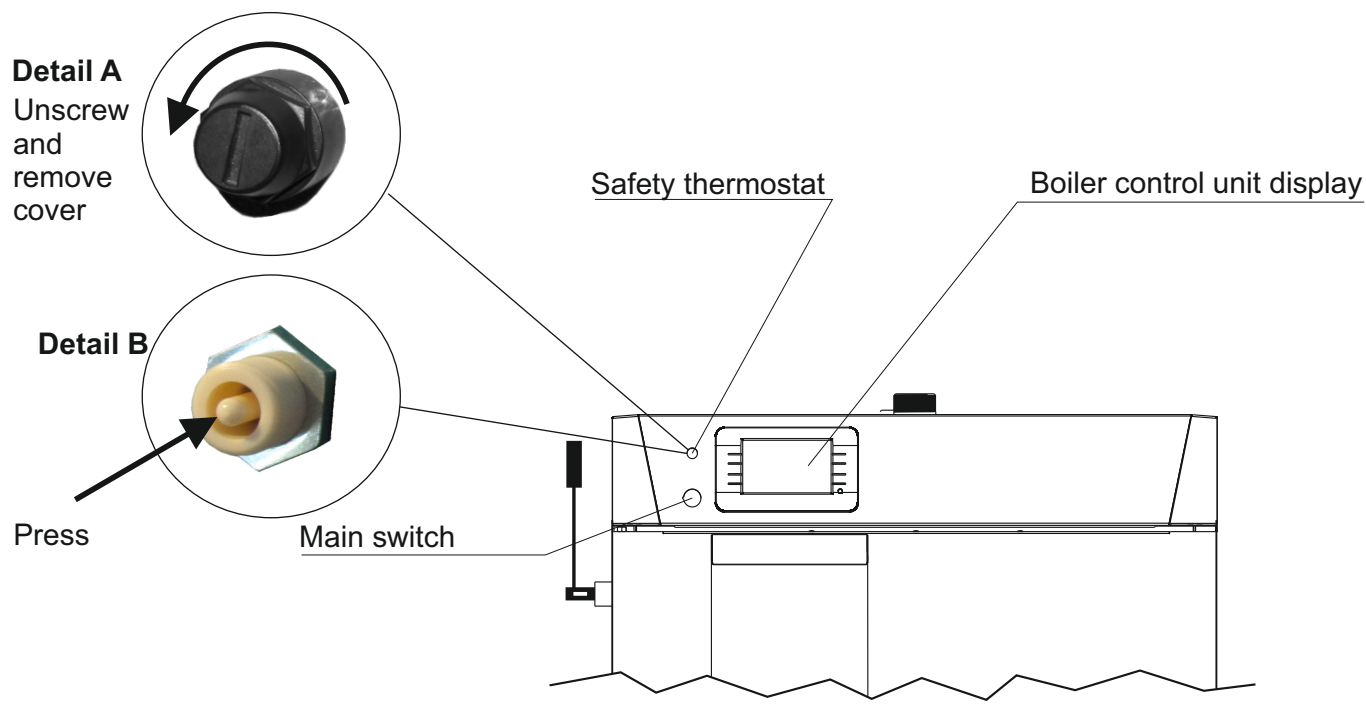
Safety thermostat interrupt work of fan if boiler temperature cross max. permitted temperature ( $110^{\circ}\text{C} - 9^{\circ}\text{C}$ ).

On boiler display will be displayed fan error (E10), boiler will be work like is described in error E10.

For safety thermostat (STB) re-start is necessary to do next things:

- Wait until boiler temperate is lower than  $70^{\circ}\text{C}$ .
- Unscrew and remove safety thermostat cover (detail A).
- Press button for safety thermostat re-start (detail B).
- After pressing button for re-start safety thermostat error will be removed and boiler will be ready for work.
- Boiler start must be done like is described in point "4.2. Ignition". It's necessary to give more attention on boiler work especially filling accumulation tank with energy. If you have the same problem in first next firing or the problem persist in next firings, please take advice from authorized service man.

**Figure - Safety thermostat**



#### **ATTENTION!!!**

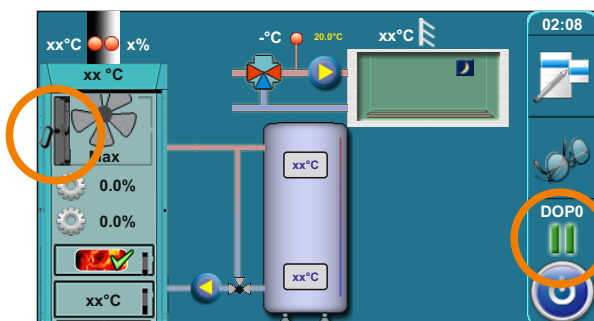
**If safety thermostat persist turning off ventilator call authorized service man.**



## 7.2. BOILER WORK IN PHASE "DOP0" AND THE UPPER DOOR OF THE BOILER IS CLOSED\_improper operation of the boiler

Boiler status:

Upper door of the boiler is closed, and boiler work in phase "DOP0" and on screen are displayed opened upper boiler door.



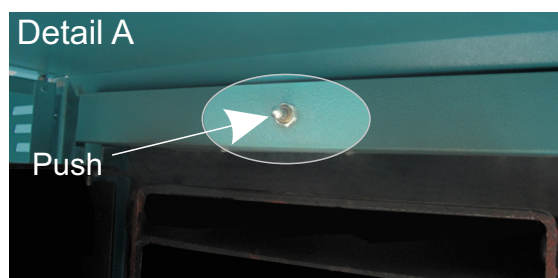
### Possible causes:

The problem is with the work of the microswitch above the upper boiler door. The problem may occur due getting round "L-profile" built on the upper boiler door or microswitch failure, interruption on el. connections between boiler and microswitch / or electronic board.



### What to do?

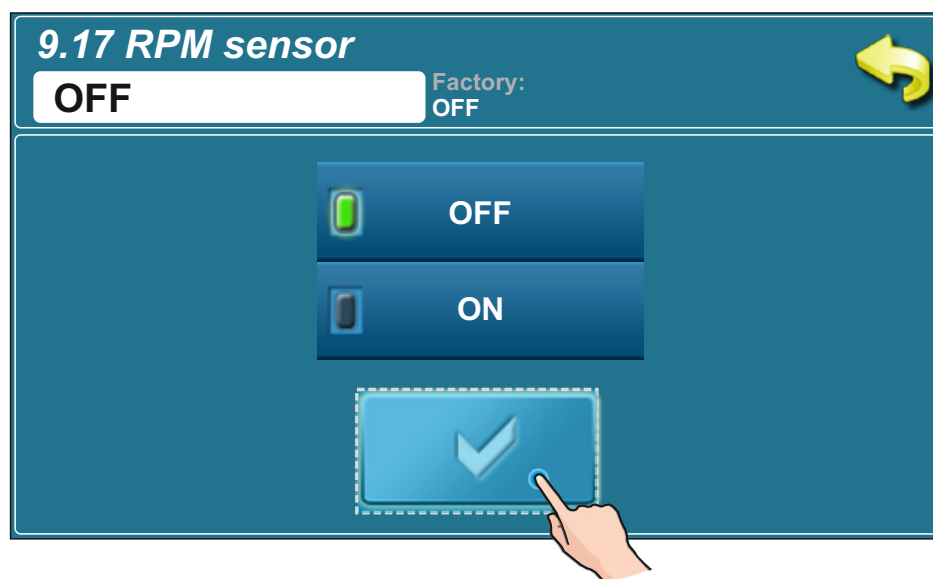
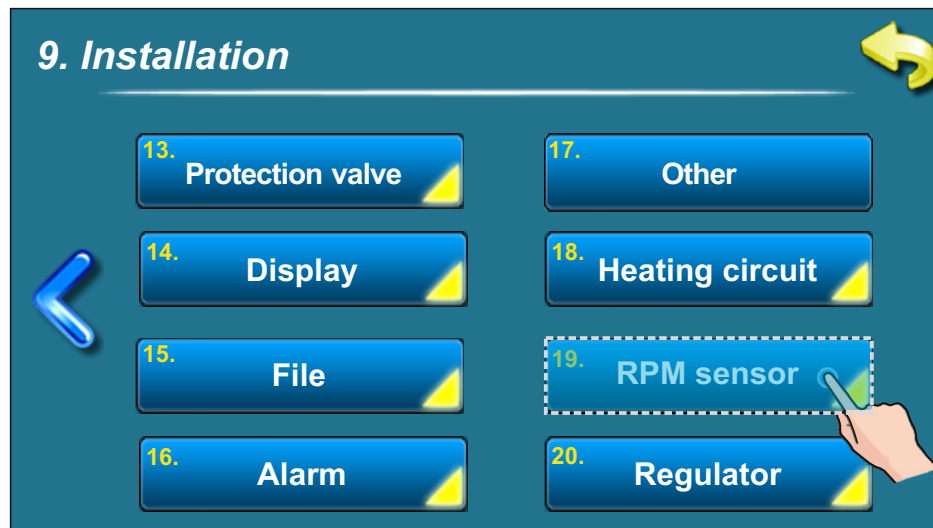
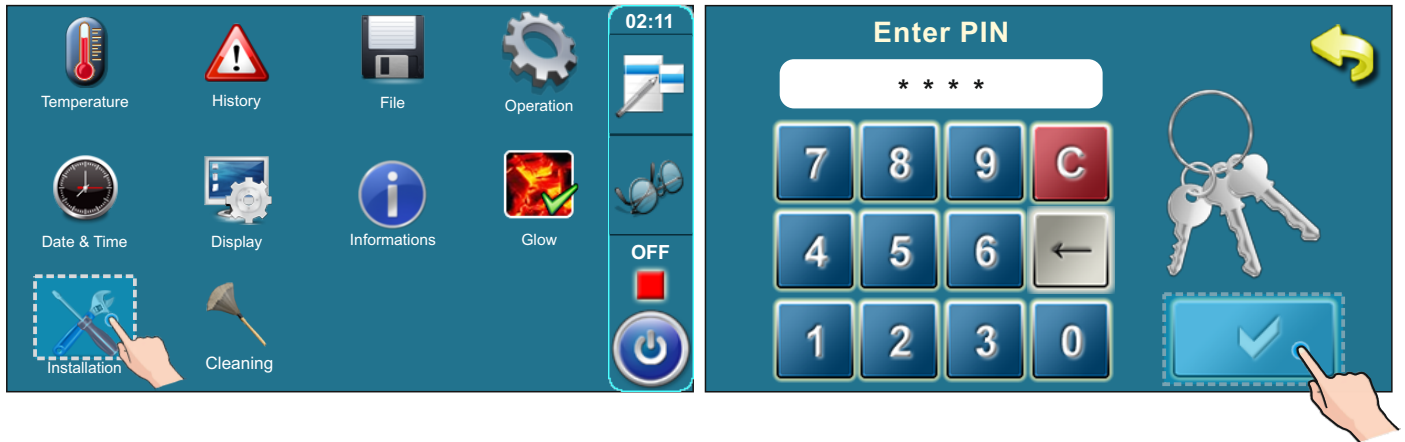
1. Open upper boiler door, press and hold microswitch button (detail A). At the same time check if the screen has written another phase instead "DOP0". After verification release button. If it was written another phase instead "DOP0" it has been proven that all el.elements correct, but there has been getting round L-profile built on top boiler door, which serves to sufficiently push microswitch button when the upper boiler door closed. Adjust "L-profile" mounted on upper boiler so that for closed upper boiler door on the screen is displayed another phase instead "DOP0".



2. If in point 1. has not been established that all electric. elements are correct (the display shows DOP0 although the microswitch button is pressed) call authorized service. Authorized service will shut down boiler, disconnect it from the power supply (by removing the plug from the socket), check visual condition el. wires between the microswitch and connectors on the electric board board and estimate whether the problem is in microswitch or elsewhere.

### 7.3. RPM SENSOR SWITCHING OFF (authorized person only)

This option is used for enable of intervention boiler work if is RPM sensor broken. When is RPM sensor switched off, fan will be work on max. rpm.







Company assumes no responsibility for possible inaccuracies in this book originated typographical errors or rewriting, all the pictures and diagrams are principal and it is necessary to adjust each actual situation on the field, in any case the company reserves the right to enter their own products such modifications as considered necessary.

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